

## ADD SUFFIX CC TO PIN FOR CAPTIVATED CONTACT ADD SUFFIX SF TO PIN FOR STAINLESS FINISH

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WEIGHT SCALE

4:/

TOLERANCES AND NOTES EXCEPT AS NOTED DIMENSIONS ARE IN INCHES

LINEAR XX ± .020 ANGULAR ± 1/2°

FRACTION ± 1/32

1. MACHINE FINISH 63 RMS

- 2. BREAK ALL SHARP EDGES .005-.010
- 3. ALL MACHINED FILLETS R
- 4. ALL MACHINED SURFACES SQUARE TO RESPECTIVE AXIS WITHIN .005 PER INCH.
- 5. MACHINED DIAMETERS TO BE CONCENTRIC WITHIN ,002-,005 T.I.R.
- 6. DIMENSIONS TO BE MET BEFORE PLATING.
- 7. CHAMFER ALL THDS. 45°
- 8. THREADS PER H-28.
  - 9. REMOVE FRAYED EDGES ON TEFLON.
  - 10. REMOVE ALL BURRS.

	STAINLESS STL.			C 39012				
	MATERIAL		SIZE		SPECIFICATION		PROCUREMENT	
	FINISH		HEAT TREAT					
1	GOLD		- 41-41		APPR.	0	,	
					ENG.	SK		5/26/8
CONNECTING DEVICES Inc. EL SEGUNDO, CALIF. 90245					снк.		file	5/14/5
					DR.	RC.s	thof	52181
RECTANGULAR FLANGE MOUNT FEMALE RECEPTACLE (VERTICAL)					CST-5694		NC	