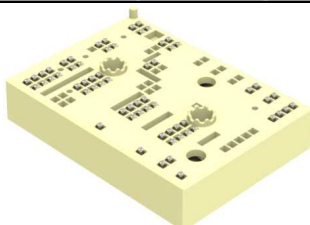
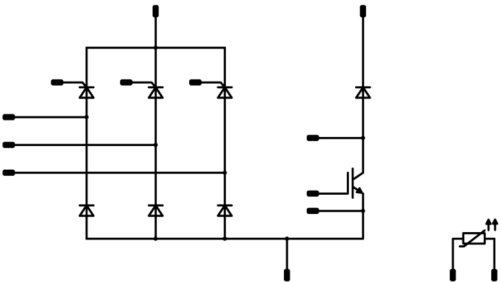




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MiniSKiP® CON 3		1600 V / 140 A
Features • Three-phase input Rectifier with Brake • Solderless interconnection • Trench Fieldstop IGBT 4 technology		MiniSKiP® 3 housing 
Target applications • Motor Drivers • Servo Drivers • UPS		Schematic 
Types • 80-M3166BA140SC02-K489G40		

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Brake Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	169	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	450	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	452	W
Gate-emitter voltage	V_{GES}		±20	V
Short circuit ratings	t_{SC}	$T_j \leq 150\text{ °C}$	10	µs
	V_{CC}	$V_{GE} = 15\text{ V}$	800	V
Maximum Junction Temperature	T_{jmax}		175	°C



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Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Brake Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	112	A
Surge (non-repetitive) forward current	I_{FSM}	50 Hz Single Half Sine Wave $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	900	A
Surge current capability	I^2t		4050	A ² s
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	244	W
Maximum junction temperature	T_{jmax}		175	°C

Rectifier Diode				
Peak repetitive reverse voltage	V_{RRM}		1600	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	127	A
Surge (non-repetitive) forward current	I_{FSM}	50 Hz Single Half Sine Wave $t_p = 10\text{ ms}$ $T_j = 150\text{ °C}$	1380	A
Surge current capability	I^2t		9520	A ² s
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	171	W
Maximum junction temperature	T_{jmax}		150	°C

Rectifier Thyristor				
Repetitive peak reverse voltage	V_{RRM}		1600	V
Forward average current	I_{FAV}	sine, d = 0,5 $T_j = T_{jmax}$ $T_s = 80\text{ °C}$	139	A
Surge forward current	I_{FSM}	$t_p = 10\text{ ms}$ $T_j = 130\text{ °C}$	1250	A
I^2t value	I^2t		7810	A ² s
Power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	152	W
Maximum Junction Temperature	T_{jmax}		130	°C



Vincotech

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
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Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{jop}		-40...(T _{jmax} - 25)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage* $t_p = 2\text{ s}$	5500	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance			min. 12,7	mm
Clearance			min. 12,7	mm
Comparative Tracking Index	CTI		> 200	

*100 % tested in production



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
			V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max	

Brake Switch

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$			0,0052	25	5,3	5,8	6,3	V
Collector-emitter saturation voltage	V_{CEsat}		15		150	25 150	1,58	1,93 2,39	2,07	V
Collector-emitter cut-off current	I_{CES}		0	1200		25			2	μA
Gate-emitter leakage current	I_{GES}		20	0		25			240	nA
Internal gate resistance	r_g							5		Ω
Input capacitance	C_{ies}	$f = 1 \text{ MHz}$	0	25		25		8600		pF
Reverse transfer capacitance	C_{res}							320		

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Thermal grease $\lambda = 2,5 \text{ W/mK}$ (Silicone-based)						0,21		K/W
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Dynamic

Turn-on delay time	$t_{d(on)}$	$R_{goff} = 4 \text{ } \Omega$ $R_{gon} = 4 \text{ } \Omega$	15/0	700	149	25 125 150		64 65 66		ns
Rise time	t_r					25 125 150		71 71 70		
Turn-off delay time	$t_{d(off)}$					25 125 150		597 681 708		
Fall time	t_f					25 125 150		28 45 90		
Turn-on energy (per pulse)	E_{on}	$Q_{tFWD} = 9,6 \text{ } \mu\text{C}$ $Q_{tFWD} = 19,7 \text{ } \mu\text{C}$ $Q_{tFWD} = 24,5 \text{ } \mu\text{C}$				25 125 150		26,612 35,580 38,379		mWs
Turn-off energy (per pulse)	E_{off}					25 125 150		11,669 16,842 18,783		



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]		Min	Typ	Max	

Brake Diode

Static

Forward voltage	V_F			150	25 150			2,50 2,53	2,7	V
Reverse leakage current	I_R			1200	25 150				180 28000	μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Thermal grease $\lambda = 2,5$ W/mK (Silicone-based)						0,39		K/W
-------------------------------------	---------------	--	--	--	--	--	--	------	--	-----

Dynamic

Peak recovery current	I_{RRM}	$di/dt = 800$ A/μs $di/dt = 1170$ A/μs $di/dt = 1197$ A/μs	15/0	700	149	25 125 150		41 54 61		A
Reverse recovery time	t_{rr}					25 125 150		461 625 713		ns
Recovered charge	Q_r					25 125 150		9,606 19,735 24,477		μC
Reverse recovered energy	E_{rec}					25 125 150		3,568 7,410 9,263		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 125 150		98 61 66		A/μs

Rectifier Diode

Static

Forward voltage	V_F			140	25 125			1,46 1,41		V
Reverse leakage current	I_R			1600	25 150				50 1100	μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Thermal grease $\lambda = 2,5$ W/mK (Silicone-based)						0,41		K/W
-------------------------------------	---------------	--	--	--	--	--	--	------	--	-----



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
			V_{GE} [V] V_{GS} [V]	V_{CE} [V] V_{DS} [V] V_F [V]	I_C [A] I_D [A] I_F [A]	T_j [°C]	Min	Typ	Max	

Rectifier Thyristor

Static

Forward voltage	V_F				125	25 125		1,11 1,06	1,2	V
Threshold voltage (for power loss calc. only)	V_{to}					130			0,85	V
Slope resistance (for power loss calc. only)	r_t					130			3,2	mΩ
Critical rate of rise of off-state voltage	$(dv/dt)_{cr}$					130			1000	V/μs
Critical rate of rise of on-state current	$(di/dt)_{cr}$					130			100	A/μs
Circuit commutated turn-off time	t_q					130		150		μs
Holding current	I_H					25			220	mA
Latching current	I_L					25			550	mA
Gate trigger voltage	V_{GT}					25			1,98	V
Gate trigger current	I_{GT}					25			100	mA
Gate non-trigger voltage	V_{GD}					130	0,25			V
Gate non-trigger current	I_{GD}					115	6			mA

Thermal

Thermal resistance chip to sink	$R_{th(j-s)}$	Thermal grease $\lambda = 2,5$ W/mK (Silicone-based)						0,33		K/W
---------------------------------	---------------	--	--	--	--	--	--	------	--	-----

Thermistor

Rated resistance	R					25		1		kΩ
Deviation of R_{100}	$\Delta_{R/R}$	$R_{100} = 1670 \Omega$				100	-2		+2	%
R_{100}	R					100		1670		Ω
Power dissipation constant						25		0,76		mW/K
A-value	$A_{(25/50)}$					25		$7,635 \cdot 10^{-3}$		1/K
B-value	$B_{(25/100)}$					25		$1,731 \cdot 10^{-5}$		1/K ²
Vincotech PTC Reference									E	



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Brake Switch Characteristics

figure 1. IGBT
Typical output characteristics

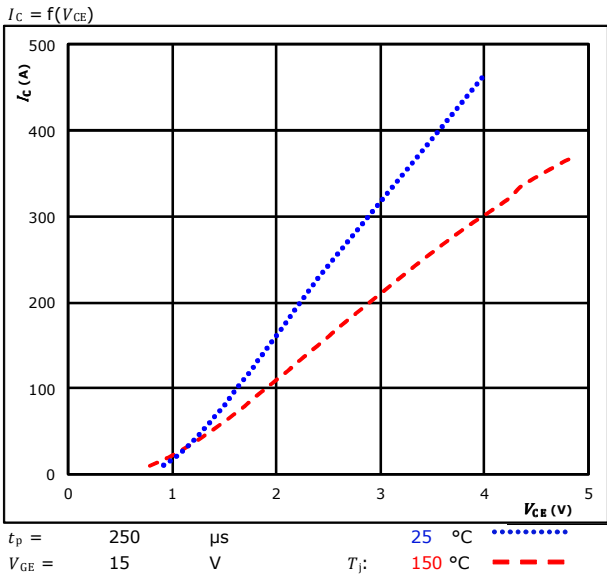


figure 2. IGBT
Typical output characteristics

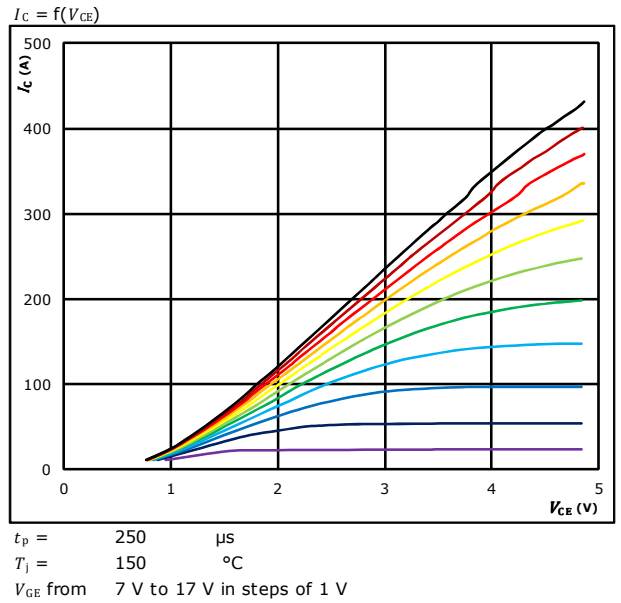


figure 3. IGBT
Typical transfer characteristics

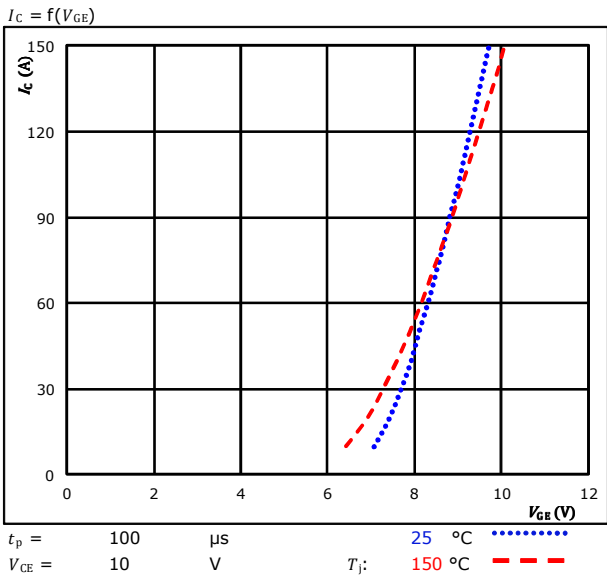
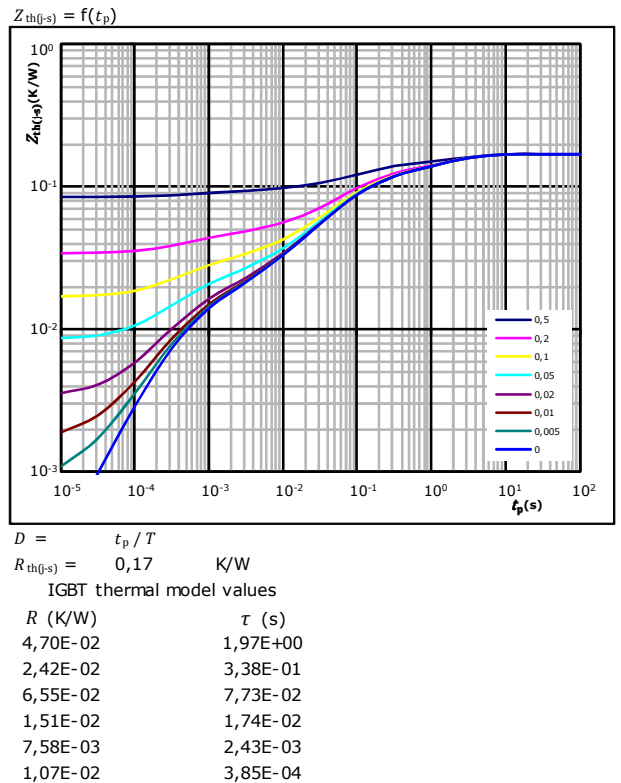


figure 4. IGBT
Transient Thermal Impedance as function of Pulse duration





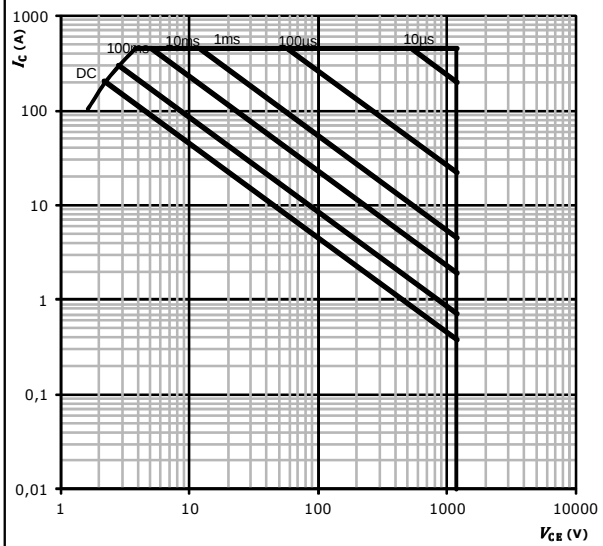
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Brake Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



At

$D =$ single pulse
 $T_s =$ 80 °C
 $V_{GE} =$ ±15 V
 $T_j =$ T_{jmax}



Brake Diode Characteristics

figure 1. FWD

Typical forward characteristics

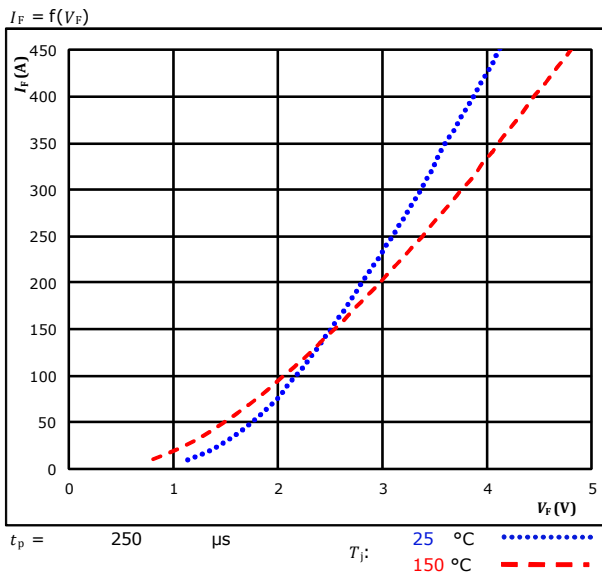
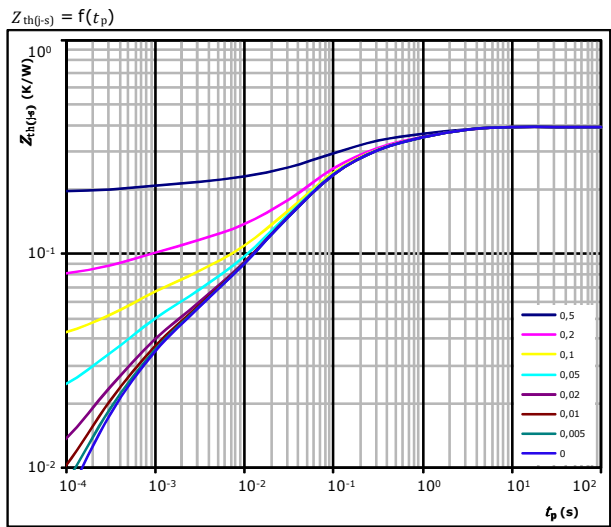


figure 2. FWD

Transient thermal impedance as a function of pulse width



$D = t_p / T$

$R_{th(j-s)} = 0,39 \text{ K/W}$

FWD thermal model values

$R \text{ (K/W)}$	$\tau \text{ (s)}$
7,06E-02	1,62E+00
7,14E-02	3,07E-01
1,65E-01	6,80E-02
3,93E-02	1,30E-02
2,25E-02	1,79E-03
2,09E-02	3,53E-04



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Rectifier Diode Characteristics

figure 1. Rectifier Diode

Typical forward characteristics

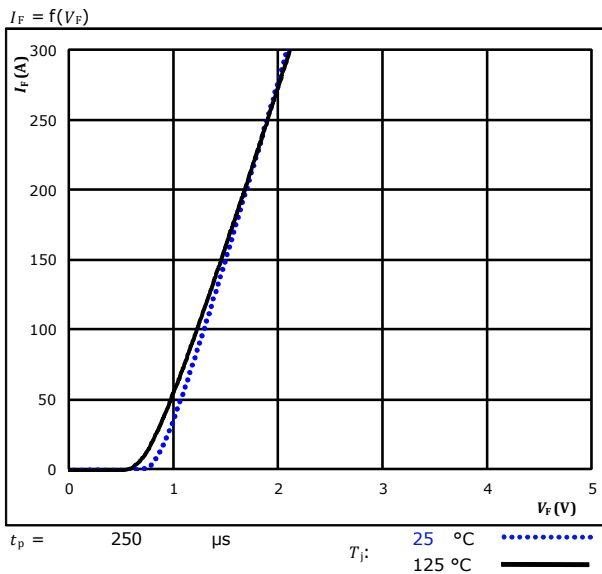
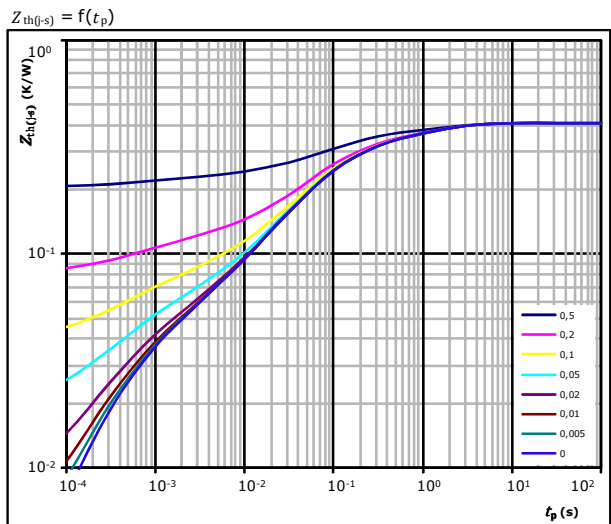


figure 2. Rectifier Diode

Transient thermal impedance as a function of pulse width



$D = t_p / T$

$R_{th(j-s)} = 0,41 \text{ K/W}$

Diode thermal model values

$R \text{ (K/W)}$	$\tau \text{ (s)}$
7,42E-02	1,62E+00
7,50E-02	3,07E-01
1,74E-01	6,80E-02
4,13E-02	1,30E-02
2,37E-02	1,79E-03
2,19E-02	3,53E-04



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Rectifier Thyristor Characteristics

figure 1. Thyristor
Typical forward characteristics

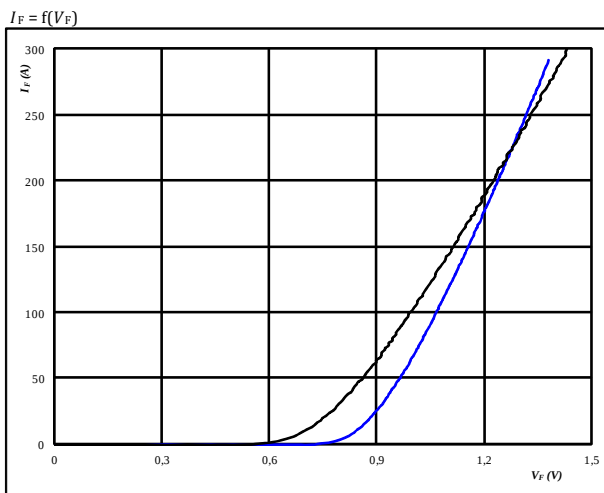
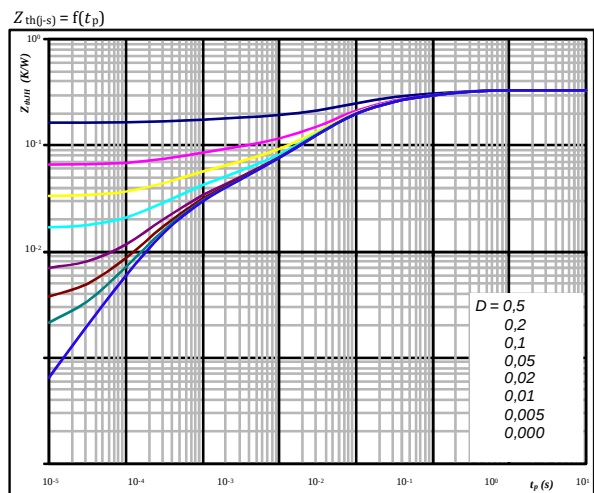


figure 2. Thyristor
Transient thermal impedance as a function of pulse width



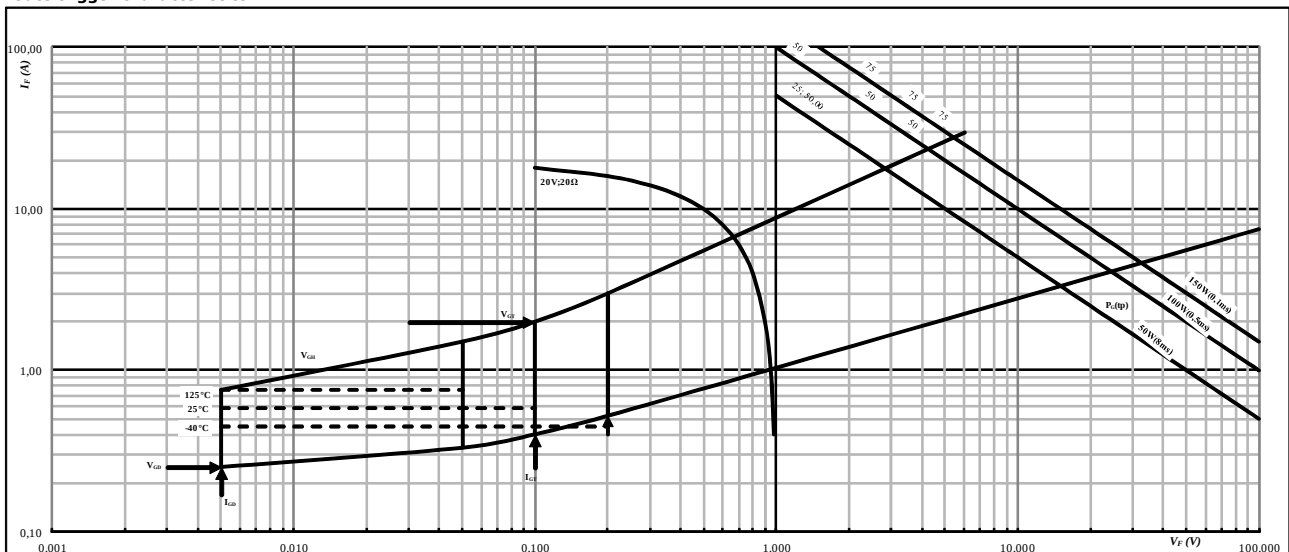
$D = t_p / T$
 $R_{th(j-s)} = 0,33 K/W$

FWD thermal model values

R (K/W)	Tau (s)
6,07E-02	1,62E+00
6,14E-02	3,07E-01
1,42E-01	6,80E-02
3,38E-02	1,30E-02
1,94E-02	1,79E-03

Rectifier Thyristor Characteristics

figure 3. Thyristor
Gate trigger characteristics



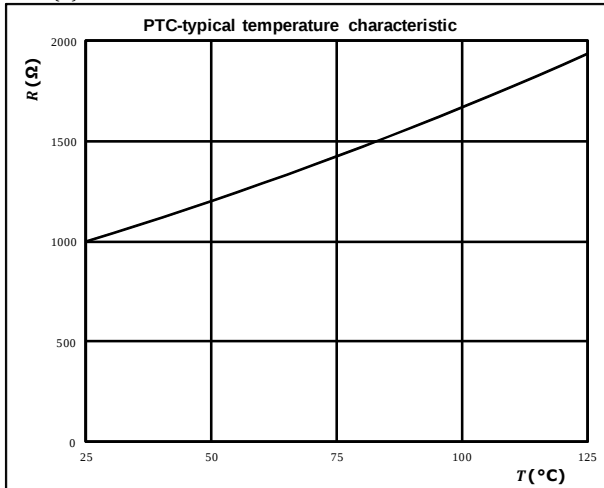


PTC Characteristics

figure 1. Thermistor

**Typical PTC characteristic
as a function of temperature**

$$R = f(T)$$



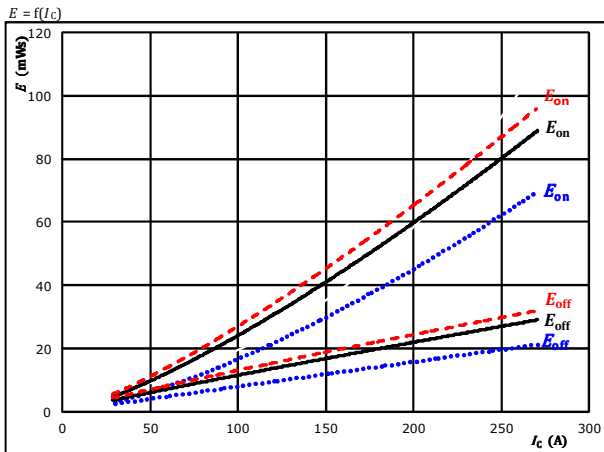


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Brake Switching Characteristics

figure 1. IGBT

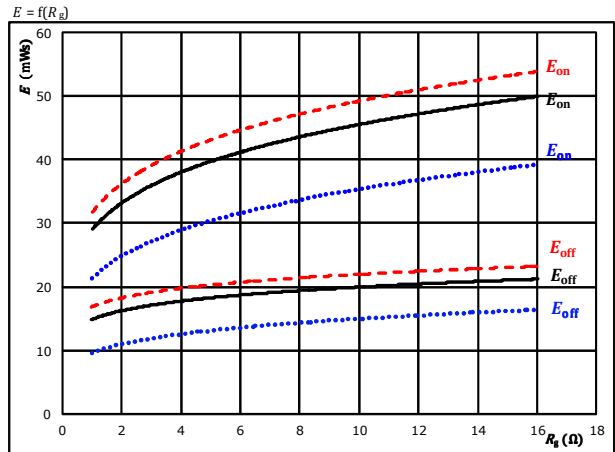
Typical switching energy losses as a function of collector current



With an inductive load at
 $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $R_{gon} = 4$ Ω
 $R_{goff} = 4$ Ω
 T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 2. IGBT

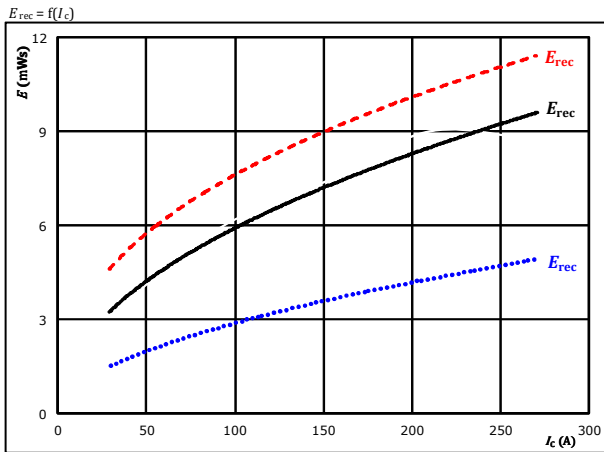
Typical switching energy losses as a function of gate resistor



With an inductive load at
 $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $I_C = 149$ A
 T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 3. FWD

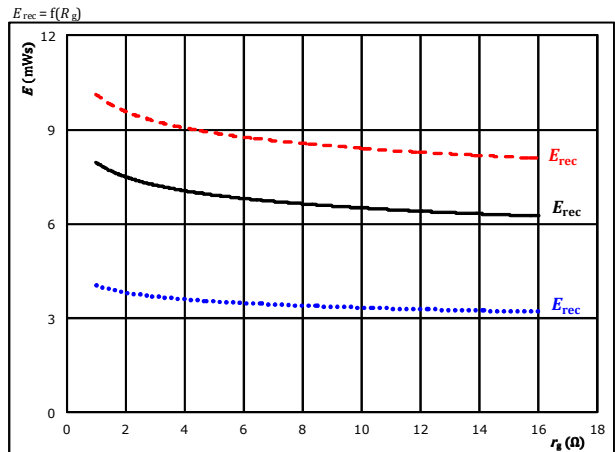
Typical reverse recovered energy loss as a function of collector current



With an inductive load at
 $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $R_{gon} = 4$ Ω
 T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at
 $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $I_C = 149$ A
 T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)



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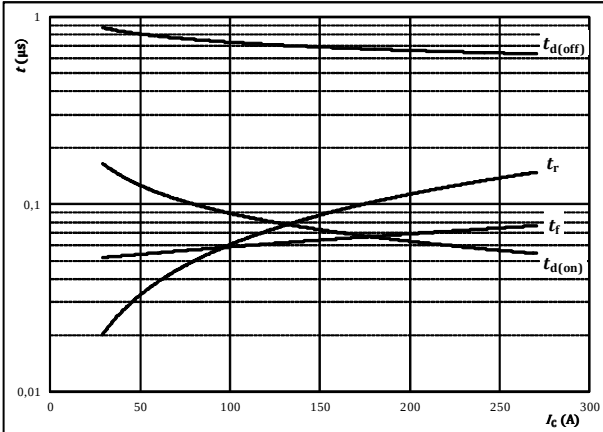
datasheet

Brake Switching Characteristics

figure 5. IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



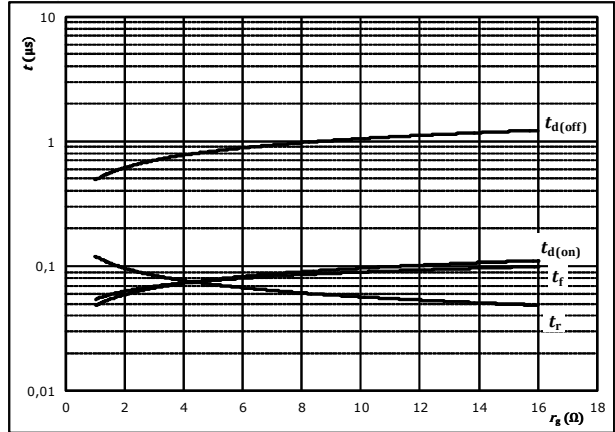
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	700	V
$V_{GE} =$	15/0	V
$R_{gon} =$	4	Ω
$R_{goff} =$	4	Ω

figure 6. IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



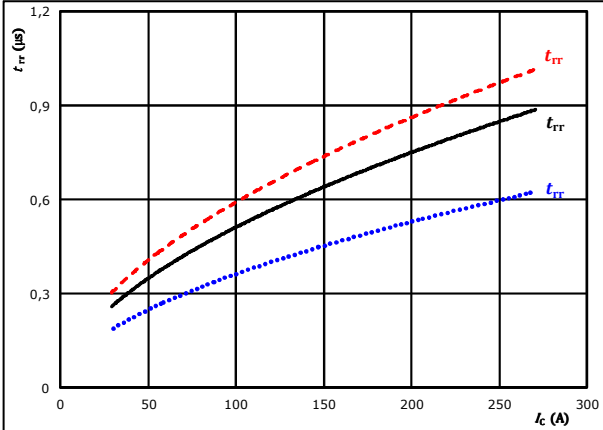
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	700	V
$V_{GE} =$	15/0	V
$I_C =$	149	A

figure 7. FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$

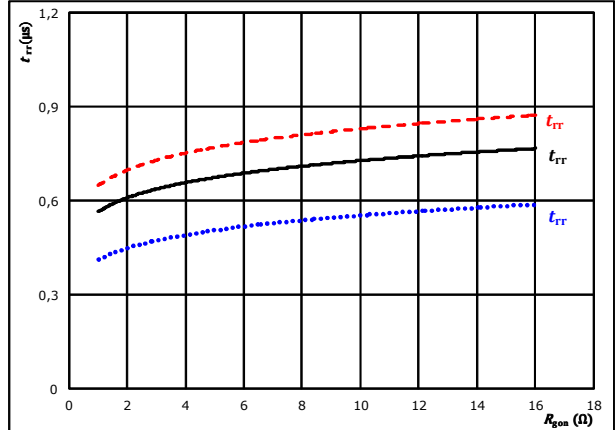


At	$V_{CE} =$	700	V	$T_j:$	25 °C	
	$V_{GE} =$	15/0	V		125 °C	————
	$R_{gon} =$	4	Ω		150 °C	-----

figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At	$V_{CE} =$	700	V	$T_j:$	25 °C	
	$V_{GE} =$	15/0	V		125 °C	————
	$I_C =$	149	A		150 °C	-----



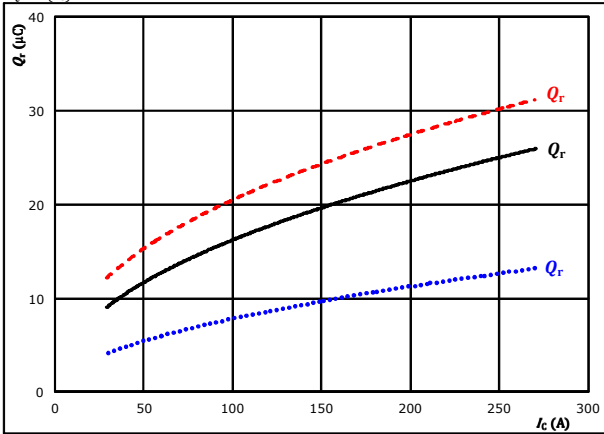
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Brake Switching Characteristics

figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_C)$$

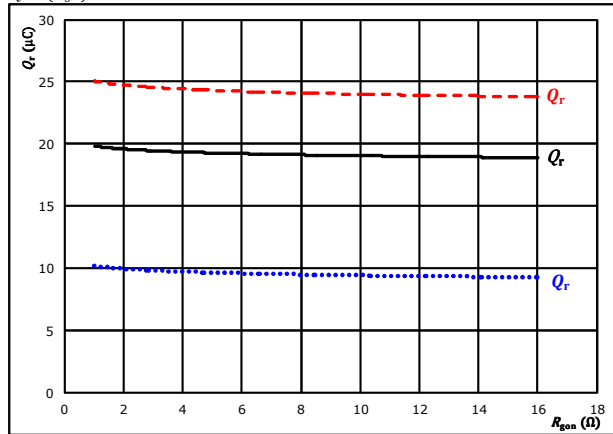


At $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $R_{gon} = 4$ Ω
 T_j : 25 °C (dotted blue)
125 °C (solid black)
150 °C (dashed red)

figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$

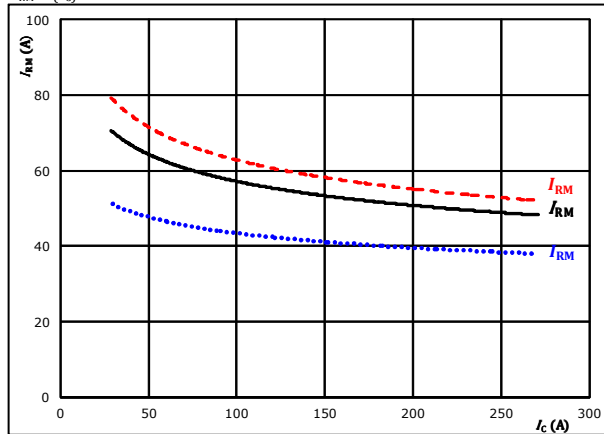


At $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $I_C = 149$ A
 T_j : 25 °C (dotted blue)
125 °C (solid black)
150 °C (dashed red)

figure 11. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_C)$$

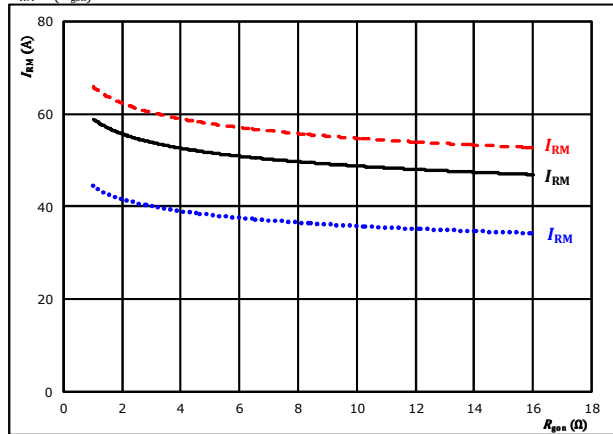


At $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $R_{gon} = 4$ Ω
 T_j : 25 °C (dotted blue)
125 °C (solid black)
150 °C (dashed red)

figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



At $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $I_C = 149$ A
 T_j : 25 °C (dotted blue)
125 °C (solid black)
150 °C (dashed red)



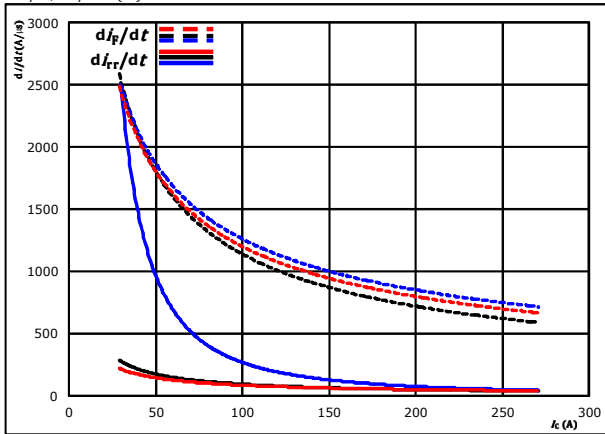
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Brake Switching Characteristics

figure 13. FWD

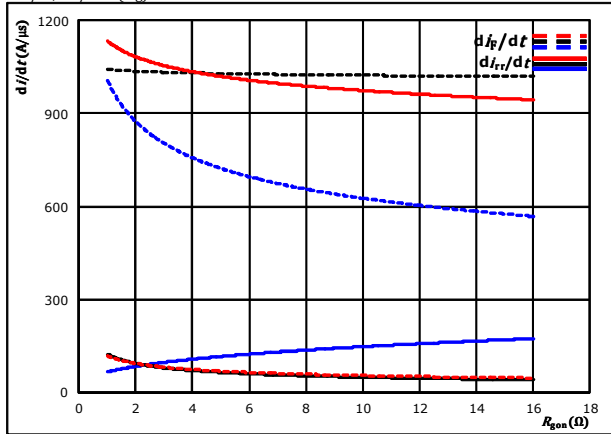
Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_F/dt, di_{rr}/dt = f(I_C)$



At $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $R_{gon} = 4$ Ω
 $T_J = 25$ °C
125 °C —
150 °C - - -

figure 14. FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor
 $di_F/dt, di_{rr}/dt = f(R_{gon})$

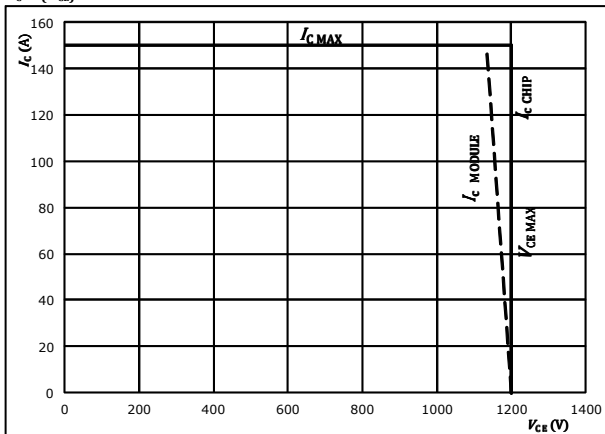


At $V_{CE} = 700$ V
 $V_{GE} = 15/0$ V
 $I_C = 149$ A
 $T_J = 25$ °C
125 °C —
150 °C - - -

figure 15. IGBT

Reverse bias safe operating area

$I_C = f(V_{CE})$



At $T_J = 175$ °C
 $R_{gon} = 4$ Ω
 $R_{goff} = 4$ Ω



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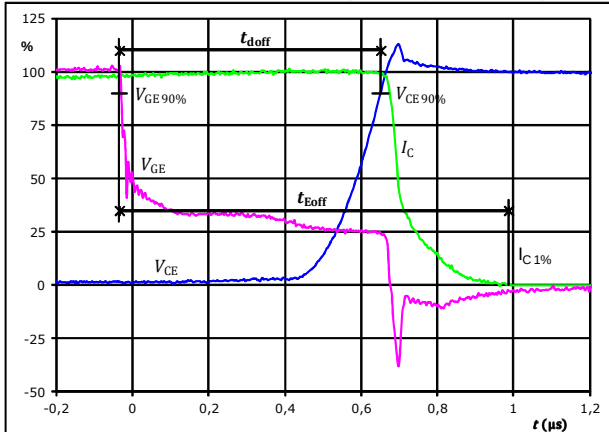
Brake Switching Definitions

General conditions

T_j	=	125 °C
R_{gon}	=	4 Ω
R_{goff}	=	4 Ω

figure 1. IGBT

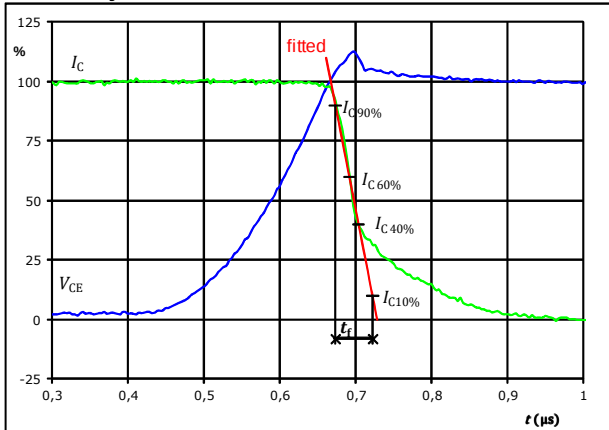
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	700	V
$I_C(100\%) =$	151	A
$t_{doff} =$	0,681	μs
$t_{Eoff} =$	1,021	μs

figure 3. IGBT

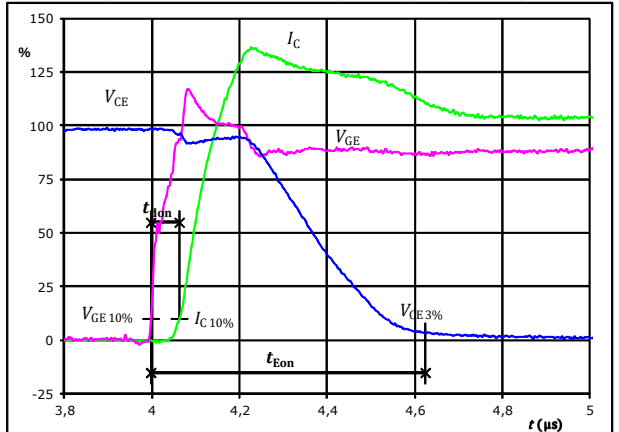
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	700	V
$I_C(100\%) =$	151	A
$t_f =$	0,045	μs

figure 2. IGBT

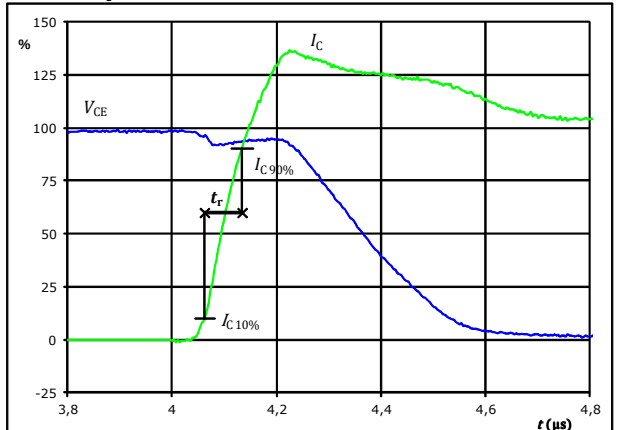
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%) =$	0	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	700	V
$I_C(100\%) =$	151	A
$t_{don} =$	0,065	μs
$t_{Eon} =$	0,626	μs

figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



$V_C(100\%) =$	700	V
$I_C(100\%) =$	151	A
$t_r =$	0,071	μs



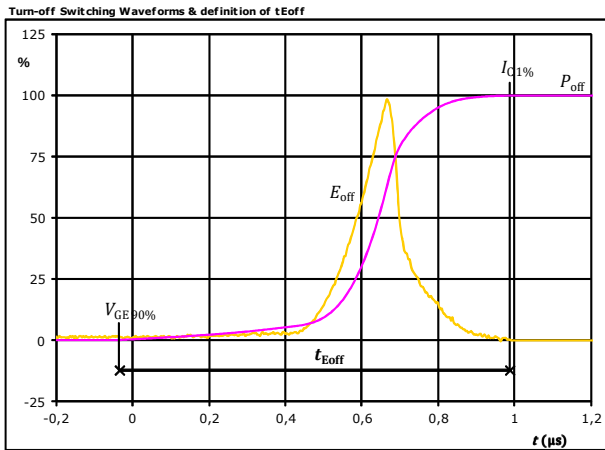
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80-M3166BA140SC02-K489G40

datasheet

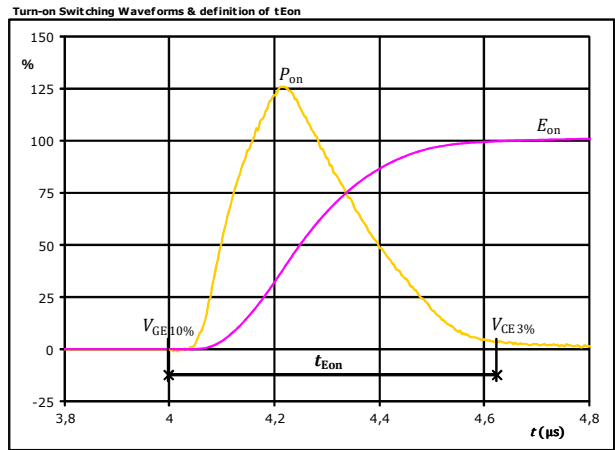
Brake Switching Characteristics

figure 5. IGBT



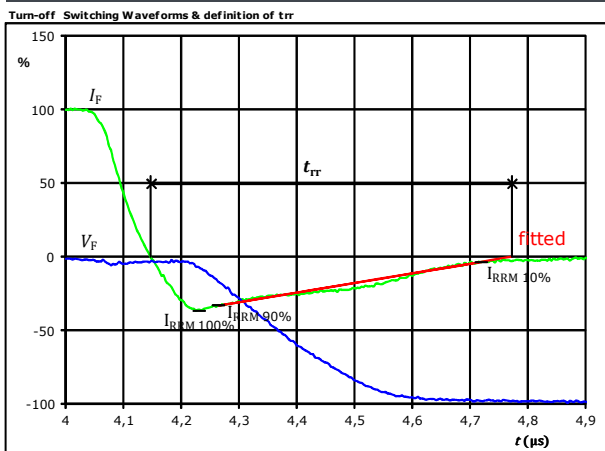
$P_{\text{off}}(100\%) = 105,38 \text{ kW}$
 $E_{\text{off}}(100\%) = 16,84 \text{ mJ}$
 $t_{\text{Eoff}} = 1,02 \text{ }\mu\text{s}$

figure 6. IGBT



$P_{\text{on}}(100\%) = 105,38 \text{ kW}$
 $E_{\text{on}}(100\%) = 35,58 \text{ mJ}$
 $t_{\text{Eon}} = 0,63 \text{ }\mu\text{s}$

figure 7. FWD



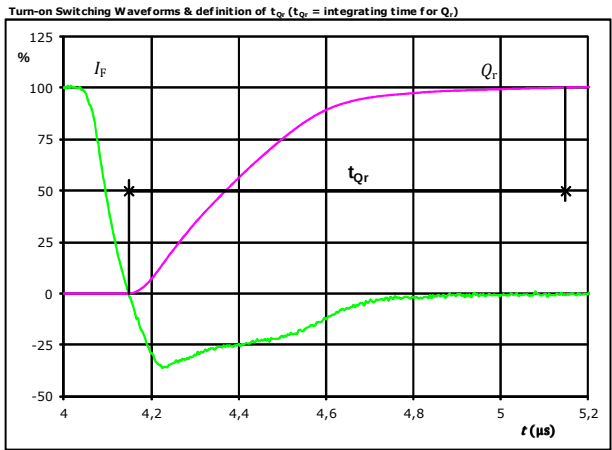
$V_F(100\%) = 700 \text{ V}$
 $I_F(100\%) = 151 \text{ A}$
 $I_{\text{RRM}}(100\%) = -54 \text{ A}$
 $t_{\text{rr}} = 0,625 \text{ }\mu\text{s}$



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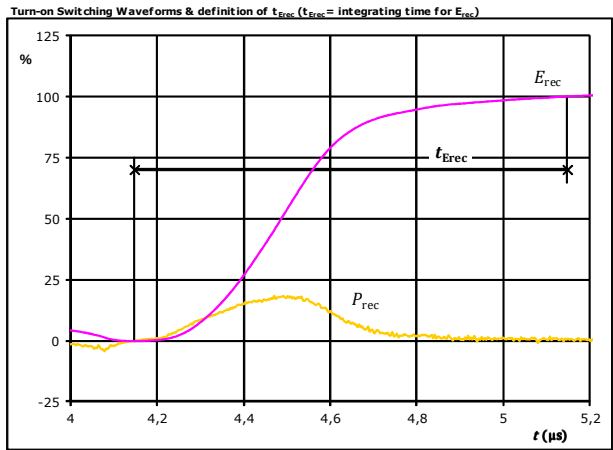
Brake Switching Characteristics

figure 8. FWD



I_F (100%) = 151 A
 Q_r (100%) = 19,74 μC
 t_{Qr} = 1,00 μs

figure 9. FWD



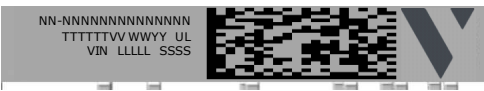
P_{rec} (100%) = 105,38 kW
 E_{rec} (100%) = 7,41 mJ
 t_{Erec} = 1,00 μs



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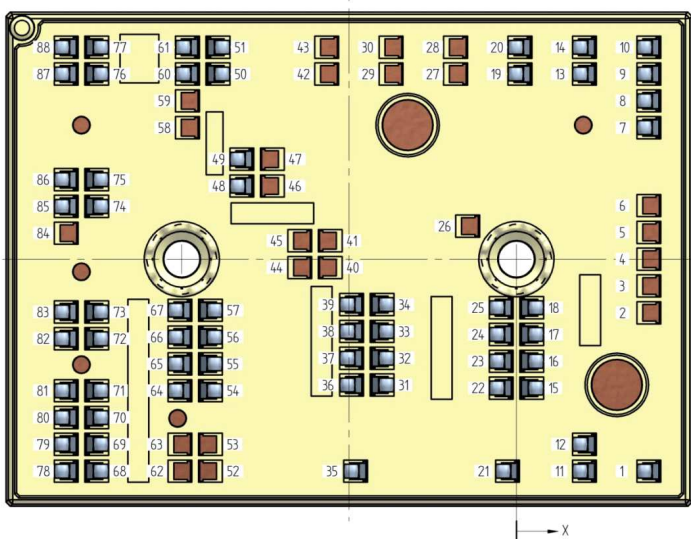
80-M3166BA140SC02-K489G40

datasheet

Ordering Code & Marking										
Version				Ordering Code						
with std lid (black V23990-K32-T-2-PM)				80-M3166BA140SC02-K489G40-/0A/						
with std lid (black V23990-K32-T-2-PM)+thermal grease				80-M3166BA140SC02-K489G40-/5A/						
				Text	Name		Date code	UL & VIN	Lot	Serial
					NN-NNNNNNNNNNNNNN-TTTTUV		WWYY	UL VIN	LLLL	SSSS
				Datamatrix	Type&Ver	Lot number	Serial	Date code		
					TTTTTUV	LLLL	SSSS	WWYY		

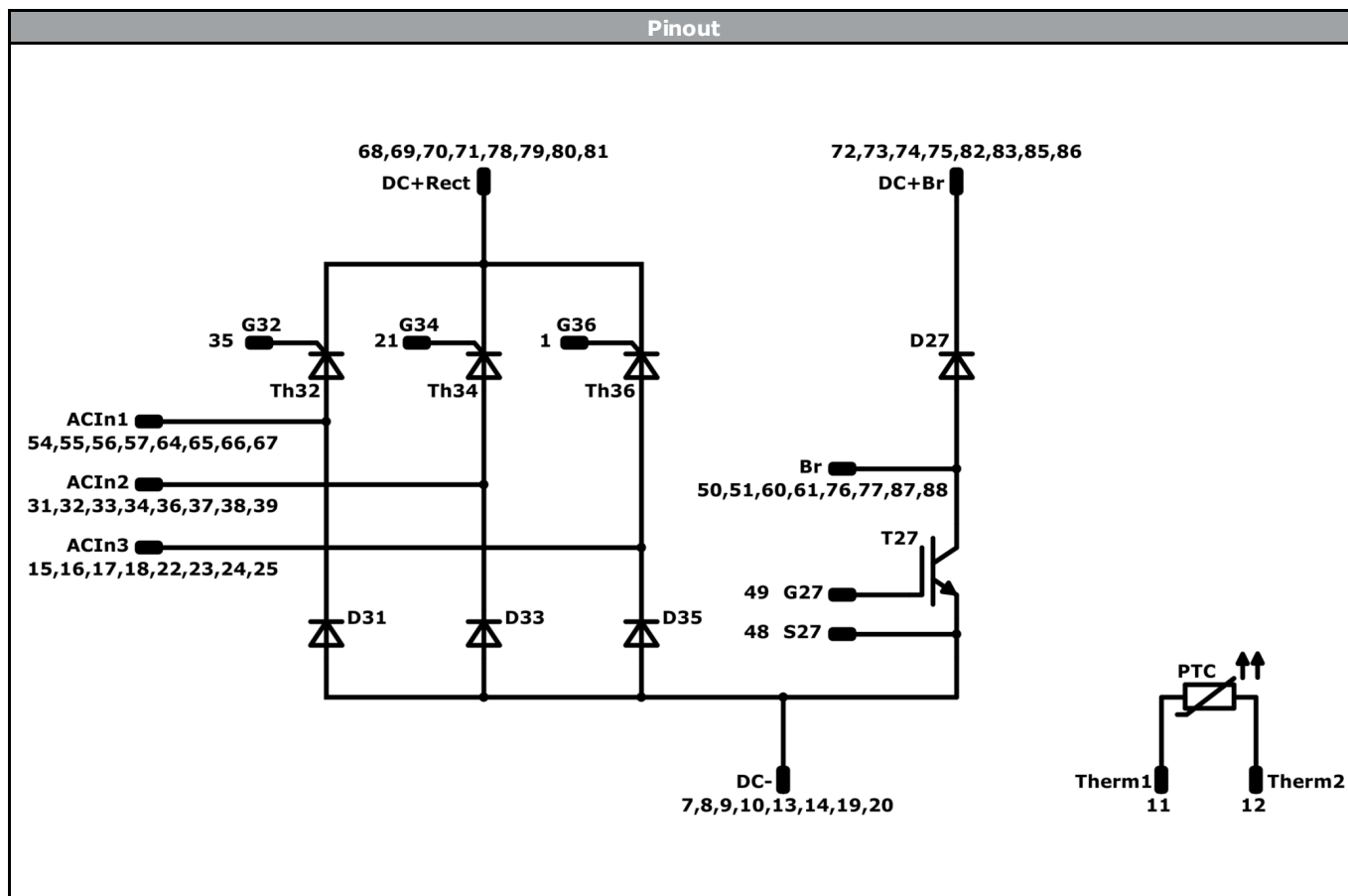
Outline							
PCB pad table				PCB pad table			
Pin	X	Y	Function	Pin	X	Y	Function
1	15,83	-25,3	G36	52			Not assembled
2			Not assembled	53			Not assembled
3			Not assembled	54	3,42	-15,7	ACIn1
4			Not assembled	55	3,42	-12,5	ACIn1
5			Not assembled	56	3,42	-9,3	ACIn1
6			Not assembled	57	3,42	-6,1	ACIn1
7	15,83	15,7	DC-	58			Not assembled
8	15,83	18,9	DC-	59			Not assembled
9	15,83	22,1	DC-	60	-39,32	22,1	Br
10	15,83	25,3	DC-	61	-39,32	25,3	Br
11	8,13	-25,3	Therm1	62			Not assembled
12	8,13	-22,1	Therm2	63			Not assembled
13	8,13	22,1	DC-	64	-40,22	-15,7	ACIn1
14	8,13	25,3	DC-	65	-40,22	-12,5	ACIn1
15	41,82	-15,38	ACIn3	66	-40,22	-9,3	ACIn1
16	41,82	-12,18	ACIn3	67	-40,22	-6,09	ACIn1
17	41,82	-8,98	ACIn3	68	-10,18	-25,3	DC+Rect
18	41,82	-5,79	ACIn3	69	-10,18	-22,1	DC+Rect
19	0,43	22,1	DC-	70	-10,18	-18,9	DC+Rect
20	0,43	25,3	DC-	71	-10,18	-15,7	DC+Rect
21	-1,07	-25,3	G34	72	-10,18	-9,5	DC+Br
22	-1,82	-15,38	ACIn3	73	-10,18	-6,3	DC+Br
23	-1,82	-12,18	ACIn3	74	-10,18	6,3	DC+Br
24	-1,82	-8,98	ACIn3	75	-10,18	9,5	DC+Br
25	-1,82	-5,79	ACIn3	76	-10,18	22,1	Br
26			Not assembled	77	-10,18	25,3	Br
27			Not assembled	78	-53,82	-25,3	DC+Rect
28			Not assembled	79	-53,82	-22,1	DC+Rect
29			Not assembled	80	-53,82	-18,9	DC+Rect
30			Not assembled	81	-53,82	-15,7	DC+Rect
31	23,95	-15,02	ACIn2	82	-53,82	-9,5	DC+Br
32	23,95	-11,82	ACIn2	83	-53,82	-6,3	DC+Br
33	23,95	-8,63	ACIn2	84			Not assembled
34	23,95	-5,42	ACIn2	85	-53,82	6,3	DC+Br
35	-19,22	-25,3	G32	86	-53,82	9,5	DC+Br
36	-19,7	-15,02	ACIn2	87	-53,82	22,1	Br
37	-19,7	-11,82	ACIn2	88	-53,82	25,3	Br
38	-19,7	-8,62	ACIn2				
39	-19,7	-5,42	ACIn2				
40			Not assembled				
41			Not assembled				
42			Not assembled				
43			Not assembled				
44			Not assembled				
45			Not assembled				
46			Not assembled				
47			Not assembled				
48	-32,82	8,74	S27				
49	-32,82	11,94	G27				
50	4,32	22,1	Br				
51	4,32	25,3	Br				

Pad positions refers to center point. For more informations on pad design please see package data.





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Identification					
ID	Component	Voltage	Current	Function	Comment
T27	IGBT	1200 V	150 A	Brake Switch	
D27	FWD	1200 V	150 A	Brake Diode	
D31, D33, D35	Rectifier	1600 V	140 A	Rectifier Diode	
Th32, Th34, Th36	Thyristor	1600 V	125 A	Rectifier Thyristor	
PTC	PTC			Thermistor	



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80-M3166BA140SC02-K489G40
datasheet

Packaging instruction			
Standard packaging quantity (SPQ) 48	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for MiniSkiiP® 3 packages see vincotech.com website.

Package data
Package data for MiniSkiiP® 3 packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
80-M3166BA140SC02-K489G40-D2-14	10 Aug. 2017		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.