

3. ADD SUFFIX CC TO PIN FOR CAPTIVATED CONTACT. 2. ADD SUFFIX SF TO PART NO. FOR STAINLESS FINISH. 1. FSC NO. 30990

## NOTICE

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WEIGHT	SCALE			
	4:1			

TOLERANCES AND NOTES EXCEPT AS NOTED

DIMENSIONS ARE IN INCHES

LINEAR .XX ± .020 ANGULAR ± 1/2°

FRACTION ± 1/32

1. MACHINE FINISH 63 RMS

- 2. BREAK ALL SHARP EDGES .005-.010
- 3. ALL MACHINED FILLETS
- 4. ALL MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 PER INCH.
- 5. MACHINED DIAMETERS TO BE CONCENTRIC WITHIN .002-.005 T.I.R.
- 6. DIMENSIONS TO BE MET BEFORE PLATING.
- 7. CHAMFER ALL THOS. 45°
- 8. THREADS PER H-28.
- 9. REMOVE FRAYED EDGES ON TEFLON.
- 10. REMOVE ALL BURRS.

-	STAINLESS		mil	mil C 39012				
I	MATERIAL		SIZE	SPECIFICATION			PROCUREMENT	
ı	FINISH		HEAT TREAT				1	
	GOLD	1 1			APPR.	0		1,
I	COMMERCENCE DEVICES				ENG.	08	6	5/6/8/
I		CONNECTING DEVICES Inc.			снк.	20		5/48/
I	EL SEGUN	DO, CALIF.	90245		DR.	W.	Lyen	5/6/81
	FLANGE M	POUNT	MAL	PALE	CDI	50	69/-	NC