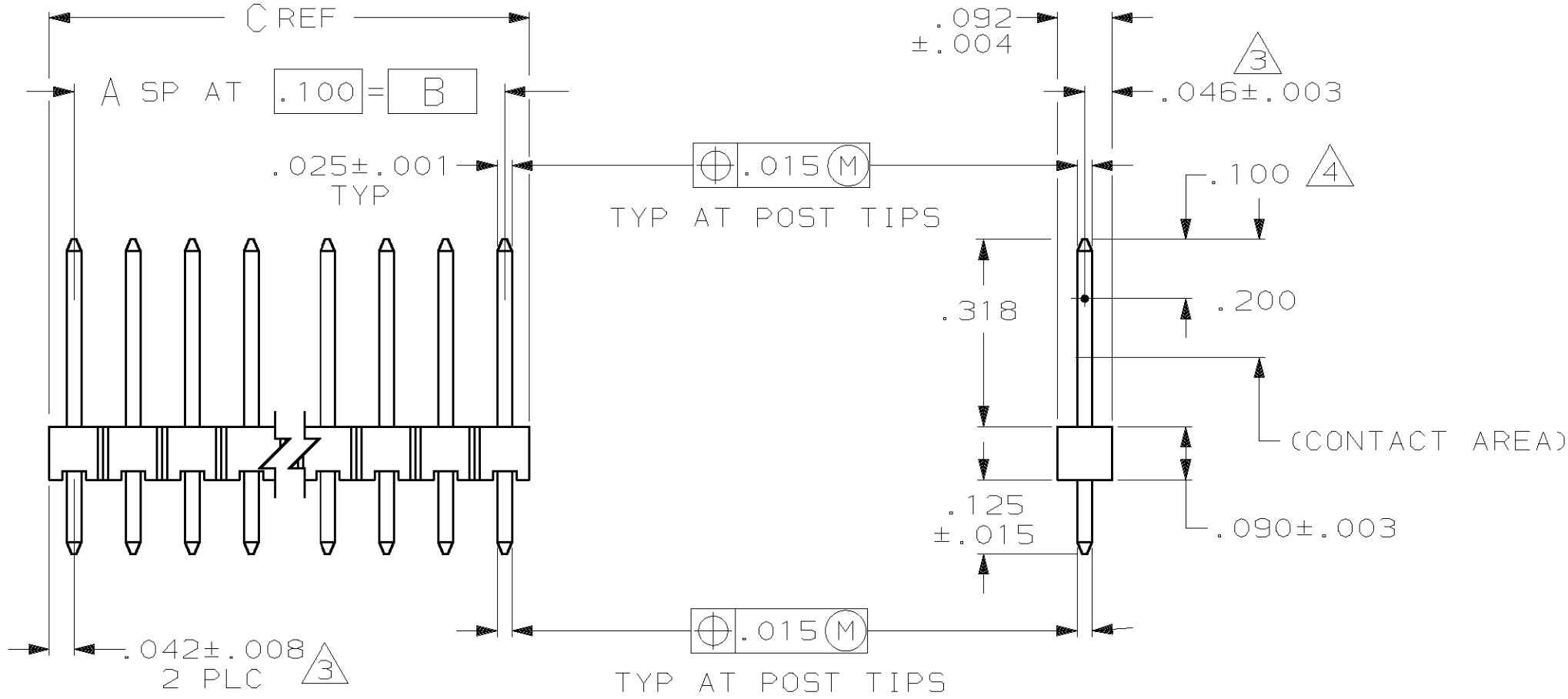


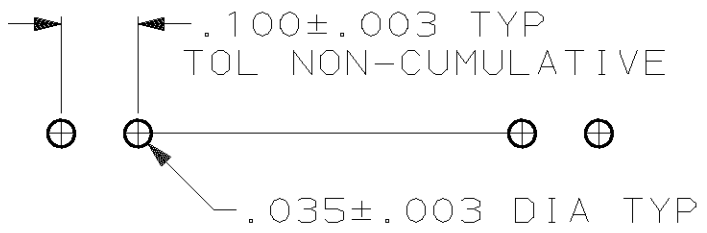
LOC	DIST	P	F	ZONE	LTR	REVISIONS			
						DESCRIPTION	DATE	APPD	
AD	39				B	REV & REDRAWN ECN 1691	-	-	
					C	REV LOC & DIST AD-4171		3-90	BF
					D	REV PER ECN 0010-0187-92	11/23/92		JK
					E	REV PER 0010-0436-95	1-14-97		JK
					F	REV PER 0621-0244-98	30NOV99		JLG
					G	REV PER 063C-0248-99	31 JAN00		JLG



- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3

THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4

POINT OF MEASUREMENT FOR PLATING THICKNESS



RECOMMENDED HOLE LAYOUT

3.984	3.900	39	40	4-102976-0
3.884	3.800	38	39	3-102976-9
3.784	3.700	37	38	3-102976-8
3.684	3.600	36	37	3-102976-7
3.584	3.500	35	36	3-102976-6
3.484	3.400	34	35	3-102976-5
3.384	3.300	33	34	3-102976-4
3.284	3.200	32	33	3-102976-3
3.184	3.100	31	32	3-102976-2
3.084	3.000	30	31	3-102976-1
2.984	2.900	29	30	3-102976-0
2.884	2.800	28	29	2-102976-9
2.784	2.700	27	28	2-102976-8
2.684	2.600	26	27	2-102976-7
2.584	2.500	25	26	2-102976-6
2.484	2.400	24	25	2-102976-5
2.384	2.300	23	24	2-102976-4
2.284	2.200	22	23	2-102976-3
2.184	2.100	21	22	2-102976-2
2.084	2.000	20	21	2-102976-1
1.984	1.900	19	20	2-102976-0
1.884	1.800	18	19	1-102976-9
1.784	1.700	17	18	1-102976-8
1.684	1.600	16	17	1-102976-7
1.584	1.500	15	16	1-102976-6
1.484	1.400	14	15	1-102976-5
1.384	1.300	13	14	1-102976-4
1.284	1.200	12	13	1-102976-3
1.184	1.100	11	12	1-102976-2
1.084	1.000	10	11	1-102976-1
.984	.900	9	10	1-102976-0
.884	.800	8	9	102976-9
.784	.700	7	8	102976-8
.684	.600	6	7	102976-7
.584	.500	5	6	102976-6
.484	.400	4	5	102976-5
.384	.300	3	4	102976-4
.284	.200	2	3	102976-3
.184	.100	1	2	102976-2
.084	—	—	1	102976-1
C	B	A	NO OF POSN	PART NUMBER

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 10-9-87 H. MOLL	AMP AMP INCORPORATED Harrisburg, Pa. 17105	
2 PL DEC ± .005 3 PL DEC ± .005 ANGLES ± .		CHK 10-12-87 T. CLARK		
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR-BLACK		APPD 10-13-87 T. CLARK		
POSTS: PHOSPHOR BRONZE FINISH: POSTS: .000030 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		PRODUCT SPEC — APPLICATION SPEC — WEIGHT —		
		SIZE	FSCM NO	DRAWING NO
		D	00779	102976
		SCALE	4:1	SHEET 1 OF 1