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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GE	00		0	REV PER EC OK40-0124-04	03JUN2004	AH	MPT

D

C

B

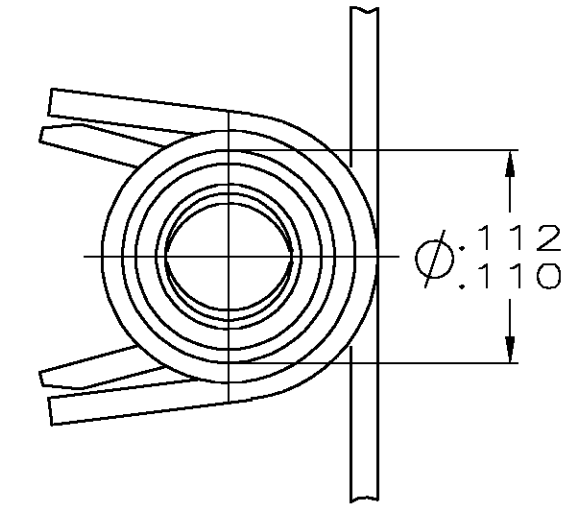
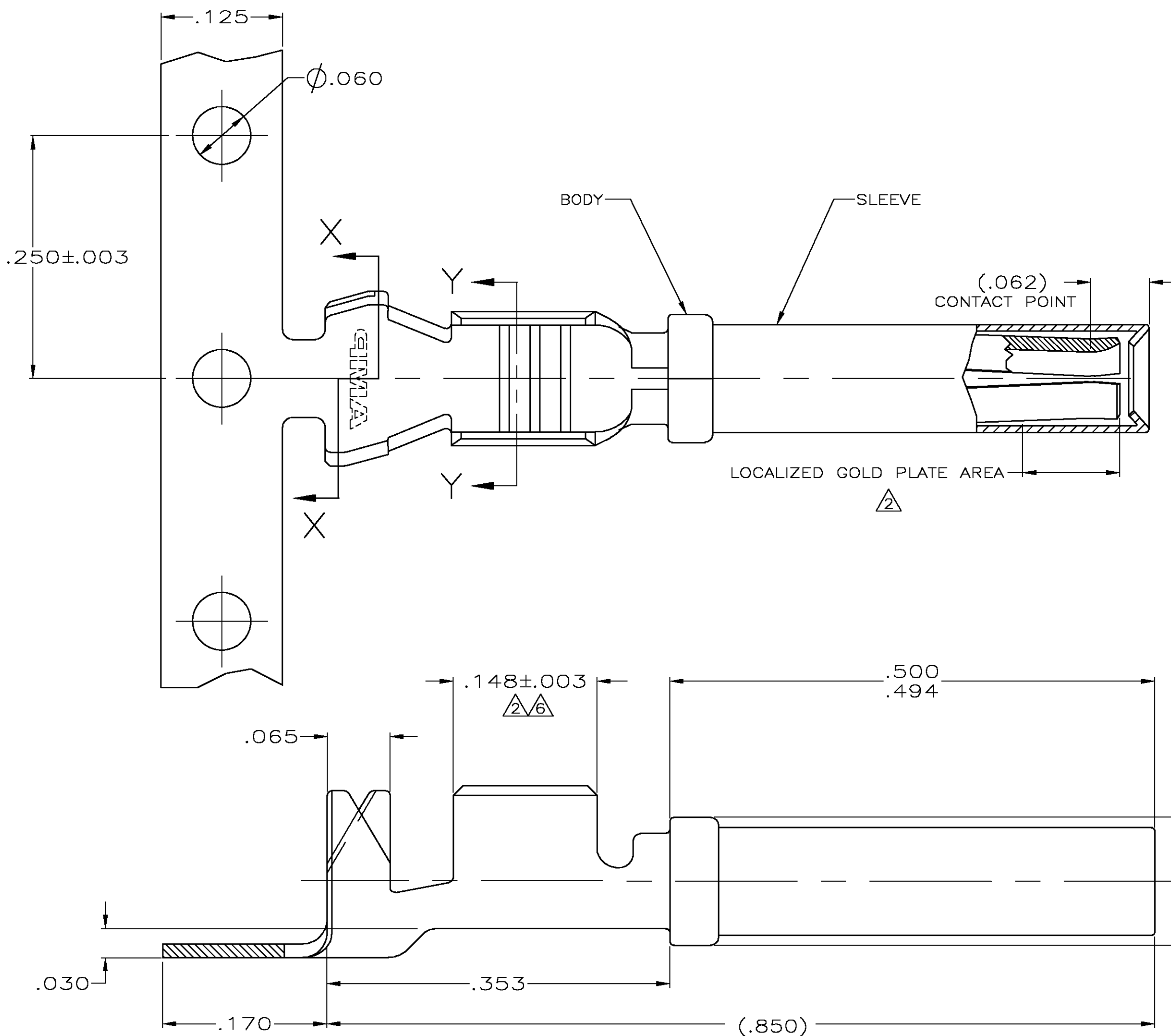
A

D

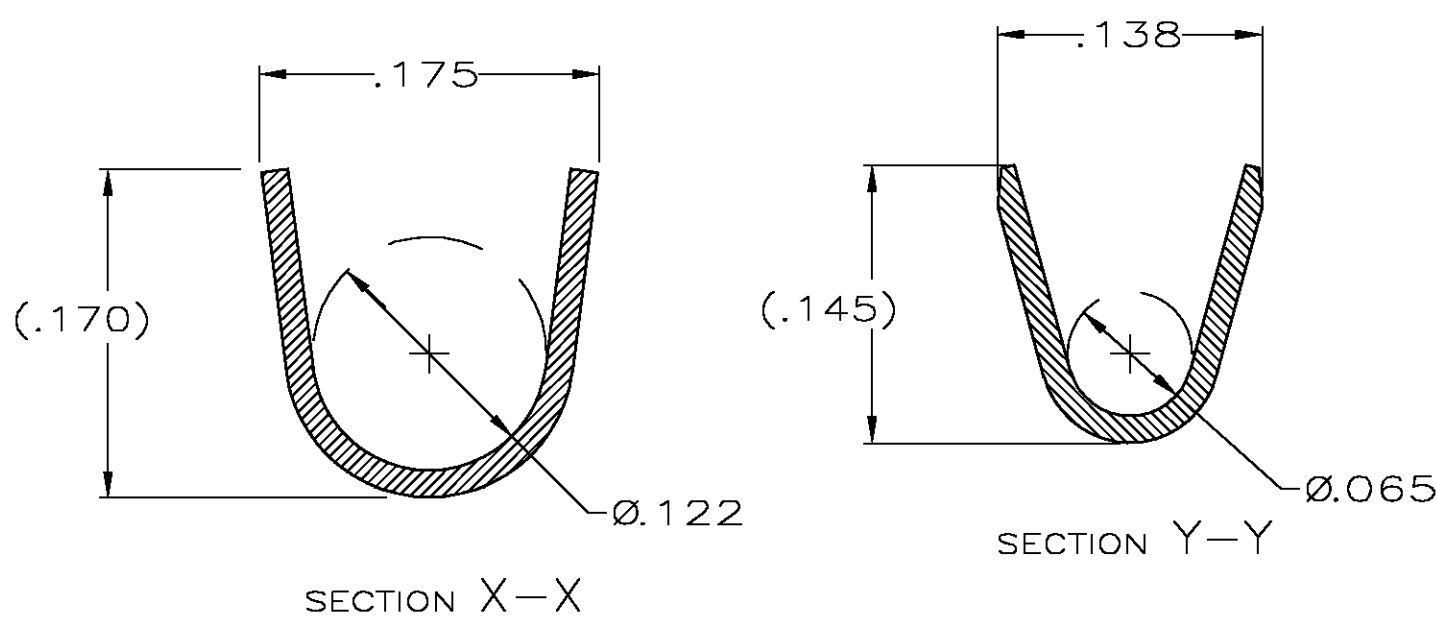
C

B

A



- 1 MATERIAL:
BODY - .014 THK COPPER ALLOY
SLEEVE - .007 THK STAINLESS STEEL
- 2 FINISH:
BODY - .000030 MIN SELECT GOLD IN LOCALIZED GOLD PLATE AREA
AND .000100-.000200 TIN IN LOCALIZED TIN PLATE AREA
ALL OVER .000040-.000080 THK NICKEL
SLEEVE - PASSIVATE PER 112-230-2, METHOD I
3. CONTACT TO BE LUBED WITH LUBRICANT PER AMP P/N 22014-4
4. WIRE RANGE: 18-14 AWG GXL AND 18-16 AWG SXL WIRE WITH INSULATION DIAMETERS OF .089-.131 INCHES
5. SLEEVE MUST WITHSTAND PULL OFF FORCE IN DIRECTION PARALLEL TO CENTER OF TERMINAL OF 10 LBS MIN
- 6 FINISH:
BODY - .000100-.000200 TIN IN LOCALIZED TIN PLATE AREA.
ALL OVER .000040-.000080 THK NICKEL.
SLEEVE - PASSIVATE PER 112-230-2, METHOD I



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	DL DRUMMOND	07MAY2004	Tyco Electronics Corporation Harrisburg, PA 17105-3608		
		CHK	MP TRULL	07MAY2004			
		APVD	MP TRULL	07MAY2004			
		PRODUCT SPEC					
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:			ASSEMBLY, SOCKET		
		0 PLC	±	-	SIZE A2		
		1 PLC	±	-			
		2 PLC	±	.02			
		3 PLC	±	.005			
		4 PLC	±	-			
MATERIAL		FINISH	SEE TABLE			RESTRICTED TO -	
1							
		CUSTOMER DRAWING			SCALE 10:1		
					SHEET 1 OF 1		
					REV 0		

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