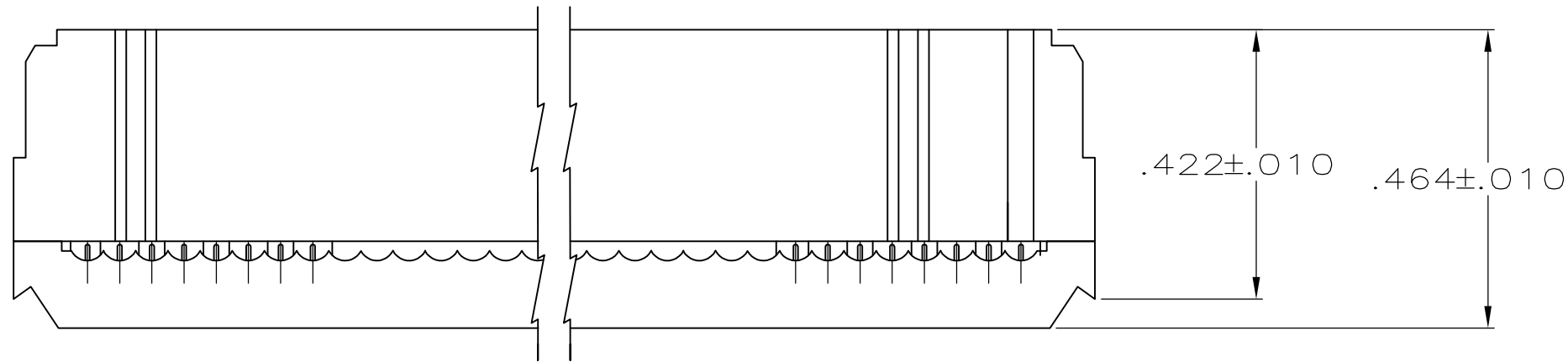


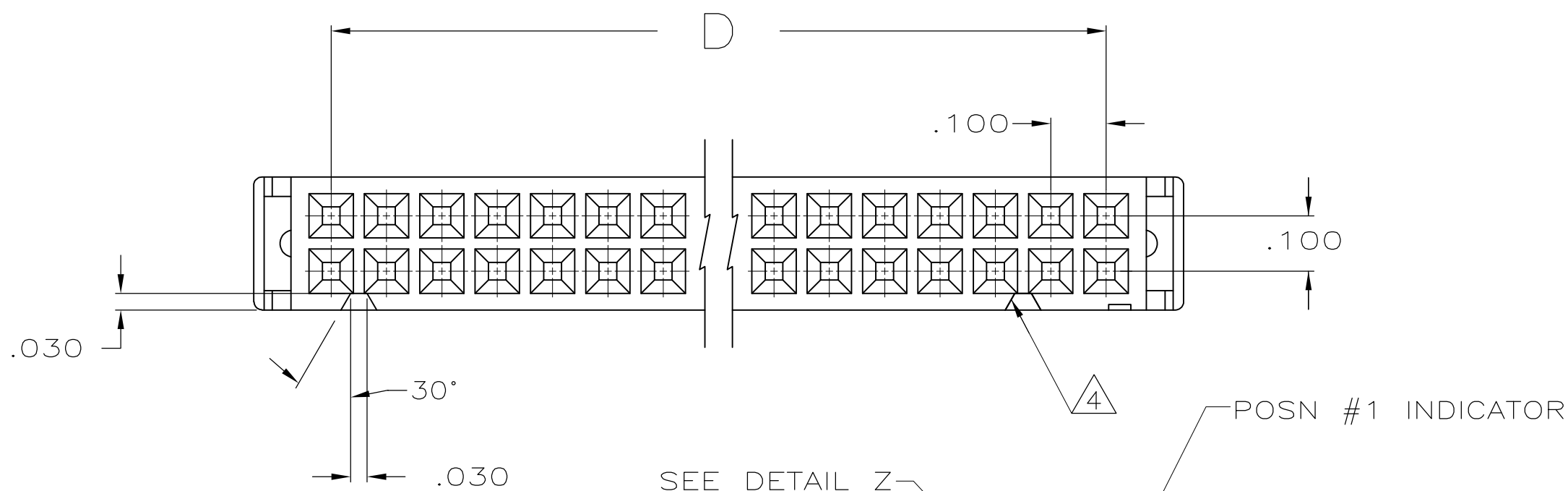
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			D	REVISED PER ECO-08-014902	10-NOV-08	ZMRC	CWR

D



TERMINATED VIEW

C



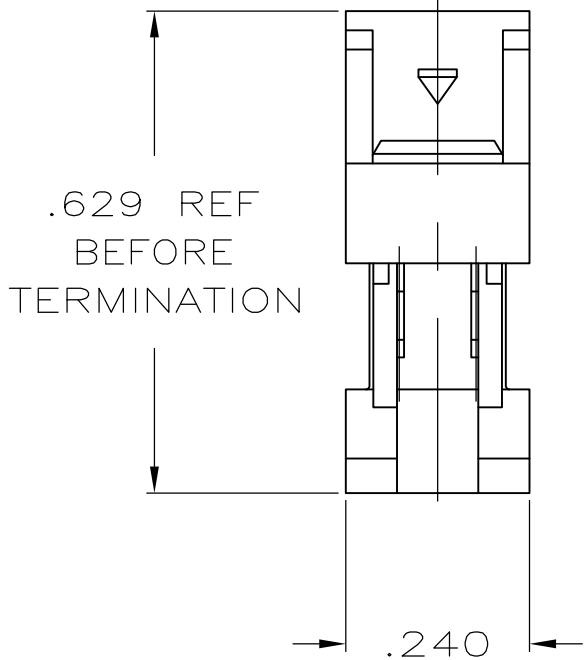
HOUSING

CONTACT

COVER

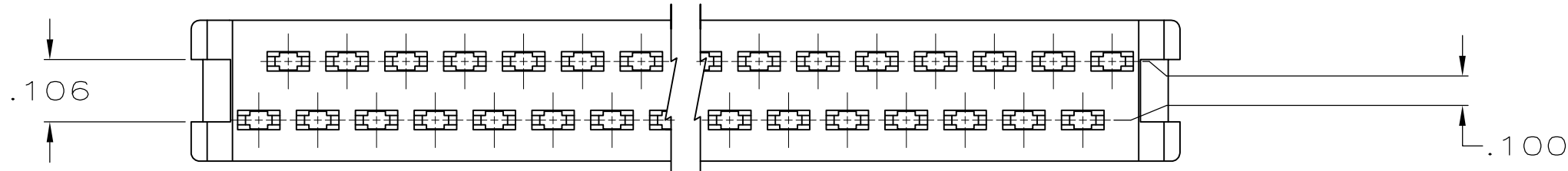
A SPACES AT .050 STAGGERED SPACING
=B REF

B



.629 REF
BEFORE
TERMINATION

A

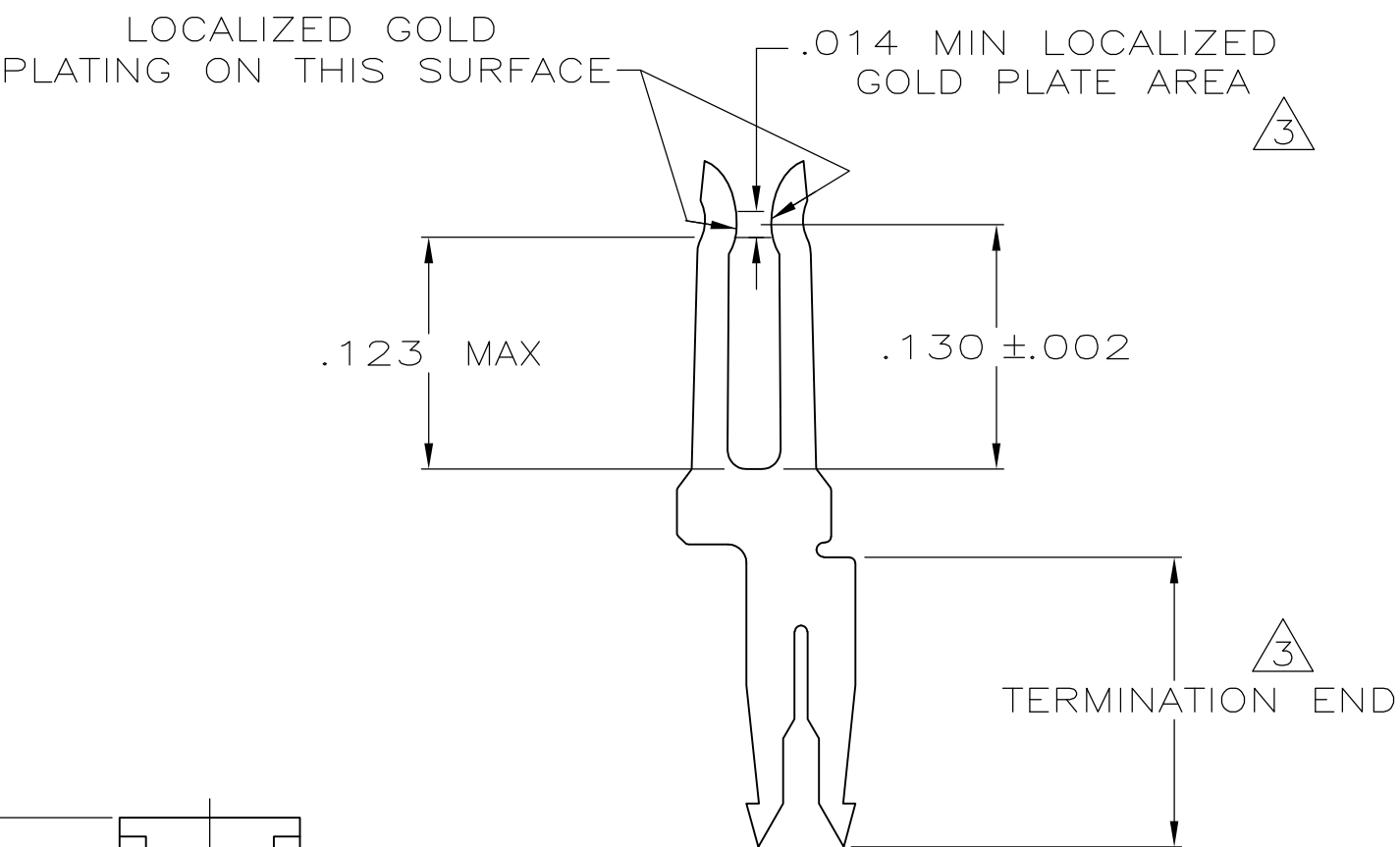


1 UL RATED 94V-0 THERMOPLASTIC, COLOR: BLACK.

2 PHOSPHOR BRONZE PER QQ-B-750.

3 PLATED WITH .000015 MIN GOLD IN LOCALIZED GOLD PLATE AREA, .000050 MIN TIN ON TERMINATION END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
OR
GOLD FLASH OVER PALLADIUM-NICKEL PLATE .000015 MIN TOTAL IN LOCALIZED GOLD PLATE AREA, .000050 MIN TIN ON TERMINATION END, ALL OVER .000050 MIN NICKEL ON ENTIRE CONTACT.

4 POLARIZING FEATURE DOES NOT EXIST ON SAME END AS THE POSN #1 INDICATOR ON 10 AND 14 POSN PRODUCT.



LOCALIZED GOLD
PLATING ON THIS SURFACE

DETAIL Z
SCALE 10:1
TYPICAL

OBSOLETE	3.100	3.380	3.150	63	64	1-1658620-2
	2.900	3.180	2.950	59	60	1-1658620-1
	2.400	2.680	2.450	49	50	1-1658620-0
	1.900	2.180	1.950	39	40	1658620-9
	1.600	1.880	1.650	33	34	1658620-8
	1.400	1.680	1.450	29	30	1658620-7
	1.200	1.480	1.250	25	26	1658620-6
	1.100	1.380	1.150	23	24	1658620-5
	.900	1.180	.950	19	20	1658620-4
	.700	.980	.750	15	16	1658620-3
	.600	.880	.650	13	14	1658620-2
	.400	.680	.450	9	10	1658620-1
	D	C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. SAMICK 22AUG03	Tyco Electronics Corporation Harrisburg, PA 17105-3608			
DIMENSIONS: INCHES		CHK C. ROHDE 22AUG03				
		APVD M. WALMSLEY 22AUG03	NAME			
		PRODUCT SPEC	108-40000			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC	114-40005			
MATERIAL		WEIGHT	-			
FINISH		SCALE	4:1			
CUSTOMER DRAWING		SHEET	1 OF 1			
		REV	D			