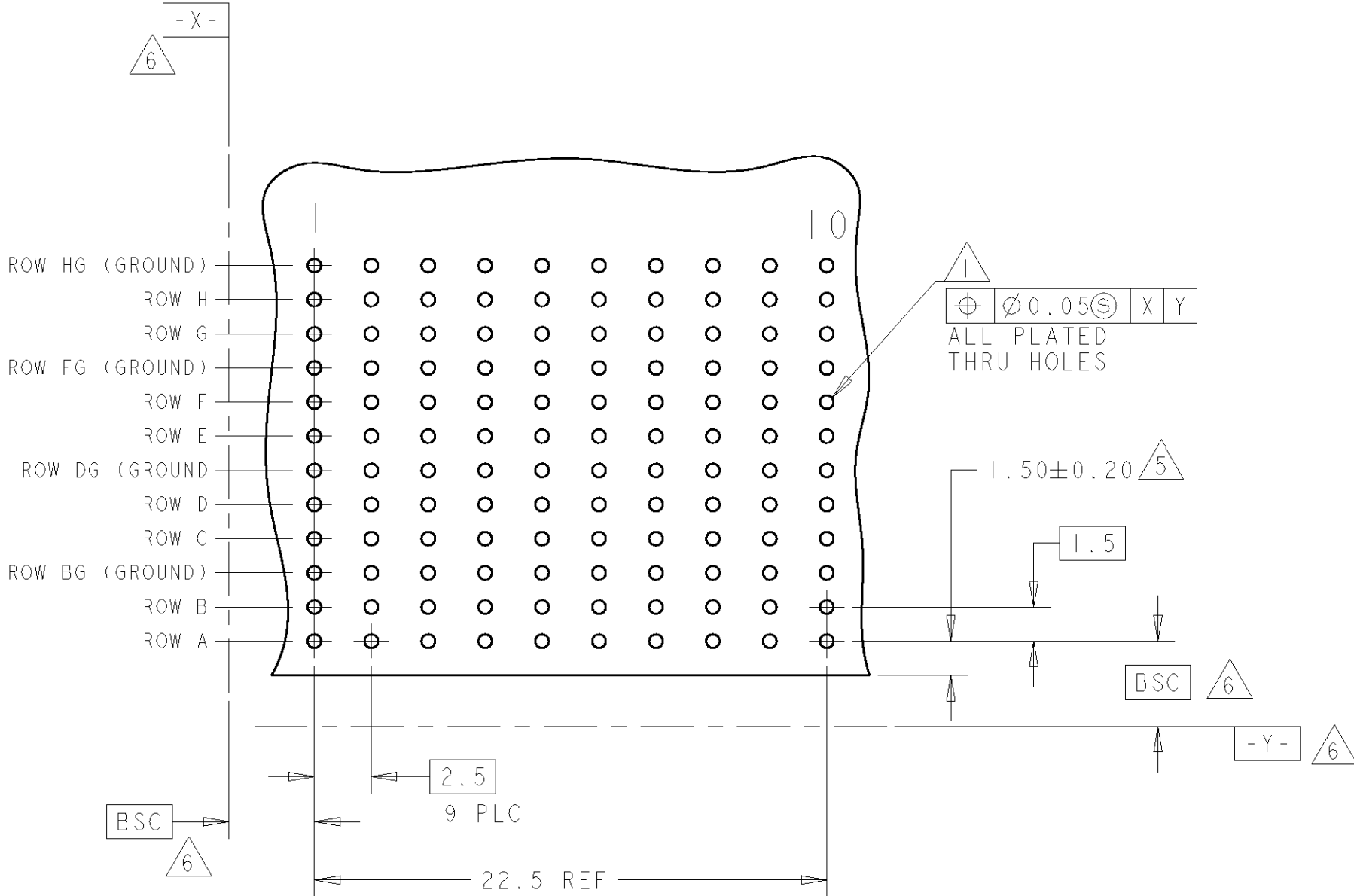
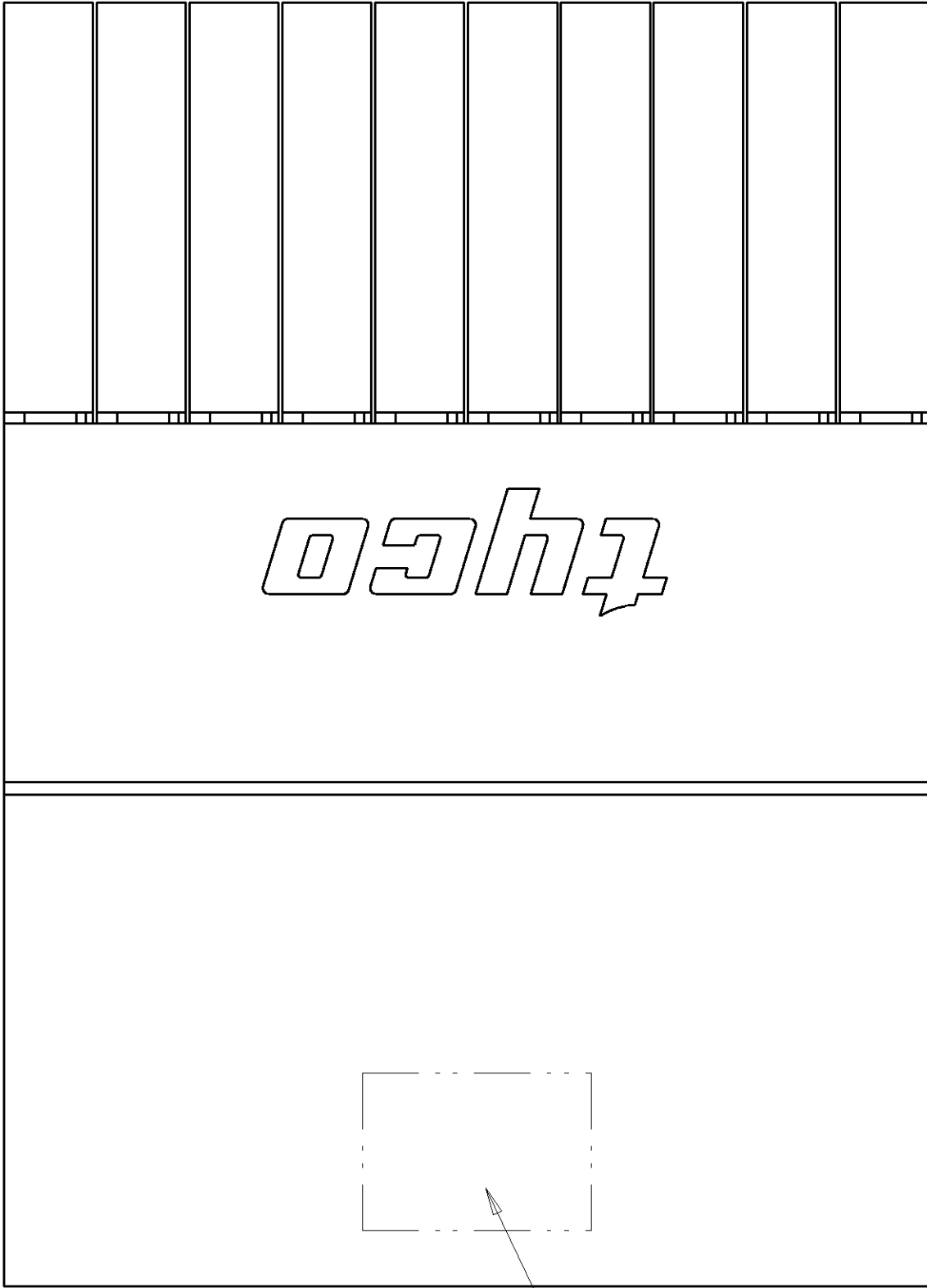
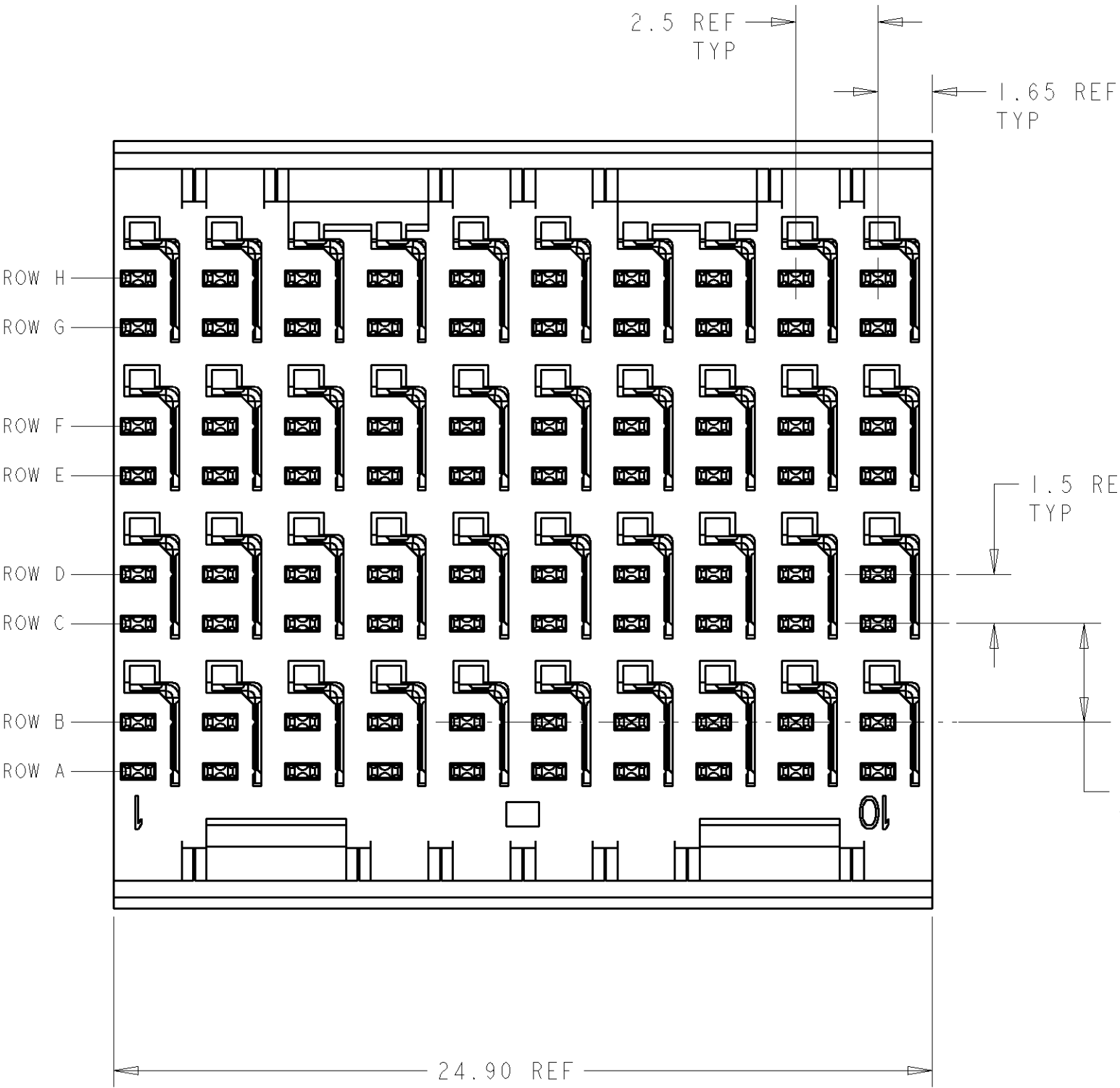


LOC		DIST		REVISIONS			
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		0		RELEASED PER 0512-0324-04	25JUN2004	SJM	RAP

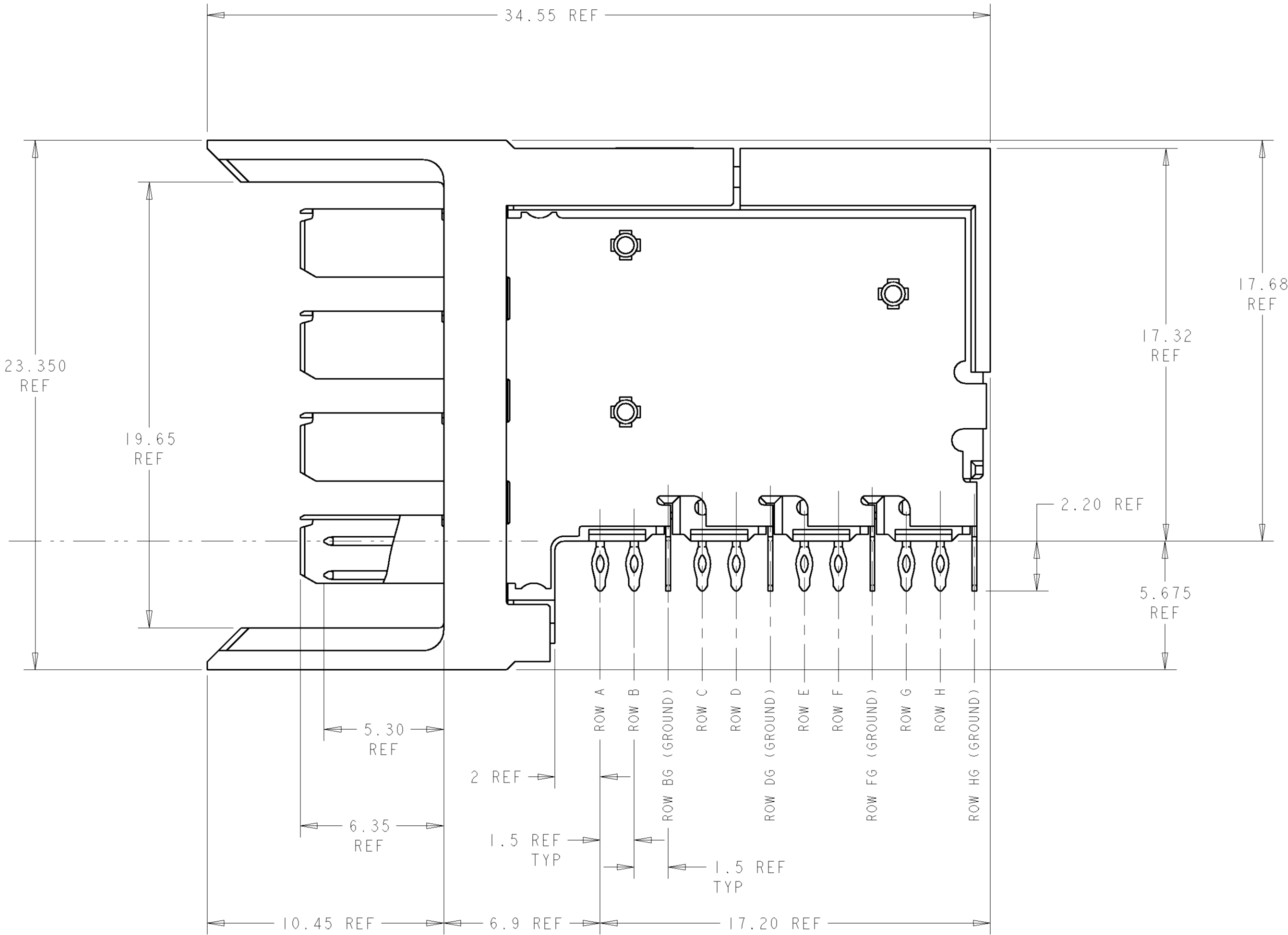


- REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- MATERIAL:
CONTACT & SHIELD - PHOSPHOR BRONZE
HOUSING & CHICKLET - GLASS FILLED POLYESTER
- FINISH:
CONTACT & SHIELD - 0.76µm MIN GOLD OVER
1.27µm MIN NICKEL IN MATING AREA, 0.5µm MIN TIN
OVER 1.27µm MIN NICKEL IN COMPLIANT PIN AREA.
- CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN
- DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT.
TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995

RECOMMENDED PC BOARD LAYOUT
COMPONENT SIDE SHOWN
SCALE 4:1



TOP SURFACE OF
DAUGHTER CARD



6469048-1
PART NUMBER

NOTE: DRAWING IS TO BE PRINTED ON TOP SHEET FOR THE ATTENDING COMPETITION. NO REVISIONS OR CORRECTIONS TO THE SHEET ARE ALLOWED.				DWN S. J. MAGARO CHK R. A. PATTERSON APVD -	25JUN2004 25JUN2004 -	tyco <i>Electronics</i>		Tyco Electronics Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		HEADER ASSEMBLY, RIGHT ANGLE, 4 PAIR, HMZd			
mm				APVD					
		0 PLC	±	PRODUCT SPEC		-			
		1 PLC	±	APPLICATION SPEC					
		2 PLC	±	SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO	
		3 PLC	±	A		00779	C-6469048	-	
		4 PLC	±	WEIGHT		-			
MATERIAL		FINISH		CUSTOMER DRAWING					
				SCALE		6:1	SHEET	1	OF
				REV		0			