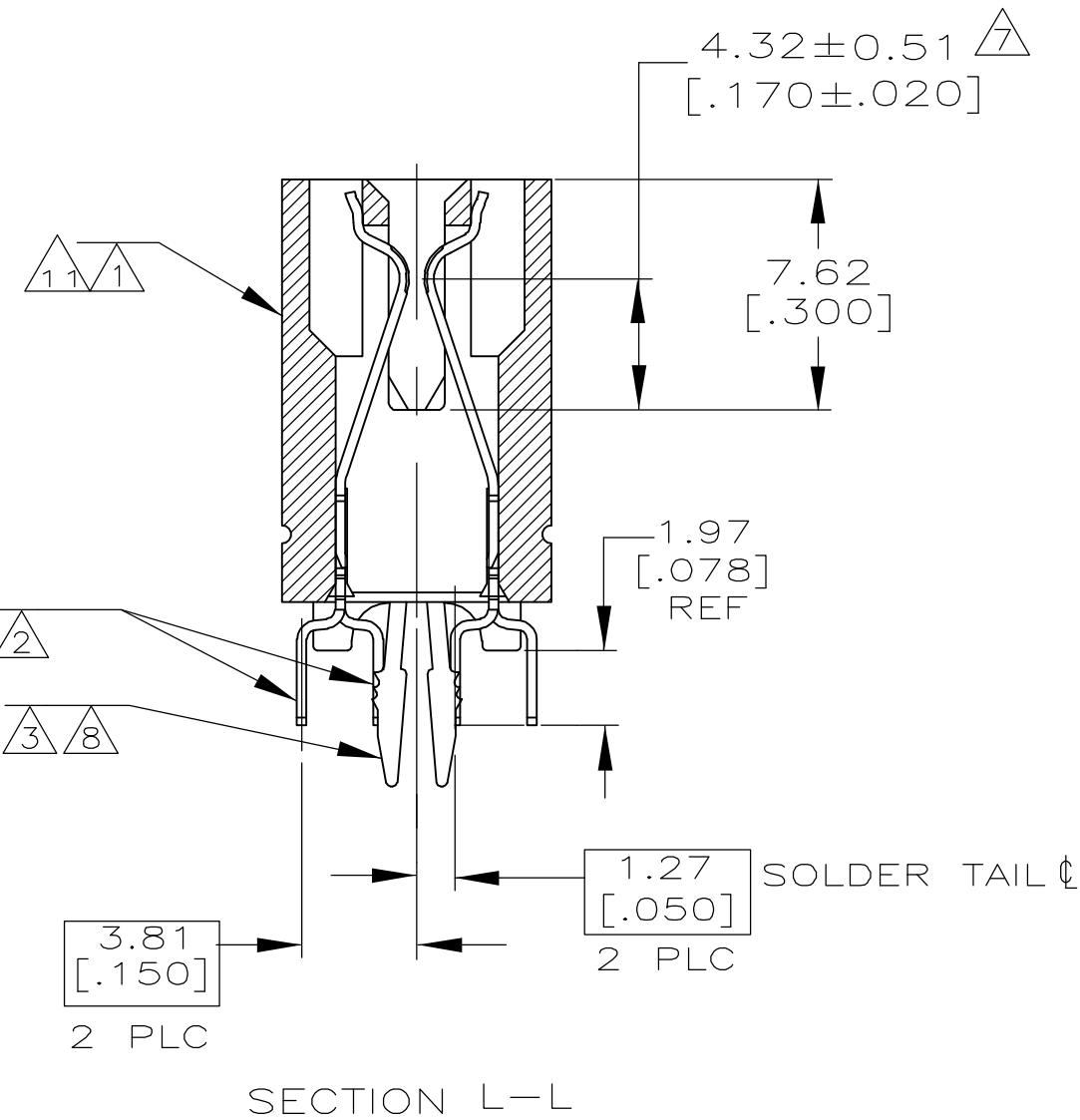
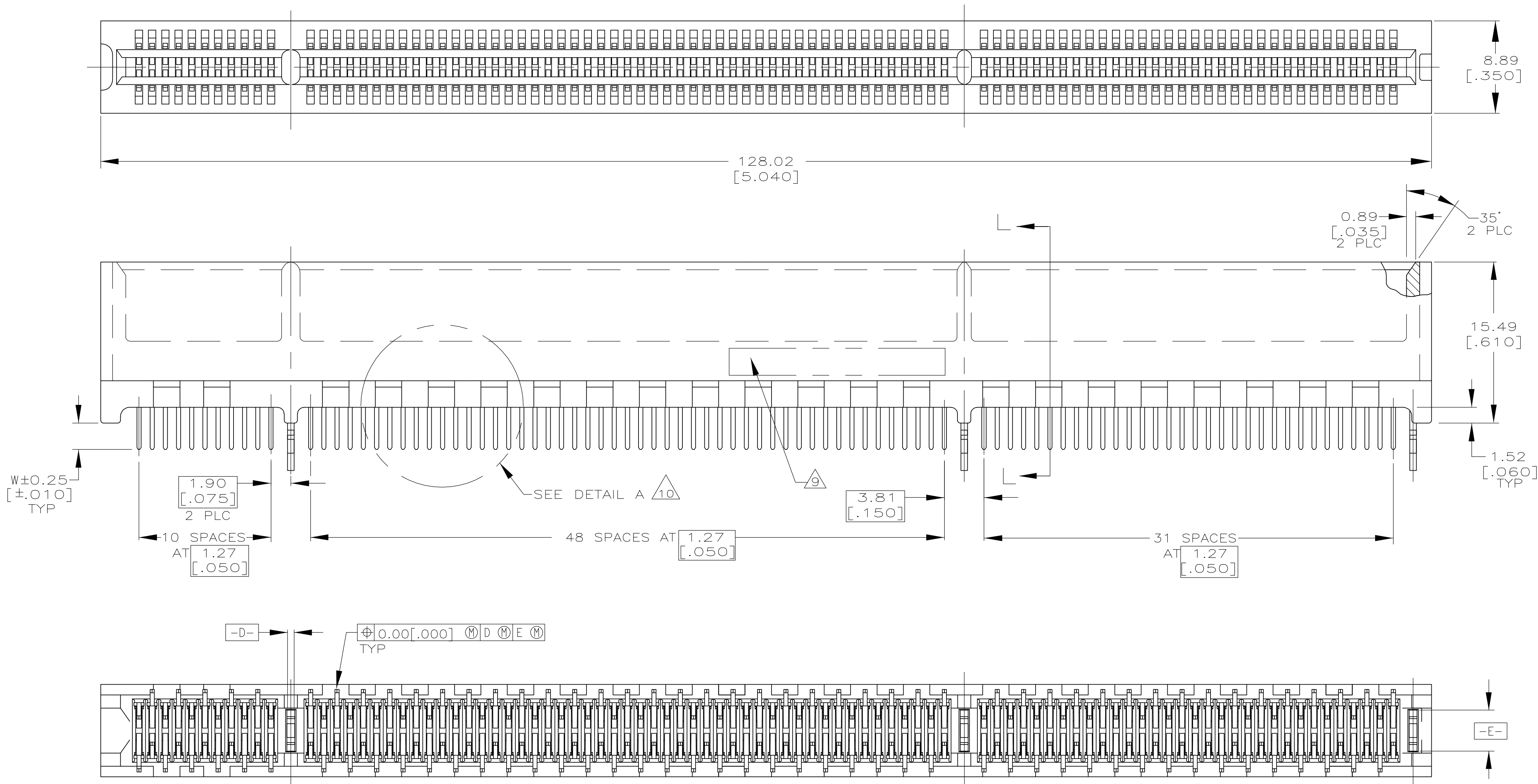
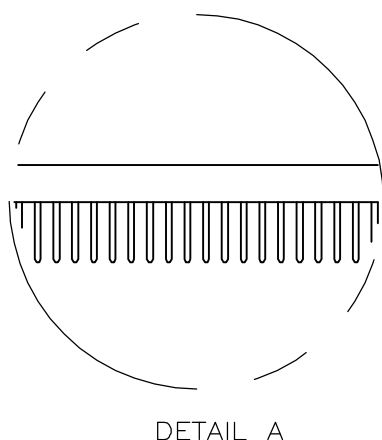


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AA	00		B	ECO-06-019683	31AUG06	LAM	AWF



SEE SHEET 2 FOR HOLE PATTERN



- 1 HOUSING: HIGH TEMPERATURE THERMOPLASTIC. COLOR - NATURAL
- 2 CONTACT: PHOSPHOR BRONZE.
- 3 METAL HOLD DOWN: BRASS
- 4 CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER. GOLD FLASH OVER NICKEL IN CONTACT AREA. .002537[.000100] MIN MATTE TIN OVER NICKEL ON SOLDER TAILS.
- 5 CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER. .000375[.000015] GOLD OVER NICKEL IN CONTACT AREA. .002537[.000100] MIN MATTE TIN OVER NICKEL ON SOLDER TAILS.
- 6 CONTACT FINISH: .001269[.000050] MIN NICKEL ALL OVER. .000757[.000030] GOLD OVER NICKEL IN CONTACT AREA. .002537[.000100] MIN MATTE TIN OVER NICKEL ON SOLDER TAILS.
- 7 DISTANCE FROM CONTACT POINT TO BOTTOM OF CARD SLOT.
- 8 METAL HOLD DOWN FINISH: .001269[.000050] MIN NICKEL ALL OVER. .003809[.000150] MIN MATTE TIN ALL OVER.
- 9 AMP PART NUMBER, DATE CODE AND CSA LOGO MARKED IN APPROXIMATE LOCATION SHOWN.
- 10 CORED OR SOLID SIDE WALLS ARE AT DISCRETION OF AMP INCORPORATED.
- 11 HOUSING: HIGH TEMPERATURE THERMOPLASTIC. COLOR- GREEN, PANTONE COLORS 355C OR 365C
- 12 HOUSING: HIGH TEMPERATURE THERMOPLASTIC. COLOR: BLACK

12	2.54 [.100]	4	2-5145168-9
11	3.18 [.125]	3	2-5145168-8
10	3.56 [.140]	2	1-5145168-2
9	3.18 [.125]	1	5145168-8
8	2.54 [.100]	1	5145168-4
7	2.54 [.100]	1	5145168-2
6	2.54 [.100]	1	5145168-1
HSG MATL	W	FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN AL FRANTUM 22 JAN 05	tyco Tyco Electronics Corporation	
DIMENSIONS: mm		CHK AL FRANTUM 22 JAN 05	Harrisburg, Pa 17105-3608	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S FLICKINGER 25JULY2006	NAME	
0 PLC ± -		PRODUCT SPEC	108-14034	
1 PLC ± -		APPLICATION SPEC	114-26012	
2 PLC ± 0.25 [.01]		WEIGHT -	A1 00779 5145168	
3 PLC ± 0.127 [.005]		CUSTOMER DRAWING	SCALE 4:1 SHEET 1 OF 2 REV B	
4 PLC ± ± 2°				
ANGLES				
MATERIAL				
FINISH				

