

Wolfspeed® Product/Process Change Notification

PCN Number: PCN-00099 PCN Issue Date: March 22, 2024

PCN Type: Informational

PCN Title

Adding Process Control Monitors (PCMs) to All Wolfspeed North Carolina Facility (NCF) and Mohawk Valley Facility (MVF) Schottky Die Wafers

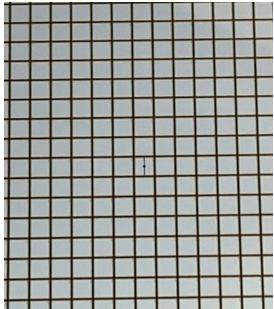
Description of the Change

As Wolfspeed expands its Schottky products portfolio, this Informational notification is to inform Wolfspeed's customers that Process Control Monitors (PCMs) will be added to all North Carolina and Mohawk Valley Facilities Schottky wafers. All product die will be unchanged. This document simply raises awareness that the wafer layout and appearance of fiducial/PCM die will shift, which may cause issues to the automated equipment calibrated to previous fiducial die locations.

Previously, every Schottky wafer contained five nonsellable fiducial die as shown in Figure 1 (a). Fiducials with a "target" symbol were at the center of the die and used for alignment purposes, particularly at the final probe step. With this change, the nonsellable fiducials will be converted to nonsellable PCMs. The general layout of a PCM die is shown in Figure 1 (b). It will vary between products because, as die size changes, the test structures will be rearranged for the best use of space. Wafers will continue to have five PCM sites per wafer, but these sites may be shifted slightly from the previous fiducial locations and may contain up to 4 die per site.

Please note this PCN is a revision to PCN-00099 issued on February 28, 2024 (see Revision History Table below).

(a)





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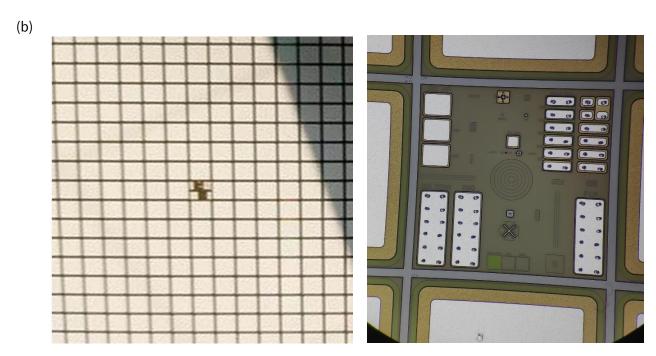
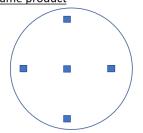


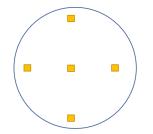
Figure 1. Examples of (a) a Current Fiducial Die and (b) a PCM Die.

The only Wolfspeed process difference for wafers with PCMs is that photolithography and metrology tools are aligned to the structures printed in the PCM die rather than at the streets as done previously. For products with one PCM die at each PCM site, the PCMs will have the same test structures and always look identical (see Figure 2). For products with more than one PCM die at each site, they will have different test structures from each other. PCM sites will be identical in their orientation and color among all wafers and all batches of the same product. PCMs may or may not have probe marks within the electrical test structures (the large rectangles) or probe marks across the center like a product die. In the photo, probe marks are in the electrical structures.

Product with 1 PCM die per PCM site – Every PCM on every wafer is identical. No change in color or orientation between wafers of the same product



Other product with 1 PCM die per PCM site – Every PCM on every wafer is identical. No change in color or orientation between wafers of the same product



Product with 3 PCM die per PCM

site – PCM die of different colors in the cartoon contain different structures and may differ in color or orientation. PCM die of the same color in the cartoon are identical, with no change in color or orientation between wafers

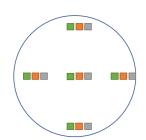


Figure 2. Examples of Identical PCM Die and Different PCM Die.

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Benefit of the Change

The change supports Wolfspeed's continuous improvement of the quality and reliability of products. This PCM enhancement will result in increased visibility into the layers of the device to assist with troubleshooting electrical behavior. In addition, Critical Dimensions (CDs) are not currently taken on any Schottky devices, and the introduction of a dedicated structure would enable this new data stream.

Affected Products

Table 1 lists the products affected by this Informational PCN. Additional parts will be included for this change later, and the updated PCN document will be provided to customers.

Table 1. Affected Products List.

Wolfspeed Part Number			
Gen 2	Gen 3	Gen 4	
CPW2-0600-S006B	CPW3-0600-S004B	CPW4-1200-S010B	
CPW2-0600-S006B-FA6	CPW3-0600-S004B-FA6	CPW4-1200-S010B-FA6	
CPW2-0600-S006B-FR6	CPW3-0600-S004B-FR6	CPW4-1200-S010B-FR6	
CPW2-0650-S006B	CPW3-0650-S004B	CPW4-1200-S015B	
CPW2-0650-S006B-FA6	CPW3-0650-S004B-FA6	CPW4-1200-S015B-FA6	
CPW2-0650-S006B-FR6	CPW3-0650-S004B-FR6	CPW4-1200-S015B-FR6	
CPW2-0600-S008B		CPW4-1200-S020B	
CPW2-0600-S008B-FA6		CPW4-1200-S020B-FA6	
CPW2-0600-S008B-FR6		CPW4-1200-S020B-FR6	
CPW2-0650-S008B			
CPW2-0650-S008B-FA6			
CPW2-0650-S008B-FR6			
CPW2-0600-S010B			
CPW2-0600-S010B-FA6			
CPW2-0600-S010B-FR6			
CPW2-0650-S010B			
CPW2-0650-S010B-FA6			
CPW2-0650-S010B-FR6			

Anticipated Impact

No customer action is required. There is no change to product form, fit, function, or reliability. For those customers who have relied on fiducial locations in the past for tool alignment, please take notes of the wafer layout changes for each product listed in Table 2.

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Table 2. Change in Coordinates from Current Fiducial Die to PCM Die.

Wolfspeed Part Numbers	Current Fiduci	al Coordinates	New PCM C	oordinates
	X	Υ	Х	Υ
	4	45	12	44
			13	44
			14	44
	47	4	48	13
			49	13
CPW2-0600-S006B			50	13
CPW2-0600-S006B-FA6	47	45	48	44
CPW2-0600-S006B-FR6			49	44
CPW2-0650-S006B			50	44
CPW2-0650-S006B-FA6	47	88	48	85
CPW2-0650-S006B-FR6			49	85
			50	85
	91	45	72	44
			73	44
			74	44
	3	40	15	39
			16	39
CPW2-0600-S008B	41	4	37	8
CPW2-0600-S008B-FA6			38	8
CPW2-0600-S008B-FR6	41	40	37	39
CPW2-0650-S008B			38	39
CPW2-0650-S008B-FA6	41	78	37	70
CPW2-0650-S008B-FR6			38	70
	80	40	70	39
			71	39
CPW2-0600-S010B	3	37	9	37
CPW2-0600-S010B-FA6	38	3	33	12
CPW2-0600-S010B-FR6	38	37	33	37
CPW2-0650-S010B	38	72	33	62
CPW2-0650-S010B-FA6	74	37	57	37
CPW2-0650-S010B-FR6				

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Wolfspeed Part Numbers	Current Fiduci	al Coordinates	New PCM C	oordinates
	Х	Υ	Χ	Υ
	3	62	17	61
			18	61
			19	61
			20	61
	64	4	65	12
			66	12
			67	12
CPW3-0600-S004B			68	12
CPW3-0600-S004B-FA6	64	62	65	61
CPW3-0600-S004B-FR6			66	61
CPW3-0650-S004B			67	61
CPW3-0650-S004B-FA6			68	61
CPW3-0650-S004B-FR6	64	123	65	110
			66	110
			67	110
			68	110
	126	62	113	61
			114	61
			115	61
			116	61
	4	32	6	32
CPW4-1200-S010B	33	4	30	7
CPW4-1200-S010B-FA6	33	32	30	32
CPW4-1200-S010B-FR6	33	61	30	57
	63	32	54	32
	2	27	7	27
CPW4-1200-S015B	27	3	28	8
CPW4-1200-S015B-FA6	27	27	28	27
CPW4-1200-S015B-FR6	27	52	28	46
	53	27	49	27
	3	24	10	23
CPW4-1200-S020B	24	3	22	6
CPW4-1200-S020B-FA6	24	24	22	23
CPW4-1200-S020B-FR6	24	45	22	40
	46	24	40	23

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Implementation Date

Table 3 provides the estimated dates for key PCN milestones based on the information available on the date this PCN is issued. Customers are requested to acknowledge this PCN notification within 30 days from its issue date by sending an email or any feedback to Wolfspeed at PCN@wolfspeed.com. Note that after the first projected ship date, customers will no longer receive older parts and will only receive what is currently available listed in Table 1 (any update to these dates can be provided by your Wolfspeed contact).

Table 3. Estimated Key PCN Dates.

Task	Date
Qualification Report	2/28/2024
Projected First Ship Date	6/1/2024

Contact Information

If you have any questions regarding this Informational PCN, please refer to the contact information listed in Table 4.

Table 4. PCN Contact.

Wolfspeed Contact	Anri Mikirtichev
Wolfspeed Contact E-Mail	Anri.Mikirtichev@wolfspeed.com
Wolfspeed Contact Phone	1.844.200.WOLF
Address	4600 Silicon Drive
	Durham, NC 27703
	U.S.A.

Revision History

Date	Revision	Description
February 28, 2024	0	Initial release
March 22, 2024	1	Additional clarity around PCM
		structures, adjusted implementation
		dates, added images of the PCM
		structures, and the examples of
		coordinate changes (Table 2)

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