



- 3) ADD SUFFIX SF TO P/U FOR STAINLESS FINISH
 (2) ADD SUFFIX CC TO P/U FOR CAPTIVATED CONTACT
 (1) FSC NO 30990

NOTICE

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TOLERANCES AND NOTES EXCEPT AS NOTED

DIMENSIONS ARE IN INCHES

LINEAR .XX ± .020 ANGULAR ± 1/2°

FRACTION ± 1/32

1. MACHINE FINISH $\sqrt{63}$ RMS

2. BREAK ALL SHARP EDGES .005-.010

3. ALL MACHINED FILLETS R.

4. ALL MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 PER INCH.

5. MACHINED DIAMETERS TO BE CONCENTRIC WITHIN .002-.005 T.I.R.

6. DIMENSIONS TO BE MET BEFORE PLATING.

7. CHAMFER ALL THDS. 45°

8. THREADS PER H-2B.

9. REMOVE FRAYED EDGES ON TEFLON.

10. REMOVE ALL BURRS.

WEIGHT

SCALE

4/1

5350-1	A"-012	5350-3	A"-028
5350-2	A"-018	5350-4	A"-036

STAINLESS
STEEL

MIL-C-39012

MATERIAL	SIZE	SPECIFICATION	PROCUREMENT
FINISH	HEAT TREAT	B	
PASSIVATED		APPR.	1/27/92
CONNECTING DEVICES Inc. EL SEGUNDO, CALIF. 90245		ENG.	2/18/92
		CHK.	2/18/92
		DR.	12/17
STRAIGHT 4 HOLE FLANGE/ MOUNT TERMINAL COLU		CD15350	B