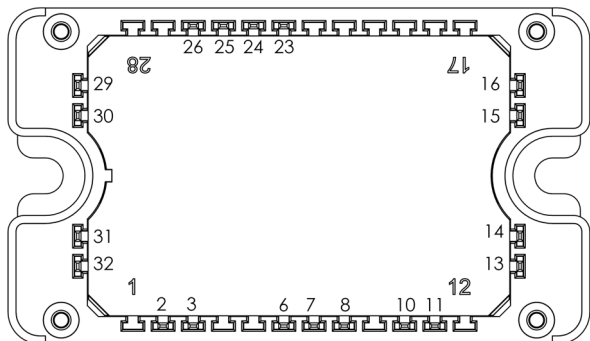
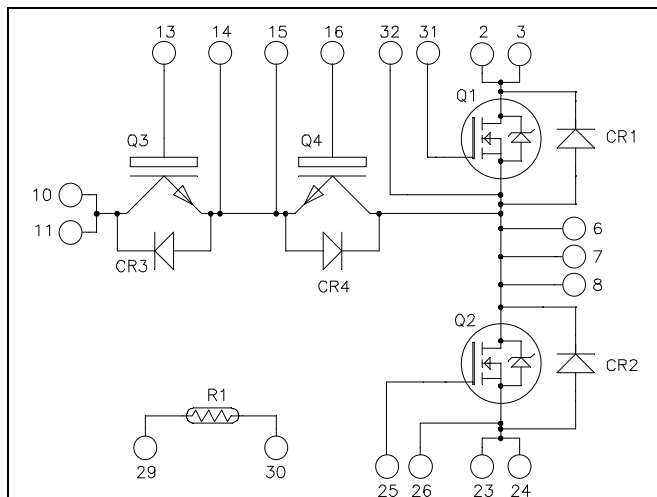


## Phase Leg & Dual Common Emitter Power Module



All multiple inputs and outputs must be shorted together  
10/11 ; 23/24 ; 2/3 ; ...

### SiC MOSFET (Q1, Q2):

$V_{CES} = 1200V$  ;  $R_{DS(on)} = 98m\Omega$  max @  $T_j = 25^\circ C$

### Trench & Field Stop IGBT3 (Q3, Q4):

$V_{CES} = 600V$  ;  $I_C = 20A$  @  $T_c = 80^\circ C$

### Application

- Solar converter
- Uninterruptible Power Supplies

### Features

- **Q1, Q2 SiC Power MOSFET**
  - Low  $R_{DS(on)}$
  - High temperature performance
- **Q3, Q4 Trench + field Stop IGBT3**
  - Low voltage drop
  - Low tail current
  - Switching frequency up to 20 kHz
- **SiC Schottky Diode (CR1 to CR4)**
  - Zero reverse recovery
  - Zero forward recovery
  - Temperature Independent switching behavior
  - Positive temperature coefficient on VF
- Kelvin emitter for easy drive
- Very low stray inductance
- High level of integration
- Internal thermistor for temperature monitoring

### Benefits

- Stable temperature behavior
- Very rugged
- Solderable terminals for easy PCB mounting
- Direct mounting to heatsink (isolated package)
- Low junction to case thermal resistance
- Easy paralleling due to positive  $T_C$  of  $V_{CESat}$
- Low profile

All ratings @  $T_j = 25^\circ C$  unless otherwise specified



**CAUTION:** These Devices are sensitive to Electrostatic Discharge. Proper Handling Procedures Should Be Followed.  
See application note APT0502 on [www.microsemi.com](http://www.microsemi.com)

## 1. SiC MOSFET characteristics (Per MOSFET)

### Absolute maximum ratings

| Symbol       | Parameter                        | Max ratings              | Unit       |
|--------------|----------------------------------|--------------------------|------------|
| $V_{DS}$     | Drain - Source Breakdown Voltage | 1200                     | V          |
| $I_D$        | Continuous Drain Current         | $T_c = 25^\circ\text{C}$ | A          |
|              |                                  | $T_c = 80^\circ\text{C}$ |            |
| $I_{DM}$     | Pulsed Drain current             | 55                       |            |
| $V_{GS}$     | Gate - Source Voltage            | -10/+25                  | V          |
| $R_{DS(on)}$ | Drain - Source ON Resistance     | 98                       | m $\Omega$ |
| $P_D$        | Maximum Power Dissipation        | $T_c = 25^\circ\text{C}$ | W          |

### Electrical Characteristics

| Symbol       | Characteristic                  | Test Conditions                                       | Min | Typ | Max | Unit          |
|--------------|---------------------------------|-------------------------------------------------------|-----|-----|-----|---------------|
| $I_{DSS}$    | Zero Gate Voltage Drain Current | $V_{GS} = 0V, V_{DS} = 1200V$                         |     | 12  | 100 | $\mu\text{A}$ |
| $R_{DS(on)}$ | Drain – Source on Resistance    | $V_{GS} = 20V$<br>$I_D = 20A$                         |     | 80  | 98  | m $\Omega$    |
|              |                                 | $T_j = 25^\circ\text{C}$<br>$T_j = 150^\circ\text{C}$ |     | 150 | 208 |               |
| $V_{GS(th)}$ | Gate Threshold Voltage          | $V_{GS} = V_{DS}, I_D = 1mA$                          | 1.7 | 2.2 |     | V             |
| $I_{GSS}$    | Gate – Source Leakage Current   | $V_{GS} = 20V, V_{DS} = 0V$                           |     |     | 250 | nA            |

### Dynamic Characteristics

| Symbol       | Characteristic                      | Test Conditions                                                                                  | Min                       | Typ  | Max  | Unit               |
|--------------|-------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------|------|------|--------------------|
| $C_{iss}$    | Input Capacitance                   | $V_{GS} = 0V$<br>$V_{DS} = 1000V$<br>$f = 1MHz$                                                  |                           | 950  |      | pF                 |
| $C_{oss}$    | Output Capacitance                  |                                                                                                  |                           | 80   |      |                    |
| $C_{rss}$    | Reverse Transfer Capacitance        |                                                                                                  |                           | 6.5  |      |                    |
| $Q_g$        | Total gate Charge                   | $V_{GE} = 20V$<br>$V_{Bus} = 800V$<br>$I_D = 20A$                                                |                           | 49   |      | nC                 |
| $Q_{gs}$     | Gate – Source Charge                |                                                                                                  |                           | 11   |      |                    |
| $Q_{gd}$     | Gate – Drain Charge                 |                                                                                                  |                           | 18   |      |                    |
| $T_{d(on)}$  | Turn-on Delay Time                  | $V_{GS} = -2/+20V$<br>$V_{Bus} = 800V$<br>$I_D = 20A$<br>$R_L = 40\Omega; R_G = 50\Omega$        |                           | 12   |      | ns                 |
| $T_r$        | Rise Time                           |                                                                                                  |                           | 14   |      |                    |
| $T_{d(off)}$ | Turn-off Delay Time                 |                                                                                                  |                           | 23   |      |                    |
| $T_f$        | Fall Time                           |                                                                                                  |                           | 18   |      |                    |
| $E_{on}$     | Turn on Energy                      | Inductive Switching<br>$V_{GS} = -5/+20V$<br>$V_{Bus} = 600V$<br>$I_D = 20A$<br>$R_G = 50\Omega$ | $T_j = 150^\circ\text{C}$ | 0.45 |      | mJ                 |
| $E_{off}$    | Turn off Energy                     |                                                                                                  |                           | 0.25 |      |                    |
| $R_{thJC}$   | Junction to Case Thermal Resistance |                                                                                                  |                           |      | 1.25 | $^\circ\text{C/W}$ |

**SiC diode ratings and characteristics (CR1 & CR2) (per diode)**

| Symbol     | Characteristic                          | Test Conditions                                  | Min  | Typ | Max  | Unit          |
|------------|-----------------------------------------|--------------------------------------------------|------|-----|------|---------------|
| $V_{RRM}$  | Maximum Peak Repetitive Reverse Voltage |                                                  | 1200 |     |      | V             |
| $I_{RM}$   | Maximum Reverse Leakage Current         | $V_R = 1200V$                                    |      | 32  | 200  | $\mu A$       |
|            |                                         | $T_j = 25^{\circ}C$                              |      |     |      |               |
|            |                                         | $T_j = 175^{\circ}C$                             |      | 56  | 1000 |               |
| $I_F$      | DC Forward Current                      |                                                  |      | 10  |      | A             |
| $V_F$      | Diode Forward Voltage                   | $I_F = 10A$                                      |      | 1.6 | 1.8  | V             |
|            |                                         | $T_j = 25^{\circ}C$                              |      |     |      |               |
|            |                                         | $T_j = 175^{\circ}C$                             |      | 2.3 | 3    |               |
| $Q_C$      | Total Capacitive Charge                 | $I_F = 10A, V_R = 1200V$<br>$di/dt = 500A/\mu s$ |      | 80  |      | nC            |
| $C$        | Total Capacitance                       | $f = 1MHz, V_R = 200V$                           |      | 96  |      | pF            |
|            |                                         | $f = 1MHz, V_R = 400V$                           |      | 69  |      |               |
| $R_{thJC}$ | Junction to Case Thermal Resistance     |                                                  |      |     | 1.8  | $^{\circ}C/W$ |

**2. Trench & Field Stop IGBT3 (per IGBT)**
**Absolute maximum ratings**

| Symbol    | Parameter                             | Max ratings                                | Unit       |
|-----------|---------------------------------------|--------------------------------------------|------------|
| $V_{CES}$ | Collector - Emitter Breakdown Voltage | 600                                        | V          |
| $I_C$     | Continuous Collector Current          | $T_C = 25^{\circ}C$<br>$T_C = 80^{\circ}C$ | A          |
| $I_{CM}$  | Pulsed Collector Current              | $T_C = 25^{\circ}C$                        | 40         |
| $V_{GE}$  | Gate – Emitter Voltage                | $\pm 20$                                   | V          |
| $P_D$     | Maximum Power Dissipation             | $T_C = 25^{\circ}C$                        | 62         |
| RBSOA     | Reverse Bias Safe Operating Area      | $T_j = 150^{\circ}C$                       | 40A @ 550V |

**Electrical Characteristics**

| Symbol        | Characteristic                       | Test Conditions                             | Min | Typ | Max | Unit    |
|---------------|--------------------------------------|---------------------------------------------|-----|-----|-----|---------|
| $I_{CES}$     | Zero Gate Voltage Collector Current  | $V_{GE} = 0V, V_{CE} = 600V$                |     |     | 250 | $\mu A$ |
| $V_{CE(sat)}$ | Collector Emitter Saturation Voltage | $V_{GE} = 15V$<br>$I_C = 20A$               |     | 1.5 | 1.9 | V       |
|               |                                      | $T_j = 25^{\circ}C$<br>$T_j = 150^{\circ}C$ |     | 1.7 |     |         |
| $V_{GE(th)}$  | Gate Threshold Voltage               | $V_{GE} = V_{CE}, I_C = 300\mu A$           | 5.0 | 5.8 | 6.5 | V       |
| $I_{GES}$     | Gate – Emitter Leakage Current       | $V_{GE} = 20V, V_{CE} = 0V$                 |     |     | 300 | nA      |

**Dynamic Characteristics**

| Symbol              | Characteristic                      | Test Conditions                                                                                                                  | Min                    | Typ  | Max | Unit |
|---------------------|-------------------------------------|----------------------------------------------------------------------------------------------------------------------------------|------------------------|------|-----|------|
| C <sub>ies</sub>    | Input Capacitance                   | V <sub>GE</sub> = 0V<br>V <sub>CE</sub> = 25V<br>f = 1MHz                                                                        |                        | 1100 |     | pF   |
| C <sub>oes</sub>    | Output Capacitance                  |                                                                                                                                  |                        | 70   |     |      |
| C <sub>res</sub>    | Reverse Transfer Capacitance        |                                                                                                                                  |                        | 35   |     |      |
| Q <sub>G</sub>      | Gate charge                         | V <sub>GE</sub> = ±15V, I <sub>C</sub> = 20A<br>V <sub>CE</sub> = 300V                                                           |                        | 200  |     | nC   |
| T <sub>d(on)</sub>  | Turn-on Delay Time                  | Inductive Switching (25°C)<br>V <sub>GE</sub> = ±15V<br>V <sub>Bus</sub> = 300V<br>I <sub>C</sub> = 20A<br>R <sub>G</sub> = 12Ω  |                        | 110  |     | ns   |
| T <sub>r</sub>      | Rise Time                           |                                                                                                                                  |                        | 45   |     |      |
| T <sub>d(off)</sub> | Turn-off Delay Time                 |                                                                                                                                  |                        | 200  |     |      |
| T <sub>f</sub>      | Fall Time                           |                                                                                                                                  |                        | 40   |     |      |
| T <sub>d(on)</sub>  | Turn-on Delay Time                  | Inductive Switching (150°C)<br>V <sub>GE</sub> = ±15V<br>V <sub>Bus</sub> = 300V<br>I <sub>C</sub> = 20A<br>R <sub>G</sub> = 12Ω |                        | 120  |     | ns   |
| T <sub>r</sub>      | Rise Time                           |                                                                                                                                  |                        | 50   |     |      |
| T <sub>d(off)</sub> | Turn-off Delay Time                 |                                                                                                                                  |                        | 250  |     |      |
| T <sub>f</sub>      | Fall Time                           |                                                                                                                                  |                        | 60   |     |      |
| E <sub>on</sub>     | Turn-on Switching Energy            | V <sub>GE</sub> = ±15V<br>V <sub>Bus</sub> = 300V<br>I <sub>C</sub> = 20A<br>R <sub>G</sub> = 12Ω                                | T <sub>j</sub> = 25°C  | 0.11 |     | mJ   |
|                     |                                     |                                                                                                                                  | T <sub>j</sub> = 150°C | 0.2  |     |      |
| E <sub>off</sub>    | Turn-off Switching Energy           |                                                                                                                                  | T <sub>j</sub> = 25°C  | 0.5  |     | mJ   |
|                     |                                     |                                                                                                                                  | T <sub>j</sub> = 150°C | 0.7  |     |      |
| I <sub>sc</sub>     | Short Circuit data                  | V <sub>GE</sub> ≤ 15V ; V <sub>Bus</sub> = 360V<br>t <sub>p</sub> ≤ 10μs ; T <sub>j</sub> = 150°C                                |                        | 100  |     | A    |
| R <sub>thJC</sub>   | Junction to Case Thermal Resistance |                                                                                                                                  |                        |      | 2.4 | °C/W |

**3. SiC diode ratings and characteristics (CR3 & CR4) (per diode)**

| Symbol            | Characteristic                          | Test Conditions                                                | Min                    | Typ | Max | Unit |
|-------------------|-----------------------------------------|----------------------------------------------------------------|------------------------|-----|-----|------|
| V <sub>RRM</sub>  | Maximum Peak Repetitive Reverse Voltage |                                                                | 600                    |     |     | V    |
| I <sub>RM</sub>   | Maximum Reverse Leakage Current         | V <sub>R</sub> = 600V                                          | T <sub>j</sub> = 25°C  | 10  | 60  | μA   |
|                   |                                         |                                                                | T <sub>j</sub> = 175°C | 20  | 300 |      |
| I <sub>F</sub>    | DC Forward Current                      |                                                                | T <sub>c</sub> = 100°C | 10  |     | A    |
| V <sub>F</sub>    | Diode Forward Voltage                   | I <sub>F</sub> = 10A                                           | T <sub>j</sub> = 25°C  | 1.6 | 1.8 | V    |
|                   |                                         |                                                                | T <sub>j</sub> = 175°C | 2   | 2.4 |      |
| Q <sub>C</sub>    | Total Capacitive Charge                 | I <sub>F</sub> = 10A, V <sub>R</sub> = 600V<br>di/dt = 500A/μs |                        | 28  |     | nC   |
| C                 | Total Capacitance                       | f = 1MHz, V <sub>R</sub> = 200V                                |                        | 65  |     | pF   |
|                   |                                         | f = 1MHz, V <sub>R</sub> = 400V                                |                        | 50  |     |      |
| R <sub>thJC</sub> | Junction to Case Thermal Resistance     |                                                                |                        |     | 2.5 | °C/W |

#### 4. Temperature sensor NTC

| Symbol                            | Characteristic             | Min | Typ  | Max | Unit |
|-----------------------------------|----------------------------|-----|------|-----|------|
| R <sub>25</sub>                   | Resistance @ 25°C          |     | 22   |     | kΩ   |
| ΔR <sub>25</sub> /R <sub>25</sub> | Resistance tolerance       |     |      | 5   | %    |
| ΔB/B                              | Beta tolerance             |     |      | 3   | %    |
| B <sub>25/100</sub>               | T <sub>25</sub> = 298.16 K |     | 3980 |     | K    |

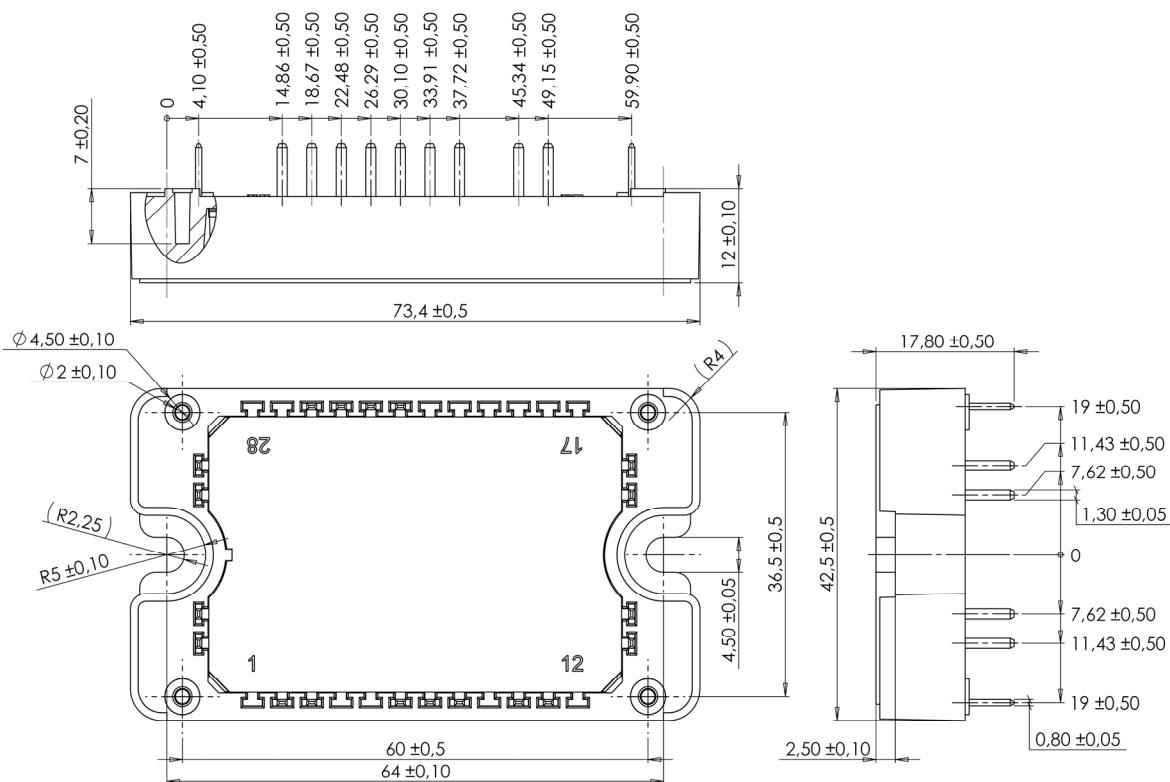
$$R_T = \frac{R_{25}}{\exp \left[ B_{25/100} \left( \frac{1}{T_{25}} - \frac{1}{T} \right) \right]}$$

T: Thermistor temperature  
 R<sub>T</sub>: Thermistor value at T

#### 5. Thermal and package characteristics

| Symbol            | Characteristic                                               |             |                   | Min  | Typ | Max                       | Unit |
|-------------------|--------------------------------------------------------------|-------------|-------------------|------|-----|---------------------------|------|
| V <sub>ISOL</sub> | RMS Isolation Voltage, any terminal to case t=1 min, 50/60Hz |             |                   | 4000 |     |                           | V    |
| T <sub>J</sub>    | Operating junction temperature range                         |             | SiC MOSFET        | -40  |     | 150                       | °C   |
|                   |                                                              |             | SiC diodes + IGBT | -40  |     | 175                       |      |
| T <sub>JOP</sub>  | Recommended junction temperature under switching conditions  |             |                   | -40  |     | T <sub>J</sub> max<br>-25 |      |
| T <sub>STG</sub>  | Storage Temperature Range                                    |             |                   | -40  |     | 125                       |      |
| T <sub>C</sub>    | Operating Case Temperature                                   |             |                   | -40  |     | 125                       |      |
| Torque            | Mounting torque                                              | To heatsink | M4                | 2    |     | 3                         | N.m  |
| Wt                | Package Weight                                               |             |                   |      |     | 110                       | g    |

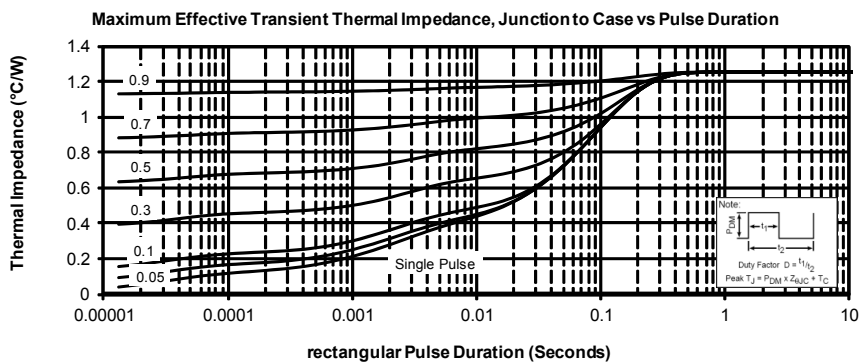
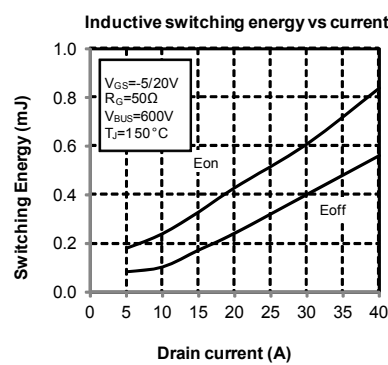
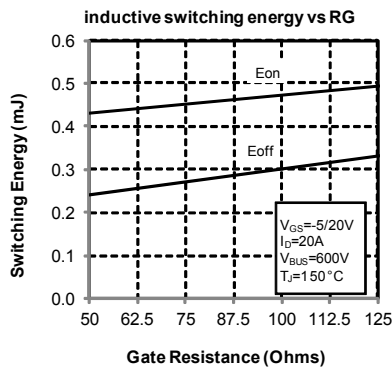
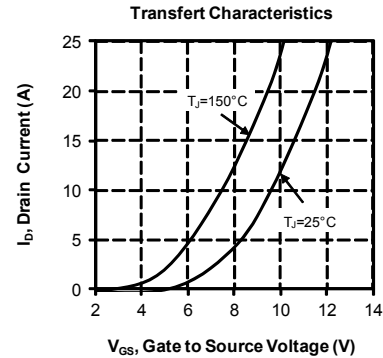
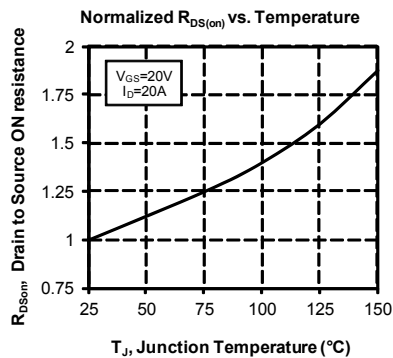
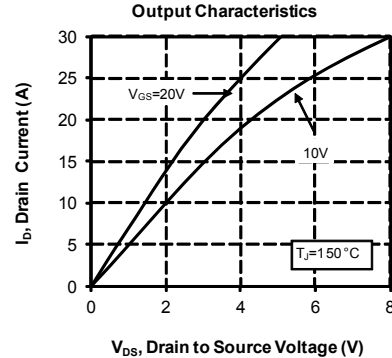
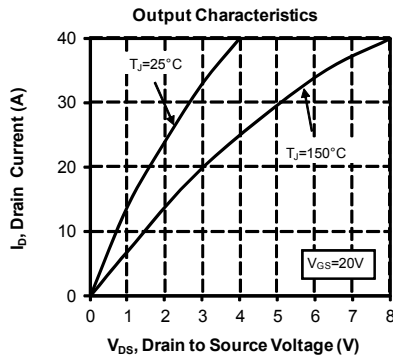
#### SP3F Package outline (dimensions in mm)

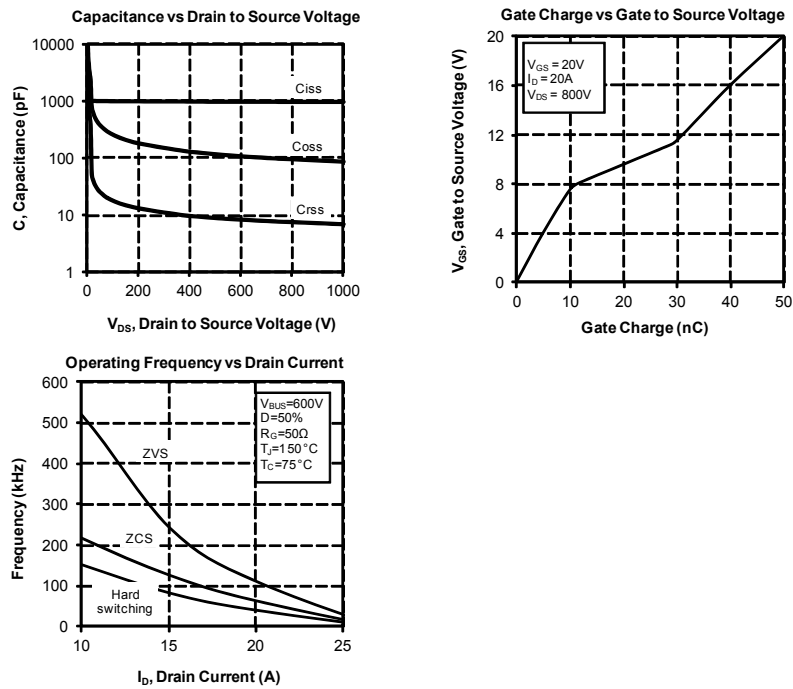


See application note 1906 - Mounting Instructions for SP3F Power Modules on [www.microsemi.com](http://www.microsemi.com)

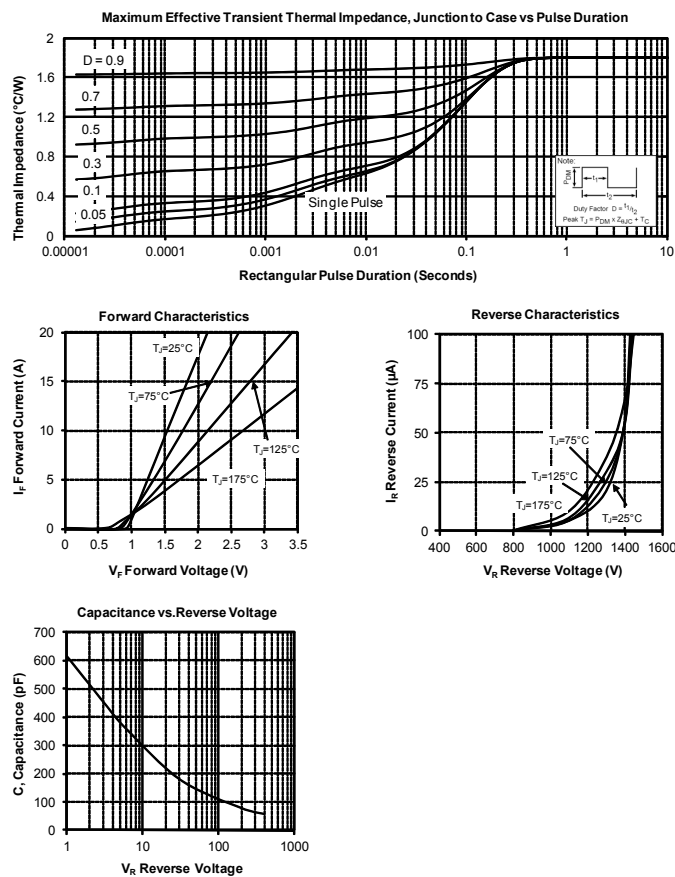
## 6. Typical performance curve

### Q1, Q2 SiC MOSFET

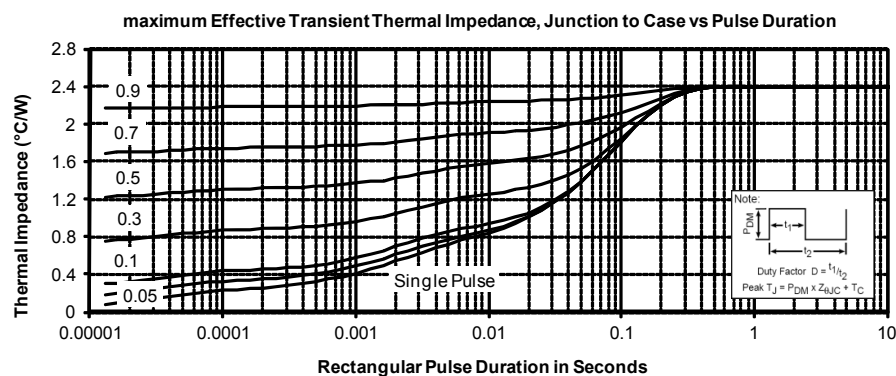
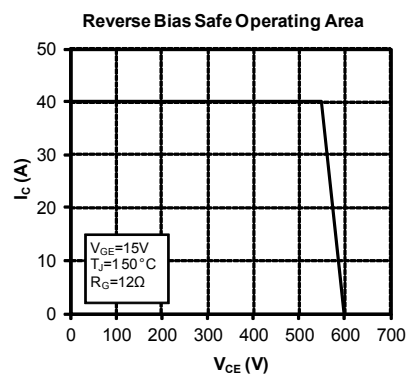
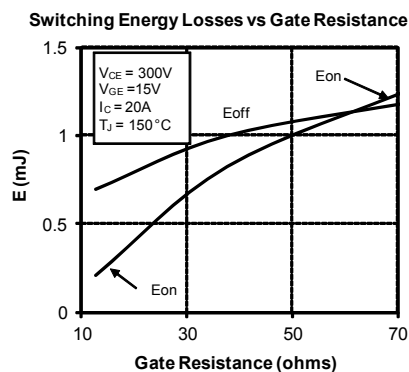
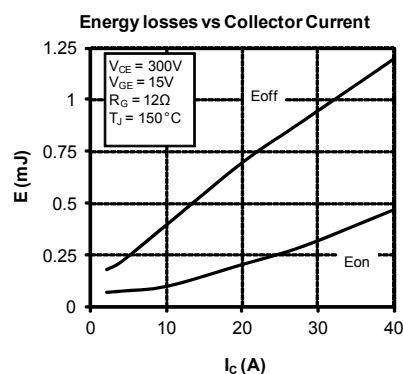
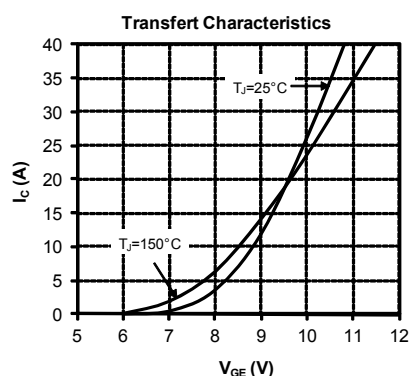
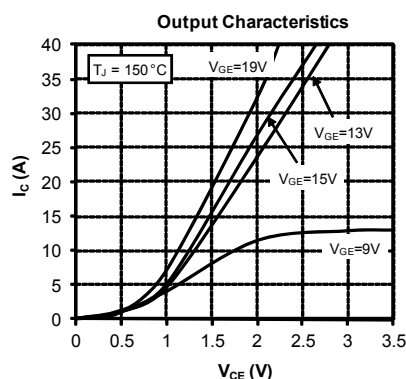
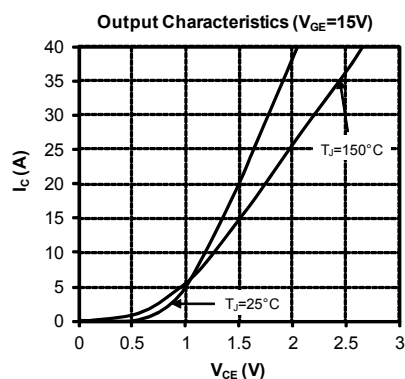




## CR1 & CR2 SiC diode characteristics

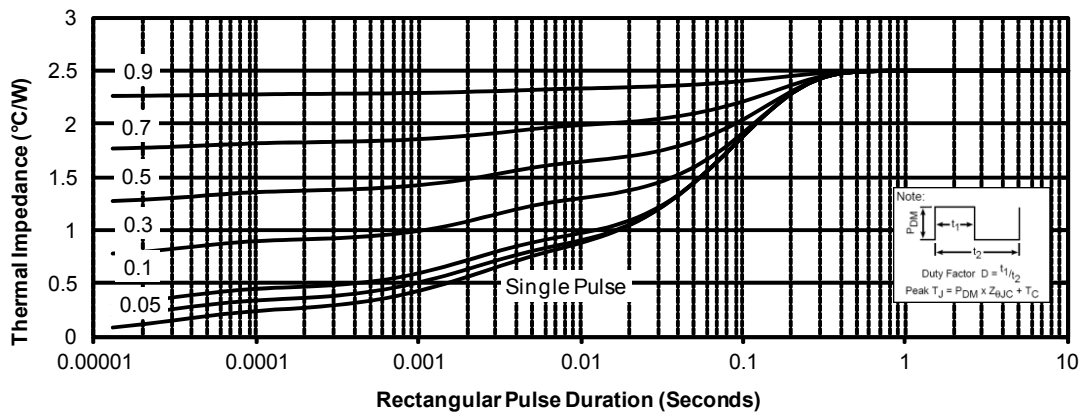


## Q3, Q4 Trench + field stop IGBT3

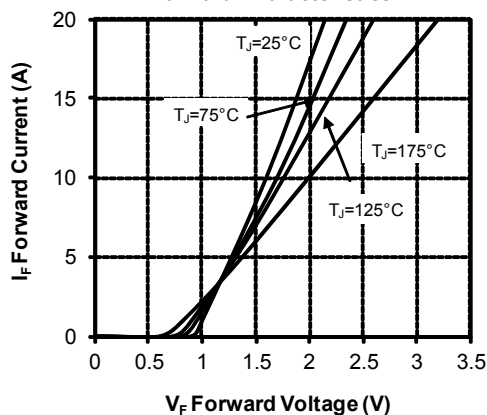


**CR3 & CR4 SiC diode characteristics**

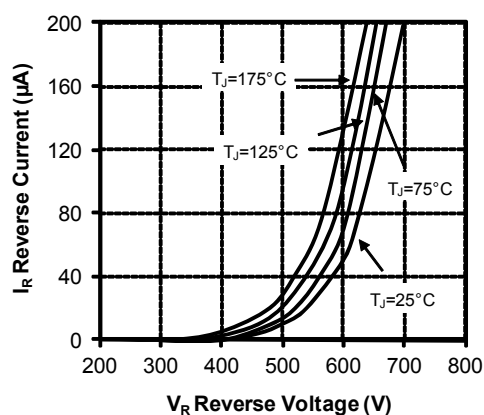
**Maximum Effective Transient Thermal Impedance, Junction to Case vs Pulse Duration**



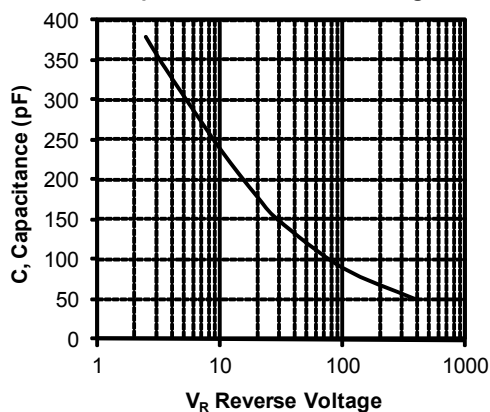
**Forward Characteristics**



**Reverse Characteristics**



**Capacitance vs. Reverse Voltage**



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