

Vectron International**Filter specification****TFS 403A****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	10	dBm
Terminating impedance: *		
Input:	140 Ω	-10.2 pF
Output:	137 Ω	- 8.8 pF

Characteristics**Remark:**

The reference level for the relative attenuation a_{rel} of the TFS 403A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 403.5 MHz without any tolerance. The given values for both the relative attenuation a_{rel} and the group delay ripple have to be achieved at the frequencies given below even if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

D a t a		typ. Value	Limit
Insertion loss (Reference level)	a_e	4.8 dB	max. 5.5 dB
Nominal frequency	f_N	-	403.5 MHz
Pass band	PB	-	$f_N \pm 1.5$ MHz
Amplitude ripple in PB	p-p	0.8 dB	max. 1.5 dB
Relative attenuation	a_{rel}		
f_N $f_N \pm 1.5$ MHz		-	max. 3 dB
$f_N \pm 4.5$ MHz $f_N \pm 19.5$ MHz		28 dB	min. 25 dB
$f_N \pm 19.5$ MHz $f_N \pm 100$ MHz		40 dB	min. 35 dB
$2 f_N \pm 3$ MHz		45 dB	min. 20 dB
Return loss within PB		12 dB	min. 8 dB
Input power level		-	max. 10 dBm
Temperature coefficient of frequency TC_f		-20 ppm/K	-
Operating temperature range		-	- 10 °C.. + 60 °C
Storage temperature range		-	- 40 °C.. + 85 °C

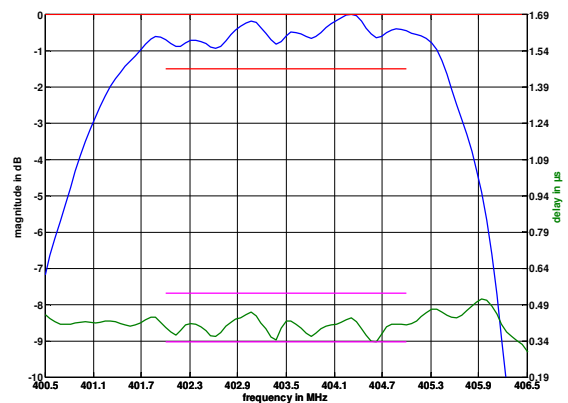
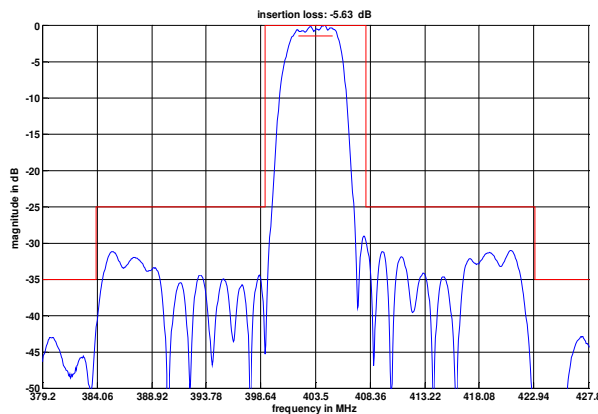
*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

Generated:**Checked / Approved:**

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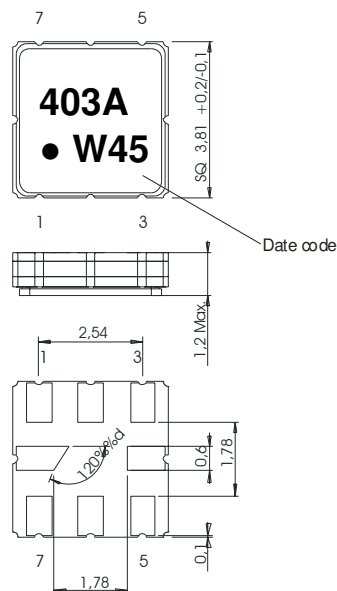
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Filter characteristic



Construction and pin connection

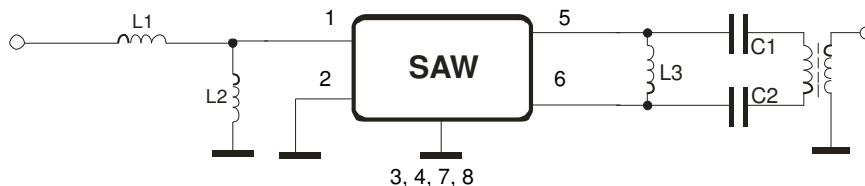
(All dimensions in mm)



1	Input
2	Input RF Return
3	Ground
4	Ground
5	Output
6	Output
7	Ground
8	Ground

Date code: Year + week
W 2008
X 2009
A 2010
...

50 Ohm Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plane, 3 planes;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125 °C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. ESD ANSI/ESD S20.20-1999, class 1A for HBM

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

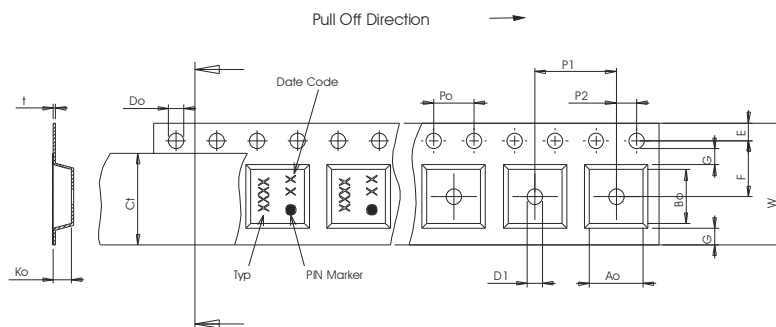
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

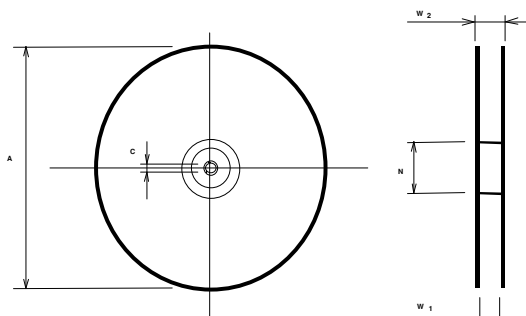
max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 12.00 ± 0.3
Po	: 4.00 ± 0.1
Do	: 1.50 +0.1/-0
E	: 1.75 ± 0.1
F	: 5.50 ± 0.05
G(min)	: 0.75
P2	: 2.00 ± 0.05
P1	: 8.00 ± 0.1
D1(min)	: 1.50
Ao	: 4.30 ± 0.1
Bo	: 4.30 ± 0.1
Ct	: 9.2 ± 0.1

**Reel (all dimensions in mm)**

A	: 330 or 180
W1	: 12.4 +2/-0
W2(max)	: 18.4
N(min)	: 50
C	: 13.0 +0.5/-0.2



The minimum bending radius is 45 mm.

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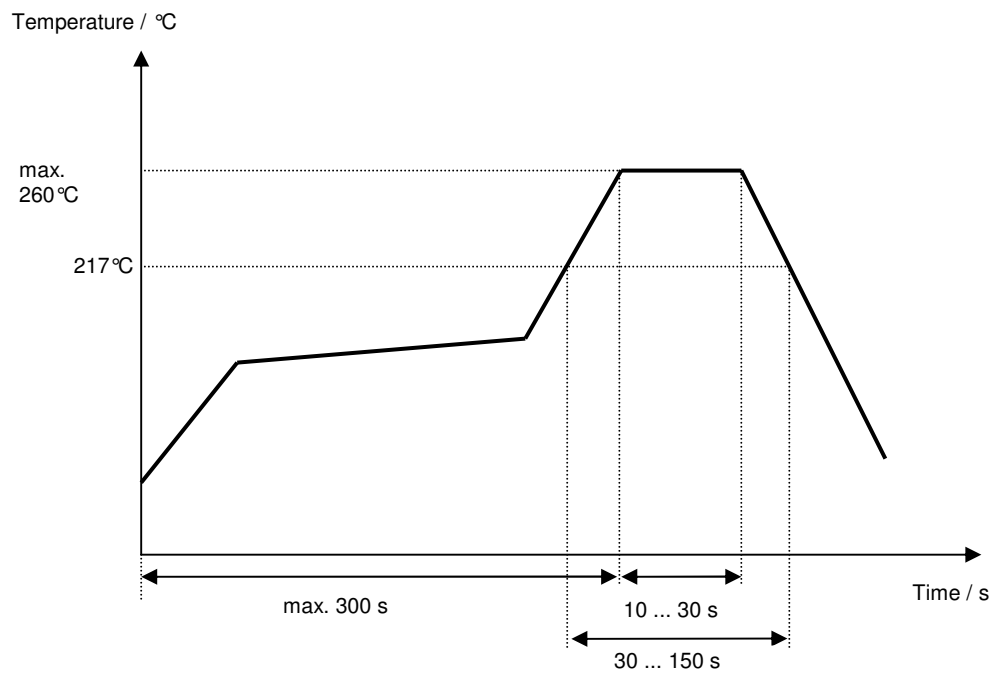
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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

Vectron International**Filter specification****TFS 403A****5/5****History**

Version	Reason of Changes	Name	Date
1.0	generation of "Development specification" according to customer requirements	Chilla	14.08.2002
1.1	add limit line 20 dB at 804-810 MHz	Chilla	22.08.2002
1.2	limit line at $2 f_N \pm 3$ MHz corrected	Chilla	26.08.2002
1.3	add of typical values and terminating impedances	Pfeiffer	27.11.2002
1.4	change stability characteristics	Strehl	13.12.2006
1.5	- add of filter characteristics - pin connection: typing error corrected	Pfeiffer	07.11.2008
1.6	- tape and reel update (reel diameter)	Bonnen	12.06.2014