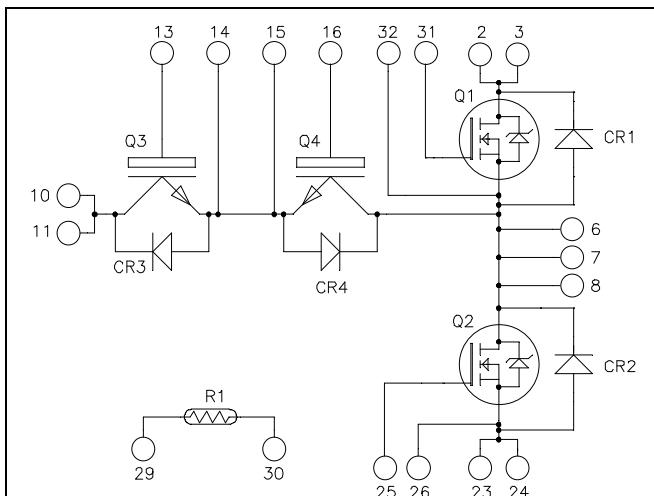


Phase Leg & Dual Common Emitter Power Module

SiC MOSFET (Q1, Q2):
 $V_{CES} = 1200V$; $R_{DSon} = 34m\Omega$ max @ $T_j = 25^\circ C$
Trench & Field Stop IGBT3 (Q3, Q4):
 $V_{CES} = 600V$; $I_C = 50A$ @ $T_c = 80^\circ C$
Application

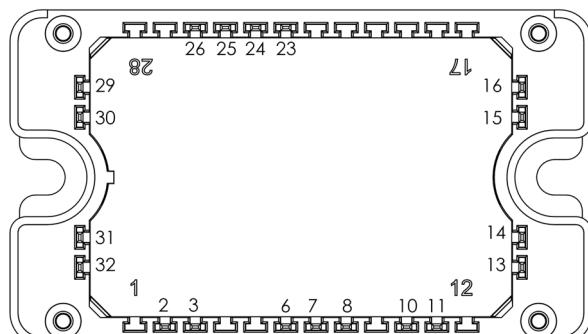
- Solar converter
- Uninterruptible Power Supplies

Features

- **Q1, Q2 SiC Power MOSFET**
 - Low $R_{DS(on)}$
 - High temperature performance
- **Q3, Q4 Trench + field Stop IGBT3**
 - Low voltage drop
 - Low tail current
 - Switching frequency up to 20 kHz
- **SiC Schottky Diode (CR1 to CR4)**
 - Zero reverse recovery
 - Zero forward recovery
 - Temperature Independent switching behavior
 - Positive temperature coefficient on VF
- Kelvin emitter for easy drive
- Very low stray inductance
- High level of integration
- Internal thermistor for temperature monitoring

Benefits

- Stable temperature behavior
- Very rugged
- Solderable terminals for easy PCB mounting
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Easy paralleling due to positive T_c of V_{CESat}
- Low profile



All multiple inputs and outputs must be shorted together
 10/11 ; 23/24 ; 2/3 ; ...

All ratings @ $T_j = 25^\circ C$ unless otherwise specified



CAUTION: These Devices are sensitive to Electrostatic Discharge. Proper Handling Procedures Should Be Followed.
 See application note APT0502 on www.microsemi.com

1. SiC MOSFET characteristics (Per MOSFET)

Absolute maximum ratings

| Symbol | Parameter | | Max ratings | Unit |
|-------------------|----------------------------------|-----------------------|-------------|------|
| V _{DSS} | Drain - Source Breakdown Voltage | | 1200 | V |
| I _D | Continuous Drain Current | T _c = 25°C | 64 | A |
| | | T _c = 80°C | 48 | |
| I _{DM} | Pulsed Drain current | | 140 | |
| V _{GS} | Gate - Source Voltage | | -10/+25 | V |
| R _{DSON} | Drain - Source ON Resistance | | 34 | mΩ |
| P _D | Maximum Power Dissipation | T _c = 25°C | 240 | W |

Electrical Characteristics

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|---------------------|---------------------------------|--|-----|-----|-----|------|
| I _{DSS} | Zero Gate Voltage Drain Current | V _{GS} = 0V , V _{DS} = 1200V | | 12 | 100 | μA |
| R _{DSON} | Drain – Source on Resistance | V _{GS} = 20V | 25 | 34 | mΩ | |
| | | I _D = 50A | 43 | 63 | | |
| V _{GS(th)} | Gate Threshold Voltage | V _{GS} = V _{DS} , I _D = 1mA | 1.9 | 2.3 | | V |
| I _{GSS} | Gate – Source Leakage Current | V _{GS} = 20 V, V _{DS} = 0V | | | 0.5 | μA |

Dynamic Characteristics

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|---------------------|-------------------------------------|---|------------------------|------|------|------|
| C _{iss} | Input Capacitance | V _{GS} = 0V V _{DS} = 1000V f = 1MHz | | 2980 | | pF |
| C _{oss} | Output Capacitance | | | 220 | | |
| C _{rss} | Reverse Transfer Capacitance | | | 23 | | |
| Q _g | Total gate Charge | V _{GS} = 20V V _{Bus} = 800V I _D = 50A | | 179 | | nC |
| Q _{gs} | Gate – Source Charge | | | 32 | | |
| Q _{gd} | Gate – Drain Charge | | | 63 | | |
| T _{d(on)} | Turn-on Delay Time | V _{GS} = -2/+20V V _{Bus} = 800V I _D = 50A R _L = 16Ω ; R _G = 20Ω | | 21 | | ns |
| T _r | Rise Time | | | 19 | | |
| T _{d(off)} | Turn-off Delay Time | | | 50 | | |
| T _f | Fall Time | | | 30 | | |
| E _{on} | Turn on Energy | Inductive Switching V _{GS} = -5/+20V V _{Bus} = 600V I _D = 50A R _G = 20Ω | T _j = 150°C | 1.1 | | mJ |
| E _{off} | Turn off Energy | | T _j = 150°C | 0.6 | | |
| R _{thJC} | Junction to Case Thermal Resistance | | | | 0.53 | °C/W |

2. SiC diode ratings and characteristics (CR1 & CR2) (per diode)

| Symbol | Characteristic | Test Conditions | | Min | Typ | Max | Unit |
|-------------------|---|---|---------------------------------|------|-----|------|------|
| V _{RRM} | Maximum Peak Repetitive Reverse Voltage | | | 1200 | | | V |
| I _{RM} | Maximum Reverse Leakage Current | V _R = 1200V | T _j = 25°C | | 32 | 200 | µA |
| | | | T _j = 175°C | | 56 | 1000 | |
| I _F | DC Forward Current | | T _c = 100°C | | 10 | | A |
| V _F | Diode Forward Voltage | I _F = 10A | T _j = 25°C | | 1.6 | 1.8 | V |
| | | | T _j = 175°C | | 2.3 | 3 | |
| Q _C | Total Capacitive Charge | I _F = 10A, V _R = 1200V di/dt = 500A/µs | | | 80 | | nC |
| C | Total Capacitance | | f = 1MHz, V _R = 200V | | 96 | | pF |
| | | | f = 1MHz, V _R = 400V | | 69 | | |
| R _{thJC} | Junction to Case Thermal Resistance | | | | | 1.8 | °C/W |

3. Trench & Field Stop IGBT3 (per IGBT)

Absolute maximum ratings

| Symbol | Parameter | | Max ratings | Unit |
|------------------|---------------------------------------|------------------------|-------------|------|
| V _{CES} | Collector - Emitter Breakdown Voltage | | 600 | V |
| I _C | Continuous Collector Current | T _C = 25°C | 80 | A |
| | | T _C = 80°C | 50 | |
| I _{CM} | Pulsed Collector Current | T _C = 25°C | 100 | |
| V _{GE} | Gate – Emitter Voltage | | ±20 | V |
| P _D | Maximum Power Dissipation | T _C = 25°C | 176 | W |
| RBSOA | Reverse Bias Safe Operating Area | T _j = 150°C | 100A @ 550V | |

Electrical Characteristics

| Symbol | Characteristic | Test Conditions | | Min | Typ | Max | Unit |
|----------------------|--------------------------------------|--|------------------------|-----|-----|-----|------|
| I _{CES} | Zero Gate Voltage Collector Current | V _{GE} = 0V, V _{CE} = 600V | | | | 250 | µA |
| V _{CE(sat)} | Collector Emitter Saturation Voltage | V _{GE} = 15V | T _j = 25°C | | 1.5 | 1.9 | V |
| | | I _C = 50A | T _j = 150°C | | 1.7 | | |
| V _{GE(th)} | Gate Threshold Voltage | V _{GE} = V _{CE} , I _C = 600µA | | 5.0 | 5.8 | 6.5 | V |
| I _{GES} | Gate – Emitter Leakage Current | V _{GE} = 20V, V _{CE} = 0V | | | | 600 | nA |

Dynamic Characteristics

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|--------------|-------------------------------------|---|---------------------|------|------|------|
| C_{ies} | Input Capacitance | $V_{GE} = 0V$ $V_{CE} = 25V$ $f = 1MHz$ | | 3150 | | pF |
| C_{oes} | Output Capacitance | | | 200 | | |
| C_{res} | Reverse Transfer Capacitance | | | 95 | | |
| Q_G | Gate charge | $V_{GE} = \pm 15V$, $I_C = 50A$ $V_{CE} = 300V$ | | 500 | | nC |
| $T_{d(on)}$ | Turn-on Delay Time | Inductive Switching (25°C) $V_{GE} = \pm 15V$ $V_{Bus} = 300V$ $I_C = 50A$ $R_G = 8.2\Omega$ | | 110 | | ns |
| T_r | Rise Time | | | 45 | | |
| $T_{d(off)}$ | Turn-off Delay Time | | | 200 | | |
| T_f | Fall Time | | | 40 | | |
| $T_{d(on)}$ | Turn-on Delay Time | Inductive Switching (150°C) $V_{GE} = \pm 15V$ $V_{Bus} = 300V$ $I_C = 50A$ $R_G = 8.2\Omega$ | | 120 | | ns |
| T_r | Rise Time | | | 50 | | |
| $T_{d(off)}$ | Turn-off Delay Time | | | 250 | | |
| T_f | Fall Time | | | 60 | | |
| E_{on} | Turn-on Switching Energy | $V_{GE} = \pm 15V$ $V_{Bus} = 300V$ | $T_j = 25^\circ C$ | 0.2 | | mJ |
| E_{off} | Turn-off Switching Energy | | $T_j = 150^\circ C$ | 0.26 | | |
| I_{sc} | Short Circuit data | $V_{GE} \leq 15V$; $V_{Bus} = 360V$ $t_p \leq 10\mu s$; $T_j = 150^\circ C$ | | 250 | | A |
| R_{thJC} | Junction to Case Thermal Resistance | | | | 0.85 | °C/W |

4. SiC diode ratings and characteristics (CR3 & CR4) (per diode)

| Symbol | Characteristic | Test Conditions | Min | Typ | Max | Unit |
|------------|---|--|---------------------|-----|-----|------|
| V_{RRM} | Maximum Peak Repetitive Reverse Voltage | | 600 | | | V |
| I_{RM} | Maximum Reverse Leakage Current | $V_R = 600V$ | $T_j = 25^\circ C$ | 20 | 120 | μA |
| | | | $T_j = 175^\circ C$ | 40 | 600 | |
| I_F | DC Forward Current | | $T_c = 100^\circ C$ | 20 | | A |
| V_F | Diode Forward Voltage | $I_F = 20A$ | $T_j = 25^\circ C$ | 1.6 | 1.8 | V |
| | | | $T_j = 175^\circ C$ | 2 | 2.4 | |
| Q_C | Total Capacitive Charge | $I_F = 20A$, $V_R = 600V$ $di/dt = 800A/\mu s$ | | 56 | | nC |
| C | Total Capacitance | $f = 1MHz$, $V_R = 200V$ | | 130 | | pF |
| | | $f = 1MHz$, $V_R = 400V$ | | 100 | | |
| R_{thJC} | Junction to Case Thermal Resistance | | | | 1.5 | °C/W |

5. Temperature sensor NTC

| Symbol | Characteristic | | Min | Typ | Max | Unit |
|-----------------------------------|----------------------------|--|------|-----|-----|------|
| R ₂₅ | Resistance @ 25°C | | | 22 | | kΩ |
| ΔR ₂₅ /R ₂₅ | Resistance tolerance | | | 5 | | % |
| ΔB/B | Beta tolerance | | | 3 | | |
| B _{25/100} | T ₂₅ = 298.16 K | | 3980 | | | K |

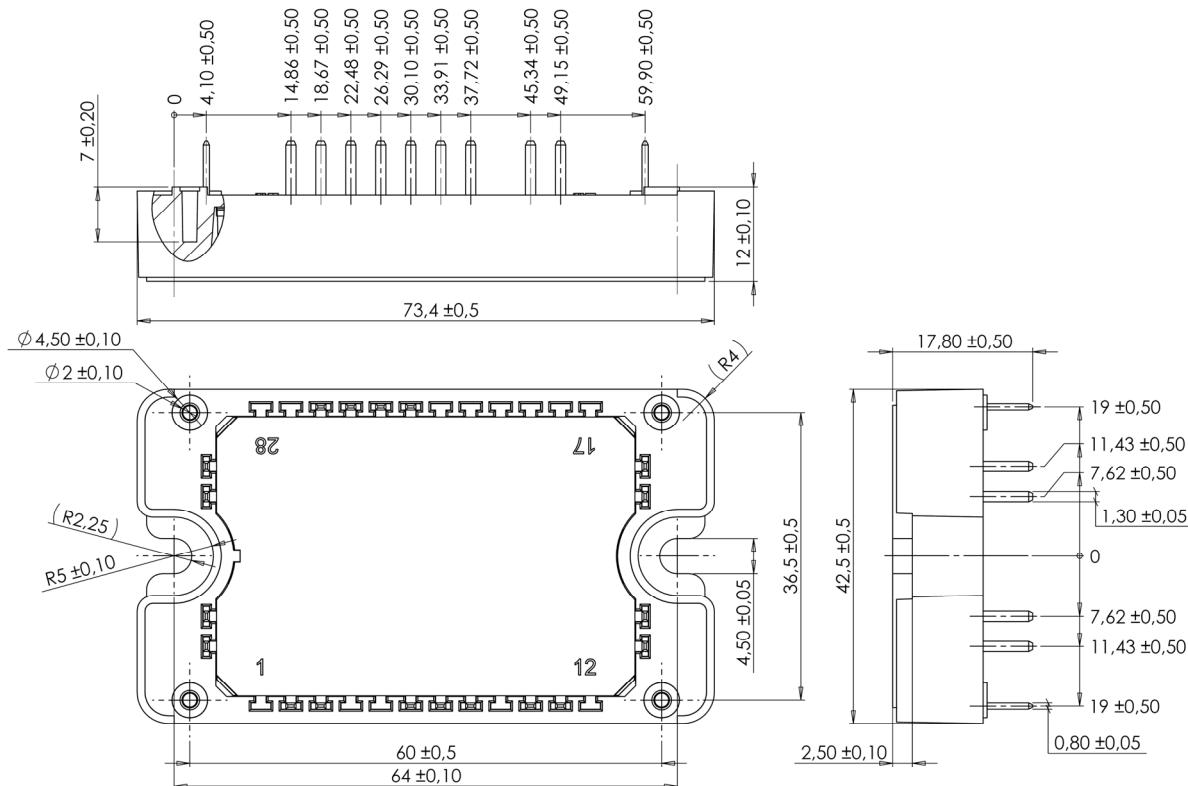
$$R_T = \frac{R_{25}}{\exp\left[B_{25/100}\left(\frac{1}{T_{25}} - \frac{1}{T}\right)\right]} \quad T: \text{Thermistor temperature}$$

R_T: Thermistor value at T

6. Thermal and package characteristics

| Symbol | Characteristic | | Min | Typ | Max | Unit |
|-------------------|--|--------------------------------|------------|-----|--------------------------|------|
| V _{ISOL} | RMS Isolation Voltage, any terminal to case t=1 min, 50/60Hz | | 4000 | | | V |
| T _J | Operating junction temperature range | SiC MOSFET SiC diode + IGBT | -40 -40 | | 150 175 | |
| T _{JOP} | Recommended junction temperature under switching conditions | | -40 | | T _{Jmax} -25 | °C |
| T _{STG} | Storage Temperature Range | | -40 | | 125 | |
| T _C | Operating Case Temperature | | -40 | | 125 | |
| Torque | Mounting torque | To heatsink M4 | 2 | | 3 | N.m |
| Wt | Package Weight | | | | 110 | g |

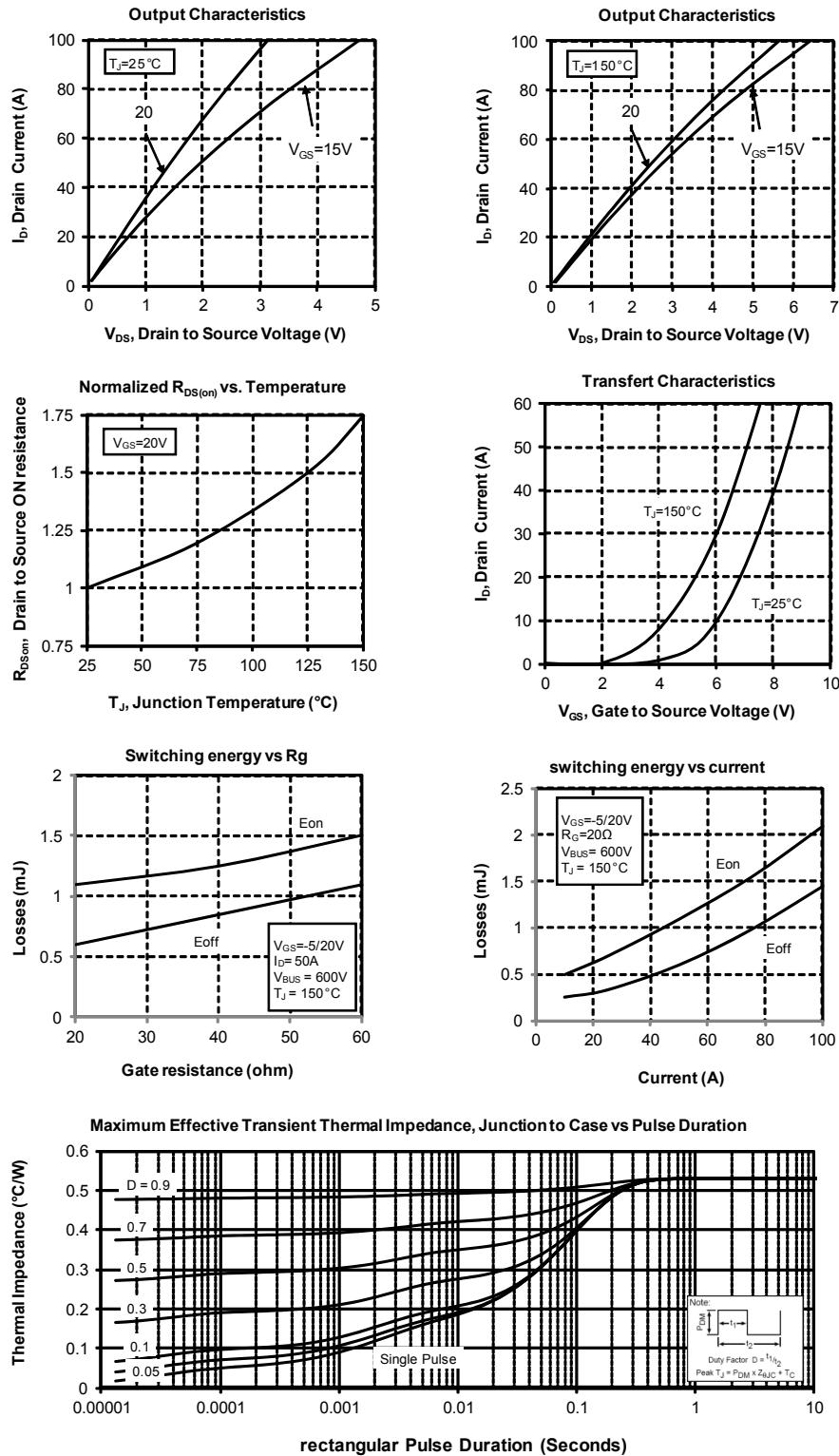
SP3F Package outline (dimensions in mm)

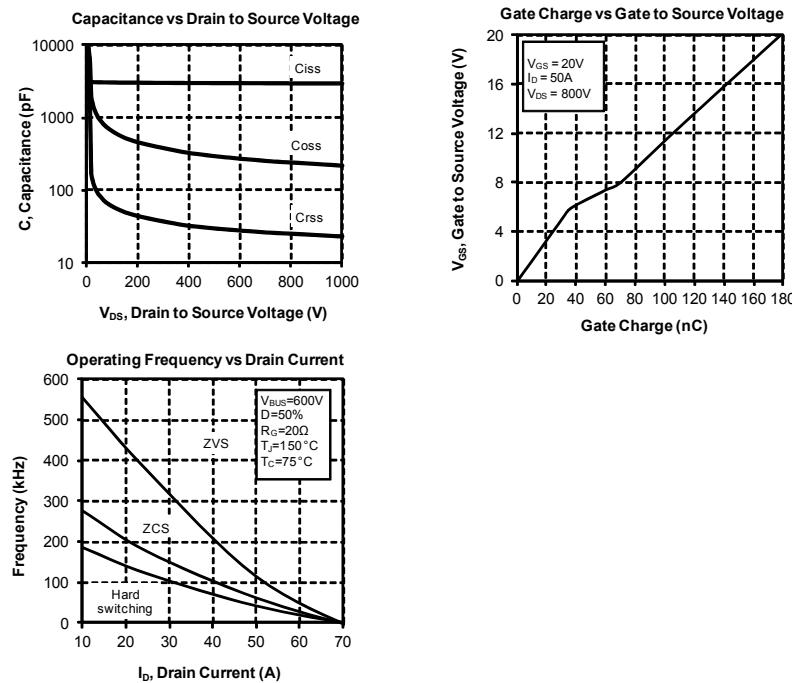


See application note 1906 - Mounting Instructions for SP3F Power Modules on www.microsemi.com

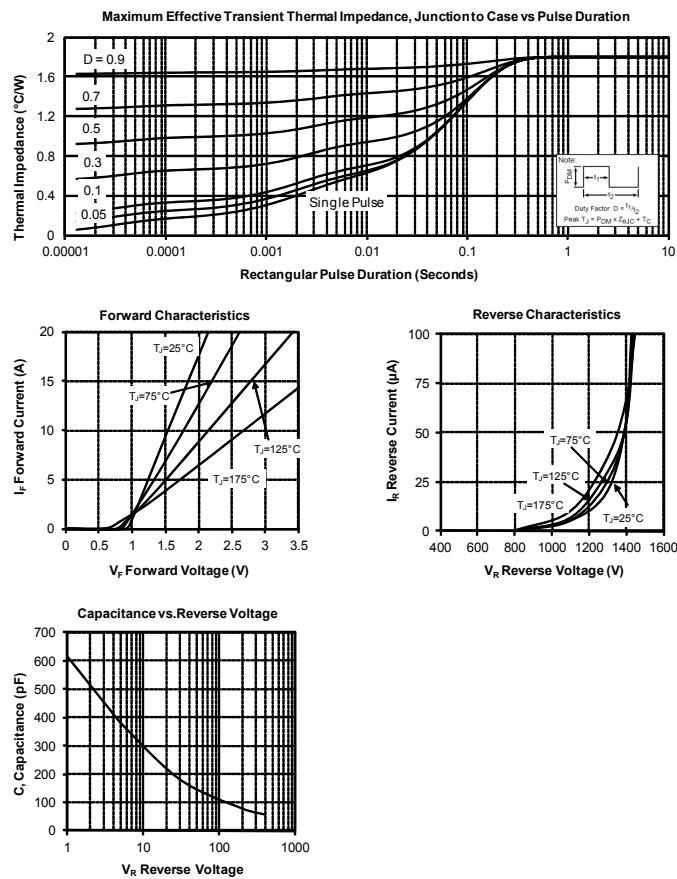
7. Typical performance curve

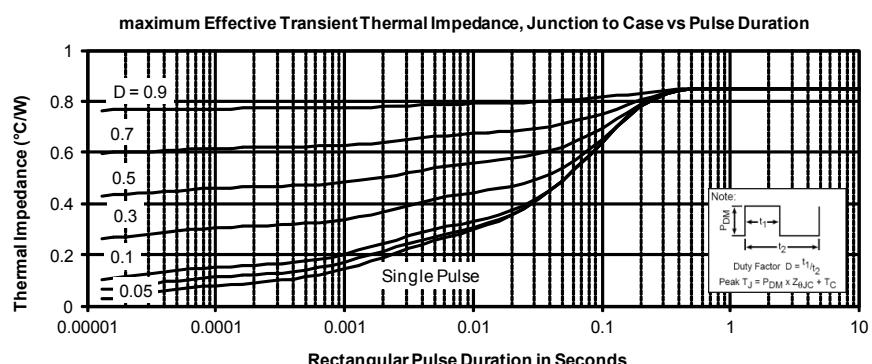
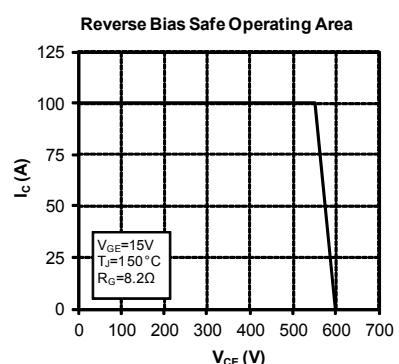
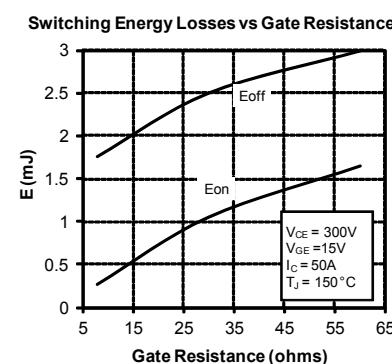
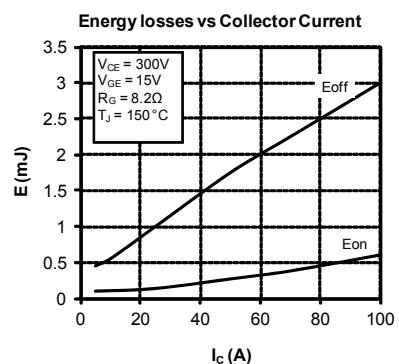
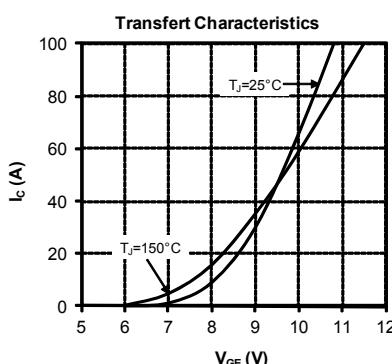
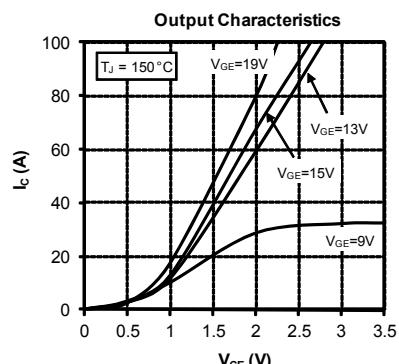
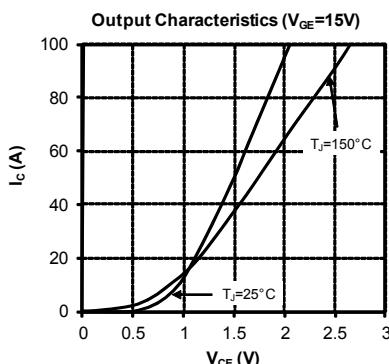
Q1, Q2 SiC MOSFET





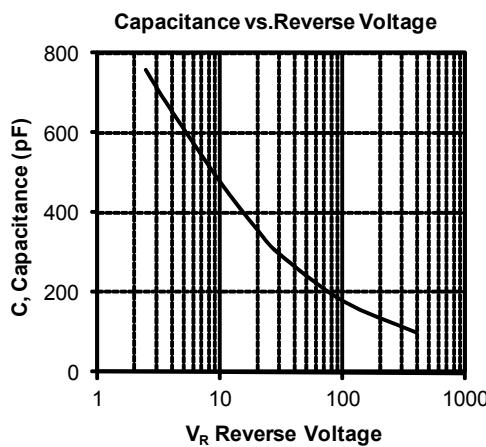
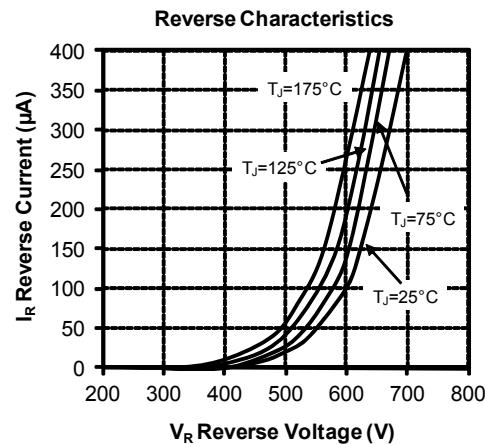
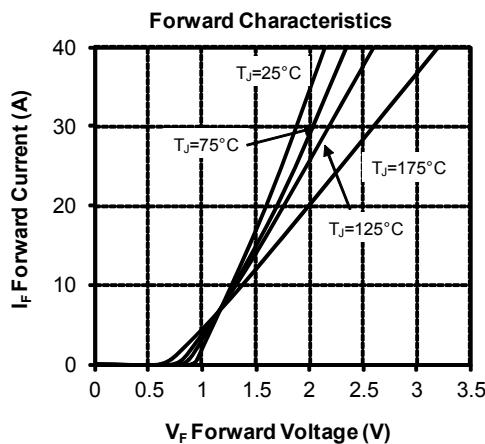
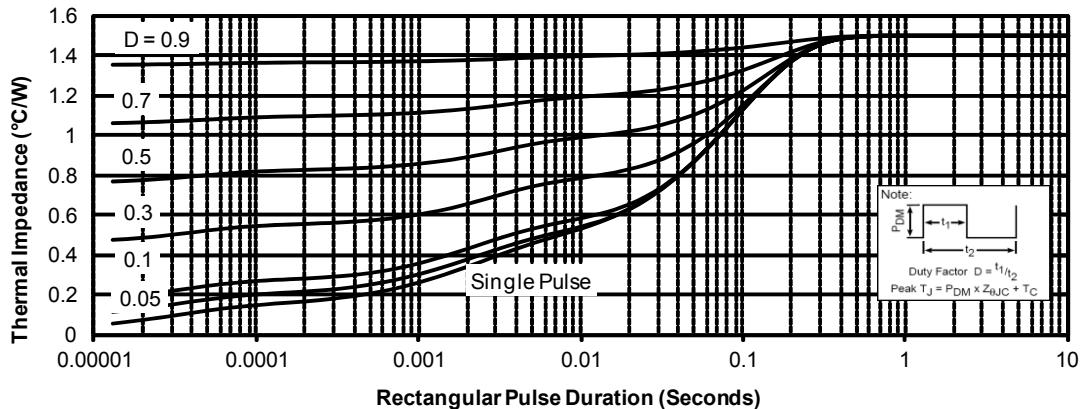
CR1 & CR2 SiC diode characteristics



Q3, Q4 Trench + field stop IGBT3


CR3 & CR4 SiC diode characteristics

Maximum Effective Transient Thermal Impedance, Junction to Case vs Pulse Duration



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