



NOTICE

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WEIGHT	SCALE				
	4-1				
	1 7 - 1				

TOLERANCES AND NOTES EXCEPT AS NOTED DIMENSIONS ARE IN INCHES

LINEAR XX ± .020 ANGULAR ± 1/2°

FRACTION ± 1/32 1. MACHINE FINISH 63/

2. BREAK ALL SHARP EDGES .005-.010

- 3. ALL MACHINED FILLETS
- 4. ALL MACHINED SURFACES SQUARE TO
- RESPECTIVE AXIS WITHIN .005 PER INCH. 5. MACHINED DIAMETERS TO BE CONCENTRIC
- WITHIN .002 .005 T.I.R.
- 6. DIMENSIONS TO BE MET BEFORE PLATING.
- 7. CHAMFER ALL THOS. 45°
- B. THREADS PER H-28.
- 9. REMOVE FRAYED EDGES ON TEFLON.
- 10. REMOVE ALL BURRS.

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	STAINLESS STEEL		MIL			1100	
	MATERIAL	SIZE	SPE	CIFICATIO	N N	PROCUREMENT	
FI FI	INISH	HEAT TREAT					
GOL	D			APPR.		,	
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Long Beach. California 90815-1762				снк.			
			2	DR.	CE	SAR	5/23/89
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