



flow 7PACK 2

1200 V / 75 A

Features

- Compact Flow 2 housing
- Trench Fieldstop IGBT4 Technology
- Compact and Low Inductance Design
- Built-in NTC

Target applications

- Motor Drives
- Power Generation

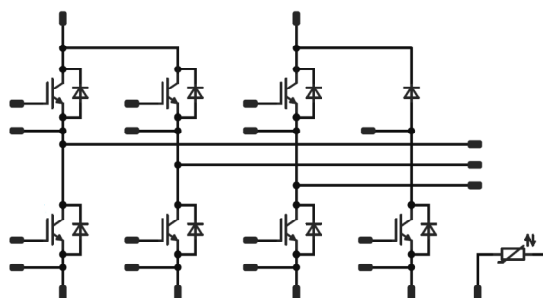
Types

- 30-F2127PA075SC-L178E09

flow 2 17mm housing



Schematic



Maximum Ratings

$T_j = 25^\circ\text{C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	85	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	225	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	232	W
Gate-emitter voltage	V_{GES}		± 20	V
Maximum Junction Temperature	T_{jmax}		175	$^\circ\text{C}$



Parameter	Symbol	Conditions	Value	Unit
Inverter Diode				
Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_h = 80^\circ\text{C}$	85	A
Repetitive peak forward current	I_{FRM}		150	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_h = 80^\circ\text{C}$	154	W
Maximum Junction Temperature	T_{jmax}		175	$^\circ\text{C}$

Parameter	Symbol	Condition	Value	Unit
Brake Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	65	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	150	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80^\circ\text{C}$	185	W
Gate-emitter voltage	V_{GES}		± 20	V
Maximum Junction Temperature	T_{jmax}		175	$^\circ\text{C}$

Parameter	Symbol	Conditions	Value	Unit
Brake Diode				
Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_h = 80^\circ\text{C}$	38	A
Repetitive peak forward current	I_{FRM}		50	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_h = 80^\circ\text{C}$	87	W
Maximum Junction Temperature	T_{jmax}		175	$^\circ\text{C}$

Parameter	Symbol	Conditions	Value	Unit
Brake Inverse Diode				
Peak Repetitive Reverse Voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F	$T_j = T_{jmax}$ $T_h = 80^\circ\text{C}$	15	A
Repetitive peak forward current	I_{FRM}		15	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_h = 80^\circ\text{C}$	39	W
Maximum Junction Temperature	T_{jmax}		150	$^\circ\text{C}$



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Module Properties

Parameter	Symbol	Conditions	Value	Unit
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Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation Junction Temperature	T_{jop}		-40...+(T_{jmax} - 25)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC voltage	$t_p=2s$	4000	V
Creepage distance				min 12,7	mm
Clearance				min 12,7	mm
Comparative Tracking Index	CTI			>200	



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Characteristic Values

Inverter Switch

Parameter	Symbol	Conditions					Value			Unit
			V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{CE}=V_{CE}$			0,0026	25 125	5,3	5,8	6,3	V
Collector-emitter saturation voltage	V_{CEsat}		15		75	25 125 150	1,58	1,92 -	2,07	V
Collector-emitter cut-off current	I_{CES}		0	1200		25 125			1	µA
Gate-emitter leakage current	I_{GES}		20	0		25 125			120	nA
Internal gate resistance	r_g							10		Ω
Input capacitance	C_{ies}	f=1 MHz	0	25		25		4300		pF
Reverse transfer capacitance	C_{res}							160		

IGBT Switching

Turn-on delay time	$t_{d(on)}$	$R_{goff} = 4 \Omega$ $R_{gon} = 4 \Omega$	±15	600	75	25 150		178 196		ns
Rise time	t_r					25 150		34 36		
Turn-off delay time	$t_{d(off)}$					25 150		284 373		
Fall time	t_f					25 150		63 124		
Turn-on energy (per pulse)	E_{on}					25 150		6,174 9,393		mWs
Turn-off energy (per pulse)	E_{off}	$Q_{rFWD} = 6,6 \mu C$ $Q_{rFWD} = 14,1 \mu C$				25 150		4,009 6,991		

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Phase-Change Material $\lambda=3,4W/mK$						0,41		K/W
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datasheet

Inverter Diode

Parameter	Symbol	Conditions					Value			Unit
				V_r [V]	I_F [A]	T_j [°C]	Min	Typ	Max	

Static

Forward voltage	V_F				75	25 125 150		1,75 - 1,72	2,05	V
Reverse leakage current	I_r			1200		25 150			14 -	µA

FWD Switching

Peak recovery current	I_{RRM}	$di/dt = 2443 \text{ A/}\mu\text{s}$ $di/dt = 2277 \text{ A/}\mu\text{s}$	± 15	600	75	25 150		69 86		A
Reverse recovery time	t_{rr}					25 150		275 457		ns
Recovered charge	Q_r					25 150		6,624 14,075		µC
Reverse recovered energy	E_{rec}					25 150		2,287 5,224		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 150		1859 724		A/µs

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Phase-Change Material $\lambda=3,4 \text{ W/mK}$						0,62		K/W
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Brake Switch

Parameter	Symbol	Conditions					Value			Unit
			V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	

Static

Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE}=V_{CE}$			0,0017	25 125	5,3	5,8	6,3	V
Collector-emitter saturation voltage	V_{CEsat}		15		50	25 125 150	1,58	1,88 -	2,07	V
Collector-emitter cut-off current	I_{CES}		0	1200		25 125			10	µA
Gate-emitter leakage current	I_{GES}		20	0		25 125			600	nA
Internal gate resistance	r_g							4		Ω
Input capacitance	C_{ies}	f=1MHz	0	25		25		2800		pF
Reverse transfer capacitance	C_{res}							100		

IGBT Switching

Turn-on delay time	$t_{d(on)}$	$R_{goff} = 8 \Omega$ $R_{gon} = 8 \Omega$	±15	600	50	25 150		98 103		ns
Rise time	t_r					25 150		18 25		
Turn-off delay time	$t_{d(off)}$					25 150		208 284		
Fall time	t_f					25 150		66 112		
Turn-on energy (per pulse)	E_{on}	$Q_{rFWD} = 3,1 \mu C$ $Q_{rFWD} = 6,3 \mu C$				25 150		2,425 3,461		mWs
Turn-off energy (per pulse)	E_{off}					25 150		2,451 4,226		

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Phase-Change Material $\lambda=3,4W/mK$						0,51		K/W
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30-F2127PA075SC-L178E09 datasheet

Brake Diode

Parameter	Symbol	Conditions					Value			Unit
				V_r [V]	I_F [A]	T_j [°C]	Min	Typ	Max	

Static

Forward voltage	V_F				25	25 125 150		1,90 1,90 1,88	2,05	V
Reverse leakage current	I_r			1200		25 150			5,2 -	μA

FWD Switching

Peak recovery current	I_{RRM}	$di/dt = 3312 \text{ A}/\mu\text{s}$ $di/dt = 2285 \text{ A}/\mu\text{s}$	± 15	600	50	25 150		51 52		A
Reverse recovery time	t_{rr}					25 150		152 328		ns
Recovered charge	Q_r					25 150		3,074 6,302		μC
Reverse recovered energy	E_{rec}					25 150		1,160 2,656		mWs
Peak rate of fall of recovery current	$(di_{rr}/dt)_{max}$					25 150		3443 806		A/μs

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Phase-Change Material $\lambda=3,4 \text{ W/mK}$						1,09		K/W
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Brake Inverse Diode

Parameter	Symbol	Conditions					Value			Unit
				V_r [V]	I_F [A]	T_j [°C]	Min	Typ	Max	

Static

Forward voltage	V_F				8	25 125 150		1,65 1,61 -		V
Reverse leakage current	I_r			1200		25 150			250 -	μA

Thermal

Thermal resistance junction to sink	$R_{th(j-s)}$	Phase-Change Material $\lambda=3,4 \text{ W/mK}$						1,79		K/W
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datasheet

Thermistor

Parameter	Symbol	Conditions					Value			Unit
			V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	
Rated resistance	R					25		21,5		kΩ
Deviation of R100	$\Delta_{R/R}$	R100=1486 Ω				100	-4,5		+4,5	%
Power dissipation	P					25		210		mW
Power dissipation constant						25		3,5		mW/K
B-value	$B_{(25/50)}$					25		3884		K
B-value	$B_{(25/100)}$					25		3964		K
Vincotech NTC Reference									F	



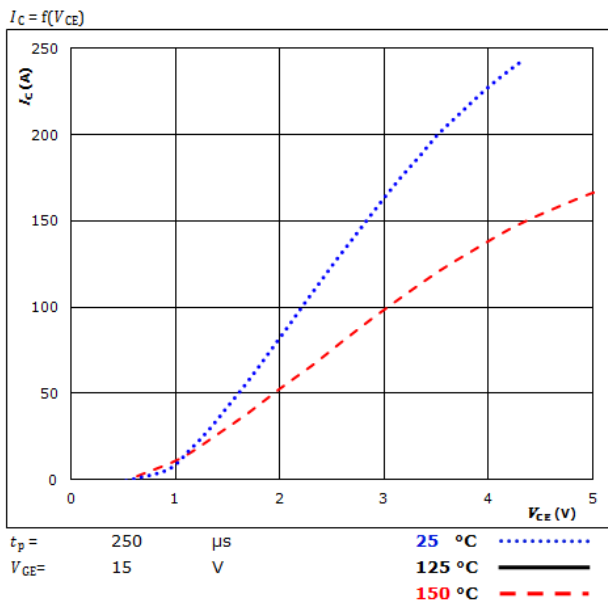
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Inverter Switch Characteristics

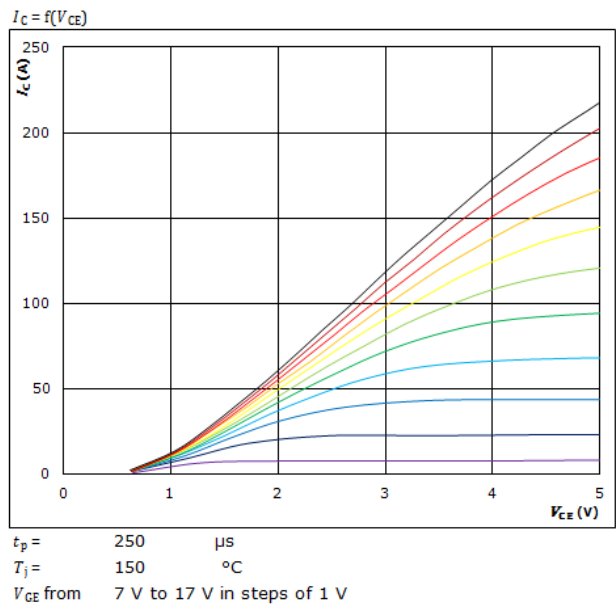
Typical output characteristics

IGBT



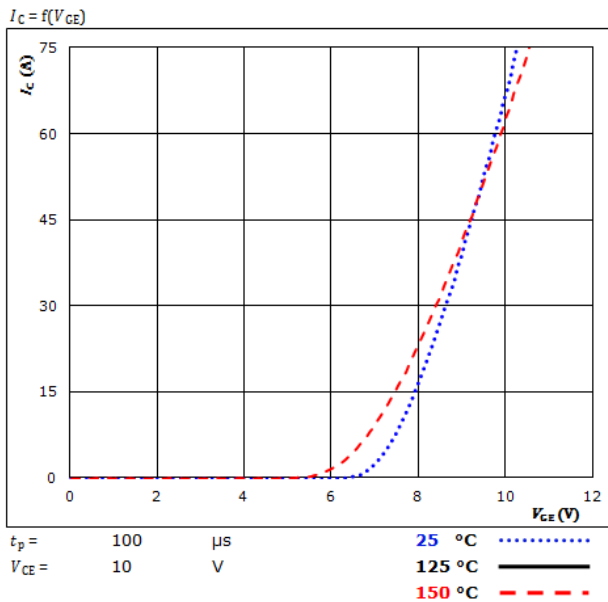
Typical output characteristics

IGBT



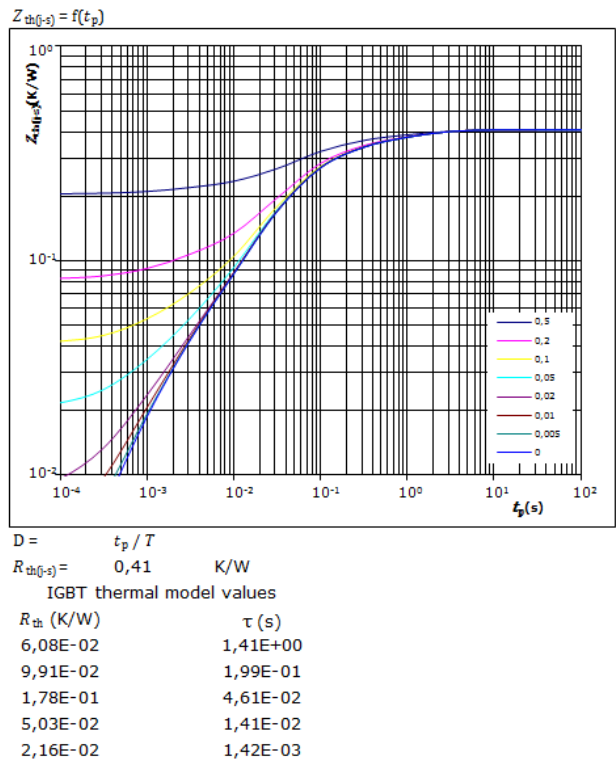
Typical transfer characteristics

IGBT



Transient Thermal Impedance as function of Pulse duration

IGBT





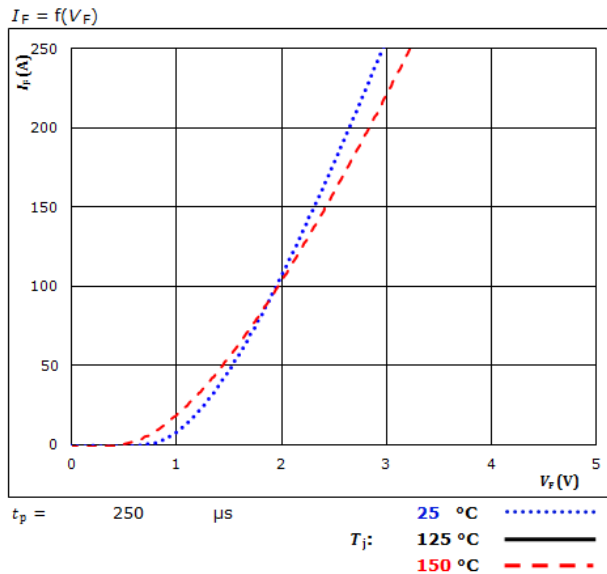
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Inverter Diode Characteristics

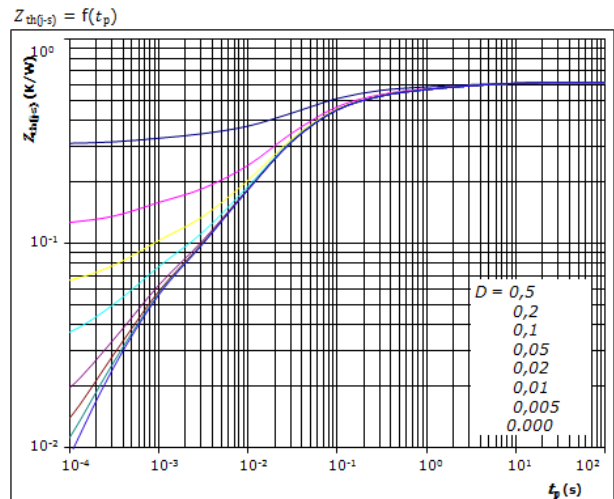
Typical forward characteristics

FWD



Transient thermal impedance as a function of pulse width

FWD



$$D = \frac{t_p}{T}$$

$$R_{th(j-s)} = 0,62 \text{ K/W}$$

FWD thermal model values

R (K/W)	τ (s)
4,35E-02	4,66E+00
7,48E-02	5,44E-01
1,95E-01	8,13E-02
2,13E-01	2,26E-02
4,51E-02	5,48E-03
4,51E-02	5,92E-04



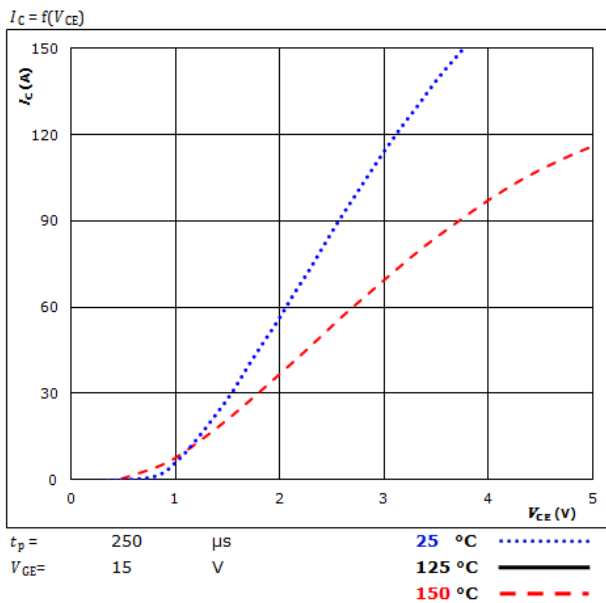
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Brake Switch Characteristics

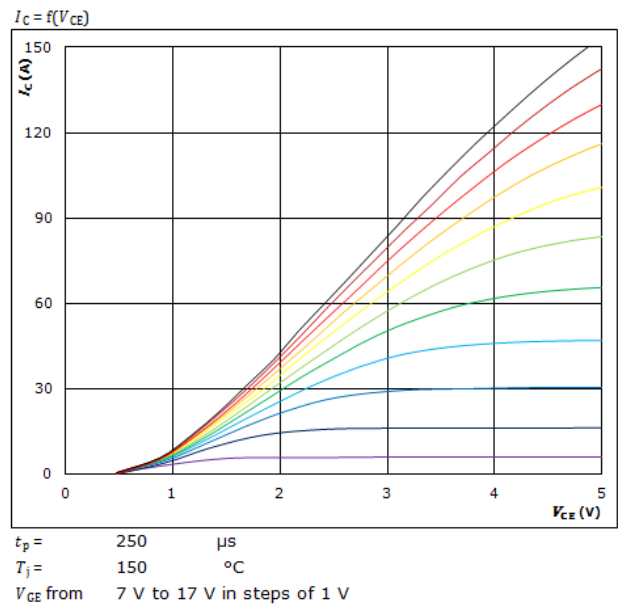
Typical output characteristics

IGBT



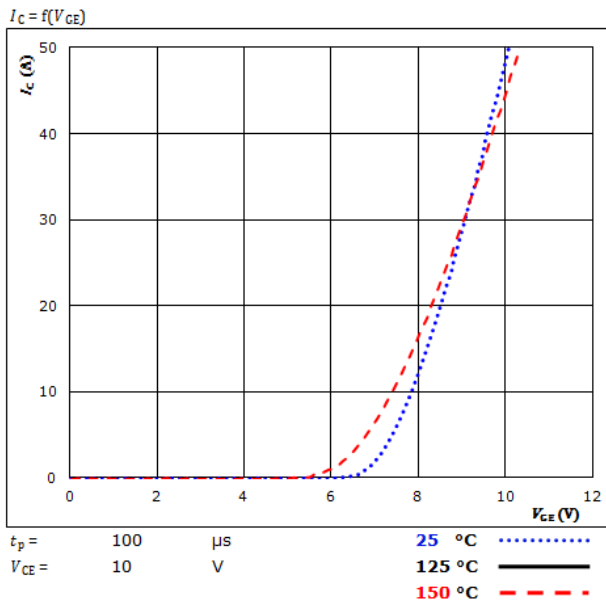
Typical output characteristics

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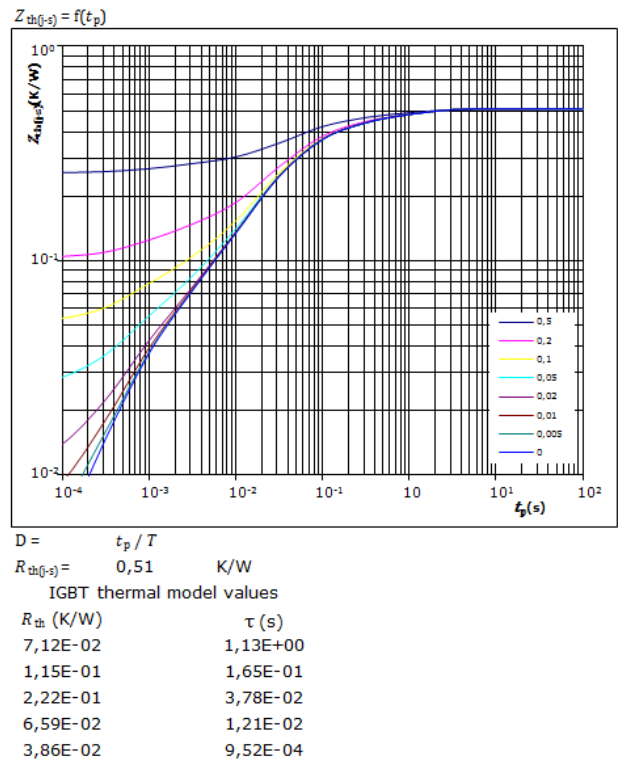
Typical transfer characteristics

IGBT



Transient Thermal Impedance as function of Pulse duration

IGBT





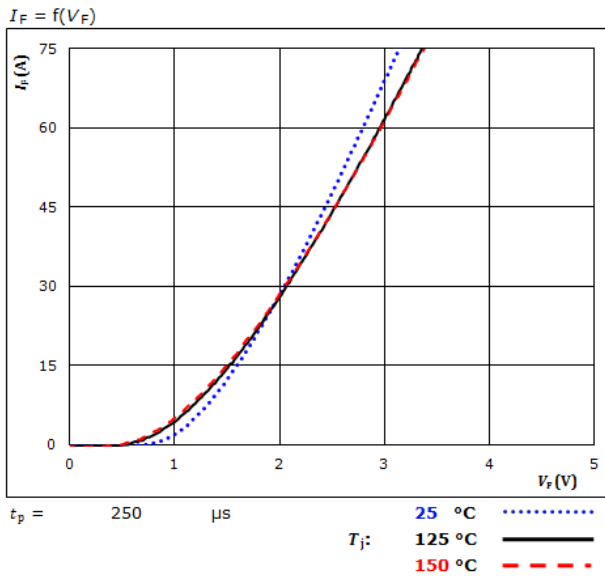
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Brake Diode Characteristics

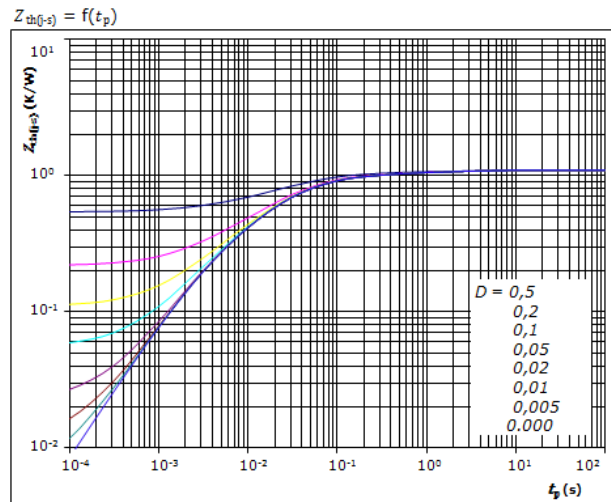
Typical forward characteristics

FWD



Transient thermal impedance as a function of pulse width

FWD



$$D = \frac{t_p}{T}$$

$$R_{th(j-s)} = 1,09 \text{ K/W}$$

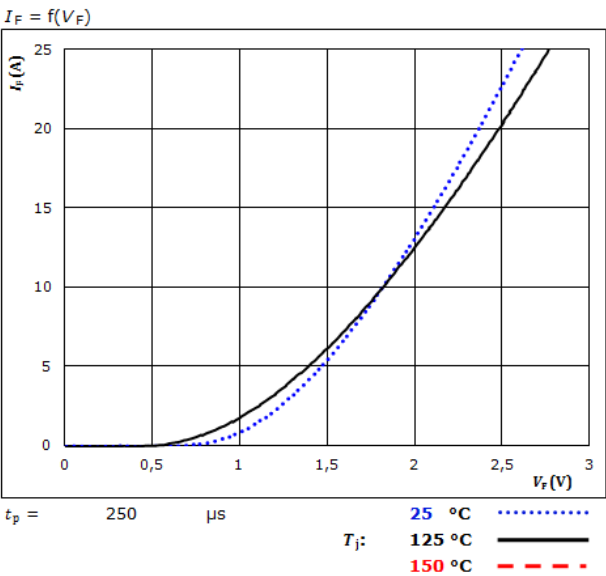
FWD thermal model values

R (K/W)	τ (s)
5,34E-02	2,93E+00
9,71E-02	3,59E-01
4,43E-01	4,79E-02
3,93E-01	1,21E-02
1,05E-01	2,46E-03
1,50E-01	3,85E-04

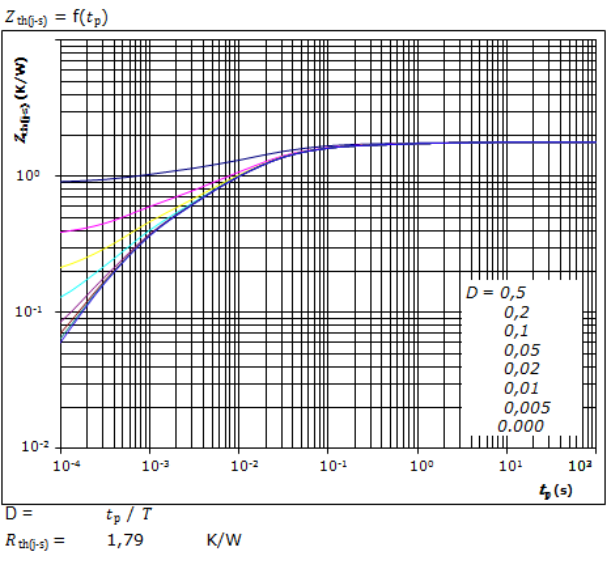


Brake Inverse Diode Characteristics

Typical forward characteristics FWD



Transient thermal impedance as a function of pulse width FWD



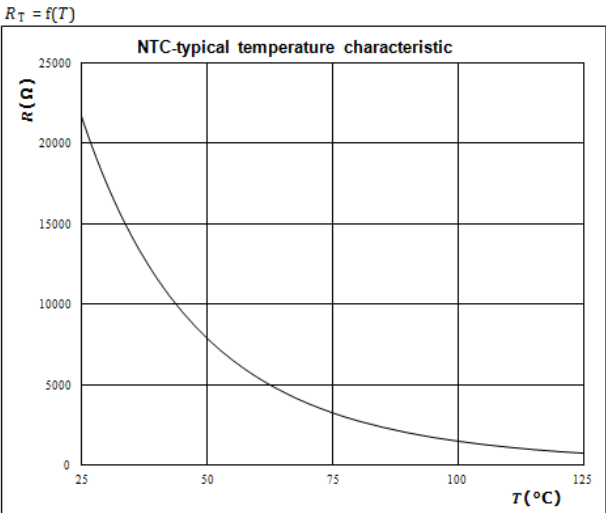
FWD thermal model values

R (K/W)	τ (s)
5.84E-02	2.95E+00
1.15E-01	2.82E-01
4.08E-01	4.27E-02
6.64E-01	1.23E-02
2.86E-01	2.87E-03
2.62E-01	5.46E-04

NTC Characteristics

Thermistor typical temperature characteristic

Typical NTC characteristic
as a function of temperature





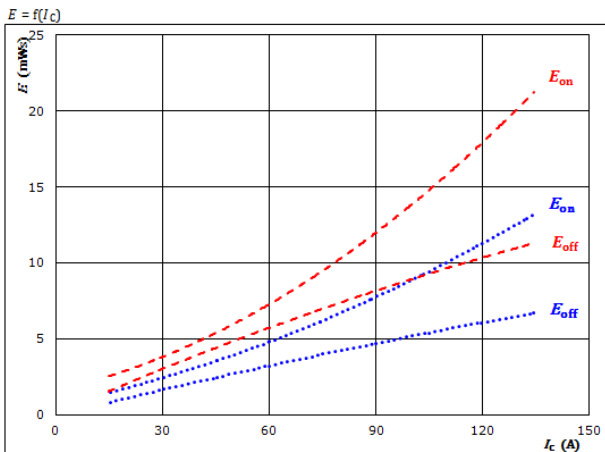
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Inverter Switching Characteristics

Figure 1. IGBT

Typical switching energy losses as a function of collector current



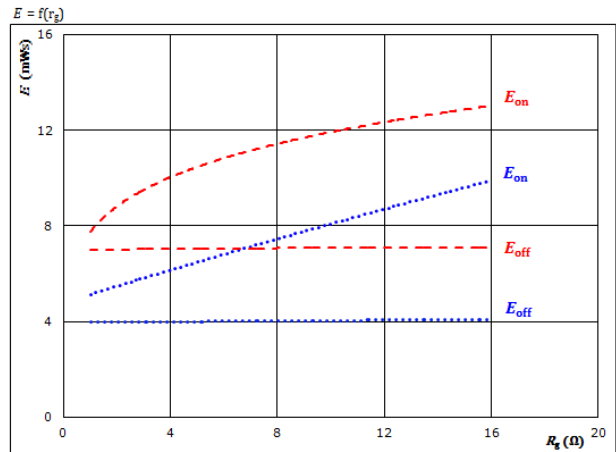
With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 4$ Ω
 $R_{goff} = 4$ Ω

T_j : 25 °C (dotted)
125 °C (solid)
150 °C (dashed)

Figure 2. IGBT

Typical switching energy losses as a function of gate resistor



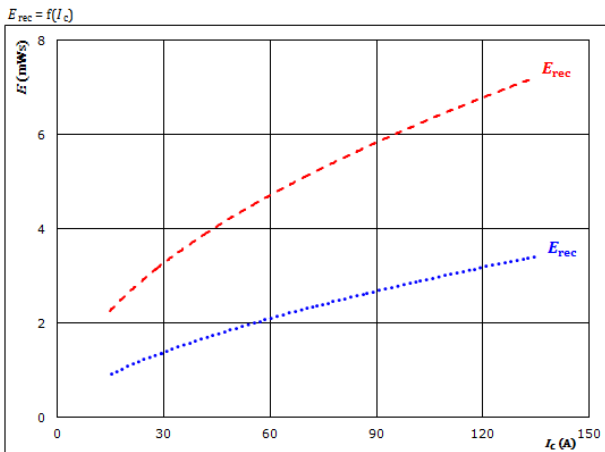
With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 75$ A

T_j : 25 °C (dotted)
125 °C (solid)
150 °C (dashed)

Figure 3. FWD

Typical reverse recovered energy loss as a function of collector current



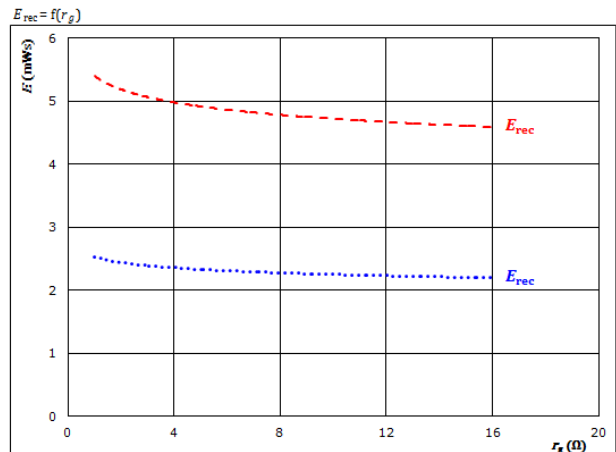
With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 4$ Ω

T_j : 25 °C (dotted)
125 °C (solid)
150 °C (dashed)

Figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 75$ A

T_j : 25 °C (dotted)
125 °C (solid)
150 °C (dashed)



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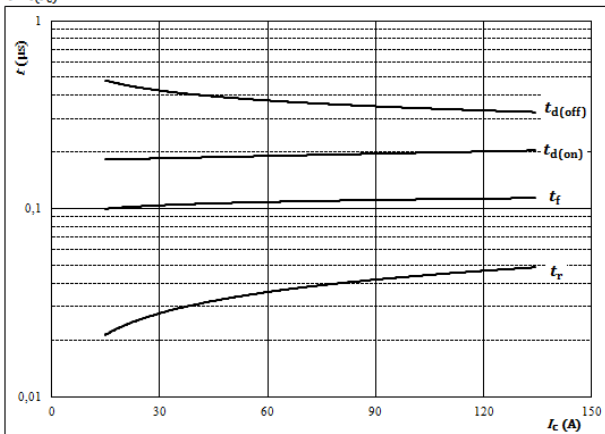
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Inverter Switching Characteristics

Figure 5. IGBT

Typical switching times as a function of collector current

$$t = f(I_C)$$



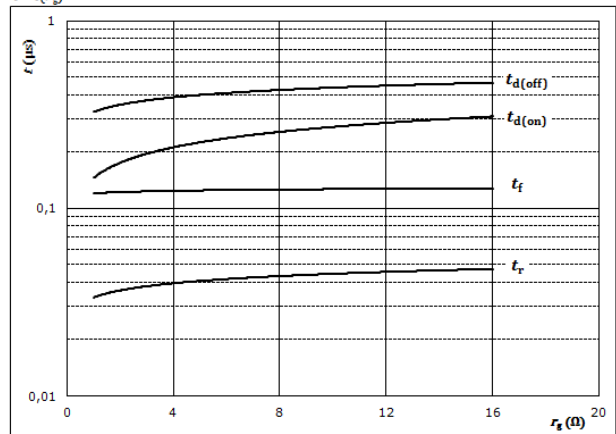
With an inductive load at

T_j	=	150	°C
V_{CE}	=	600	V
V_{GE}	=	±15	V
R_{gon}	=	4	Ω
R_{goff}	=	4	Ω

Figure 6. IGBT

Typical switching times as a function of gate resistor

$$t = f(r_g)$$



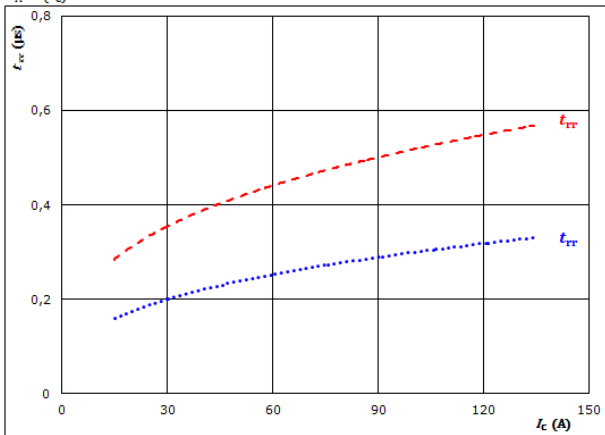
With an inductive load at

T_j	=	150	°C
V_{CE}	=	600	V
V_{GE}	=	±15	V
I_C	=	75	A

Figure 7. FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_C)$$

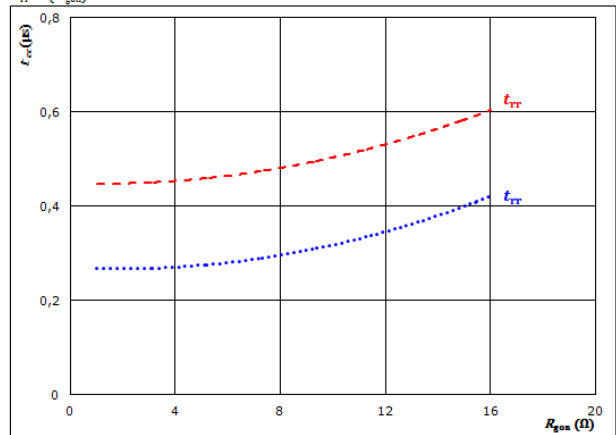


At	V_{CE}	=	600	V	T_j :	25 °C	
	V_{GE}	=	±15	V		125 °C	————
	R_{gon}	=	4	Ω		150 °C	-----

Figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At	V_{CE}	=	600	V	T_j :	25 °C	
	V_{GE}	=	±15	V		125 °C	————
	I_C	=	75	A		150 °C	-----



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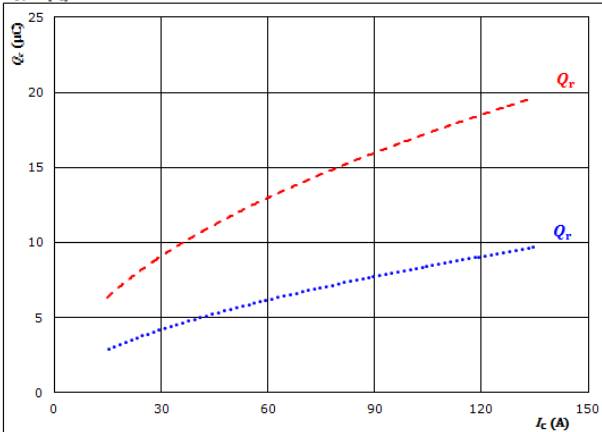
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datasheet

Inverter Switching Characteristics

Figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

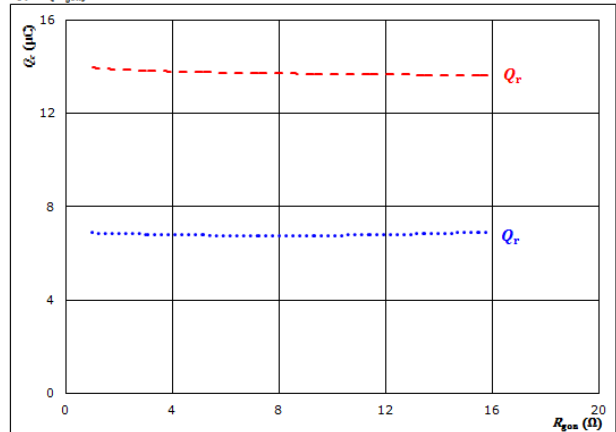


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 4$ Ω
 T_j : 25 °C (dotted line)
 125 °C (solid line)
 150 °C (dashed line)

Figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$

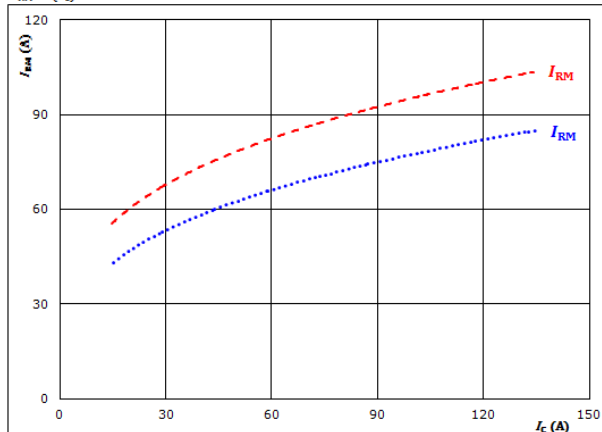


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 75$ A
 T_j : 25 °C (dotted line)
 125 °C (solid line)
 150 °C (dashed line)

Figure 11. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$

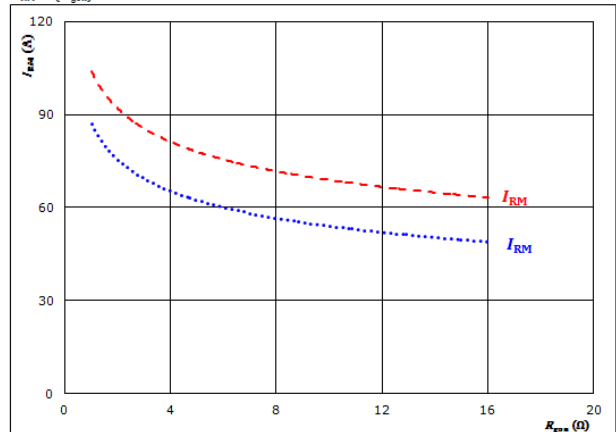


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 4$ Ω
 T_j : 25 °C (dotted line)
 125 °C (solid line)
 150 °C (dashed line)

Figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 75$ A
 T_j : 25 °C (dotted line)
 125 °C (solid line)
 150 °C (dashed line)



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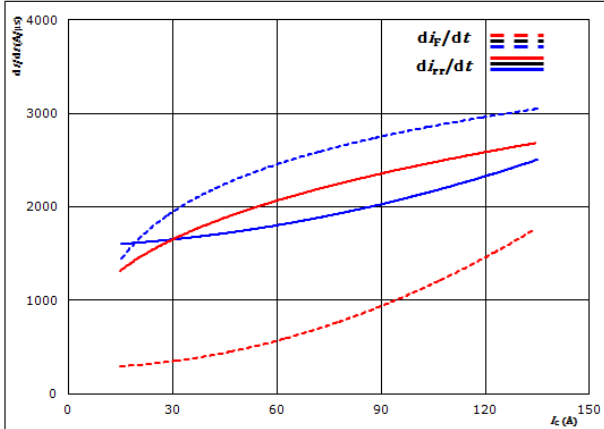
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Inverter Switching Characteristics

Figure 13. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_F/dt, di_{rr}/dt = f(I_C)$$

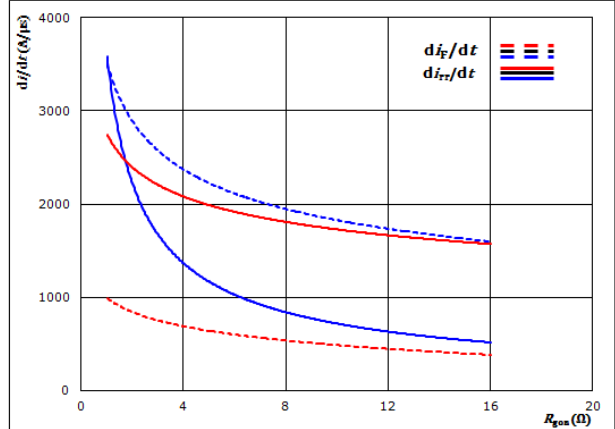


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 4$ Ω
 $T_J: 25$ °C
 125 °C
 150 °C

Figure 14. FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$di_F/dt, di_{rr}/dt = f(R_g)$$

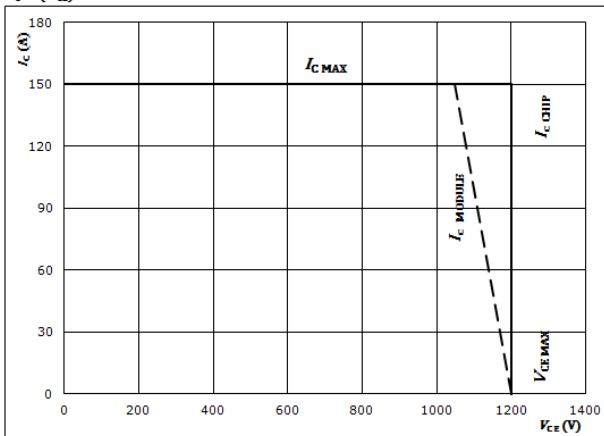


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 75$ A

Figure 15. IGBT

Reverse bias safe operating area

$$I_C = f(V_{CE})$$



At $T_J = 175$ °C
 $R_{gon} = 4$ Ω
 $R_{goff} = 4$ Ω



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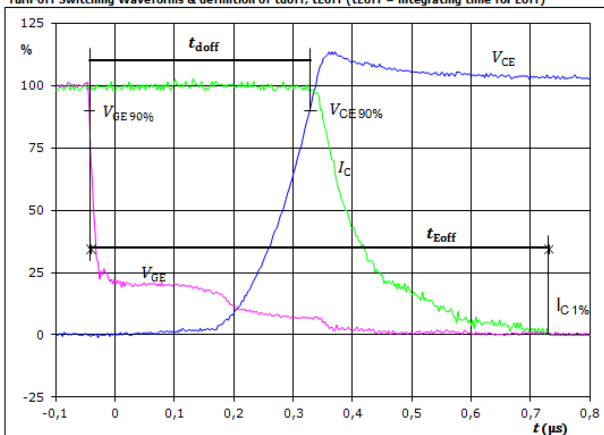
Inverter Switching Definitions

General conditions

T_j	=	150 °C
R_{gon}	=	4 Ω
R_{goff}	=	4 Ω

Figure 1. IGBT

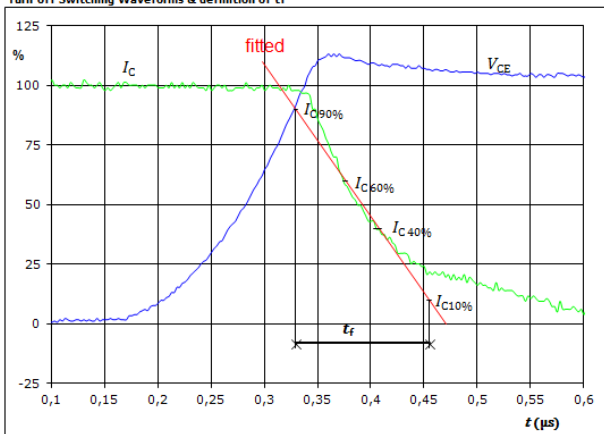
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	75	A
t_{doff}	=	0,373	μs
t_{Eoff}	=	0,772	μs

Figure 3. IGBT

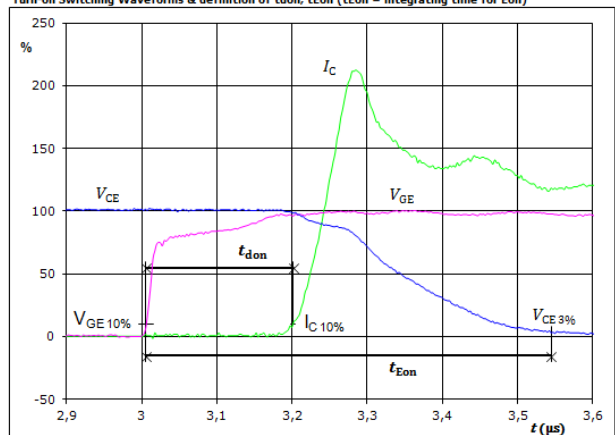
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	75	A
t_f	=	0,120	μs

Figure 2. IGBT

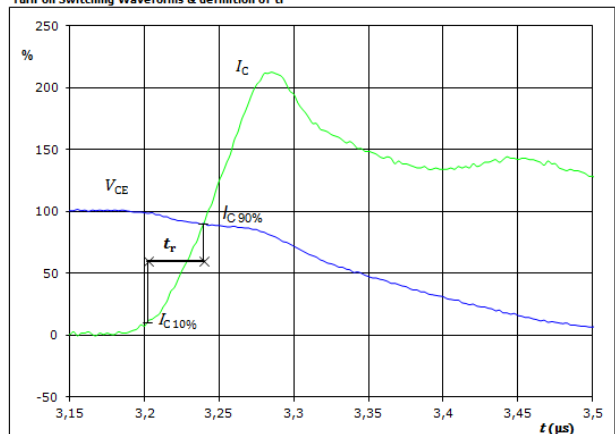
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%)$	=	-15	V
$V_{GE}(100\%)$	=	15	V
$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	75	A
t_{don}	=	0,195	μs
t_{Eon}	=	0,539	μs

Figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



$V_C(100\%)$	=	600	V
$I_C(100\%)$	=	75	A
t_r	=	0,038	μs



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Inverter Switching Definitions

Figure 5. IGBT

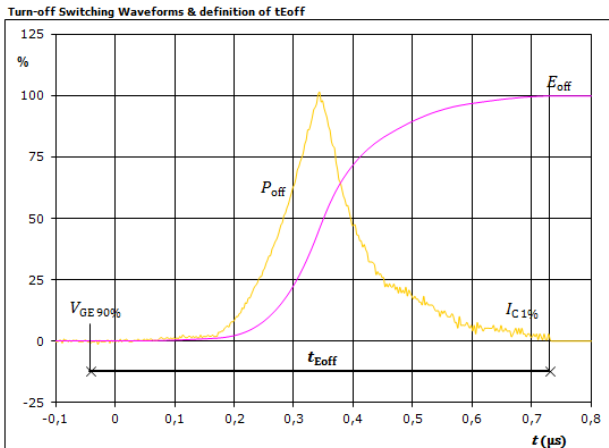


Figure 6. IGBT

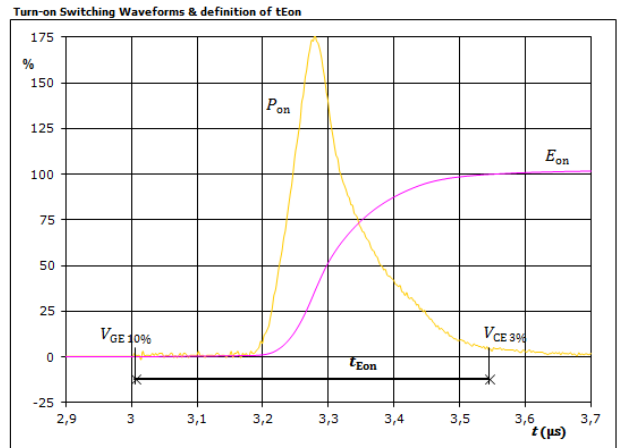
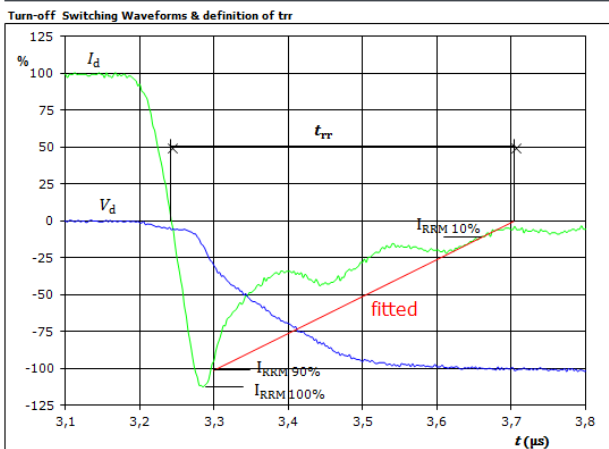


Figure 7. FWD





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Inverter Switching Definitions

Figure 8. FWD

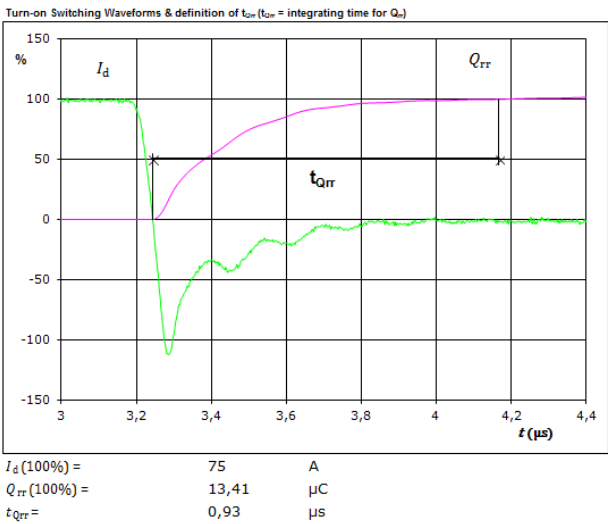
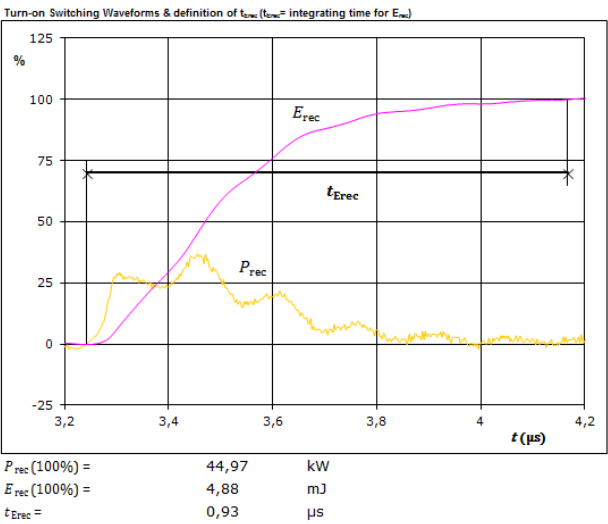


Figure 9. FWD

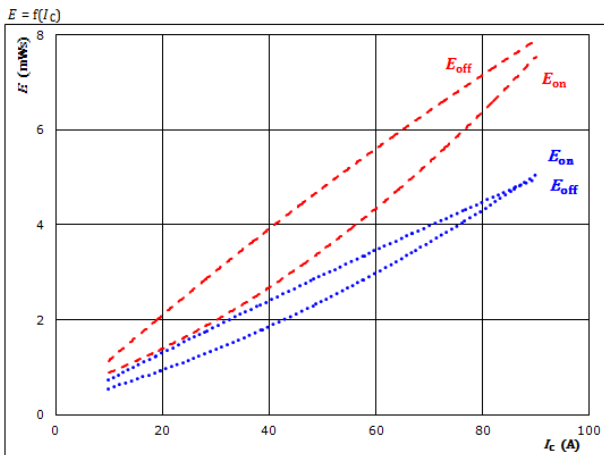




Brake Switching Characteristics

Figure 1. IGBT

Typical switching energy losses as a function of collector current



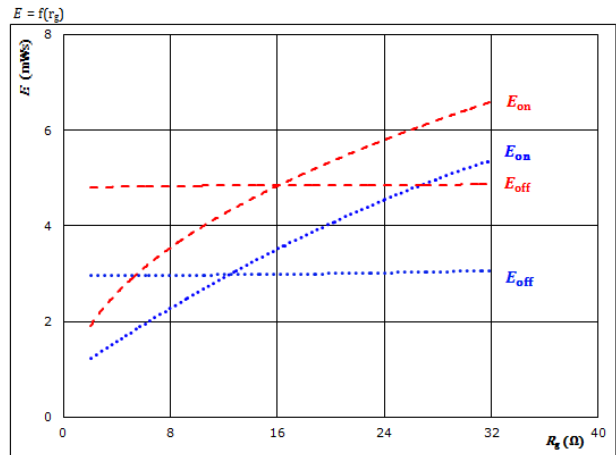
With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 8$ Ω
 $R_{goff} = 8$ Ω

T_j : 25 °C
125 °C ———
150 °C - - - - -

Figure 2. IGBT

Typical switching energy losses as a function of gate resistor



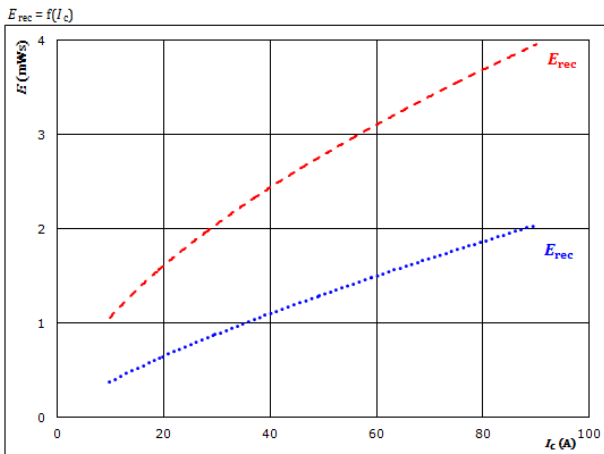
With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 50$ A

T_j : 25 °C
125 °C ———
150 °C - - - - -

Figure 3. FWD

Typical reverse recovered energy loss as a function of collector current



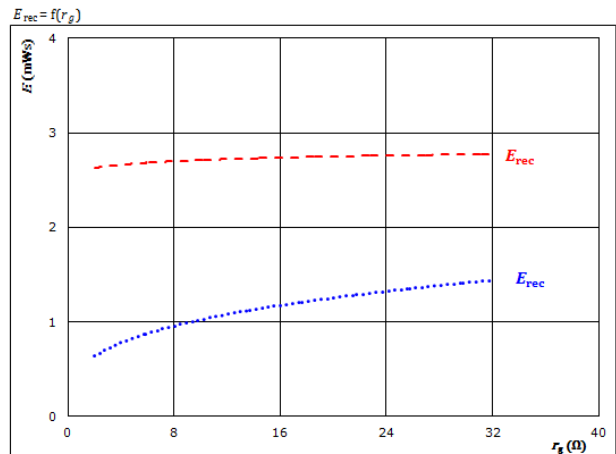
With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 8$ Ω

T_j : 25 °C
125 °C ———
150 °C - - - - -

Figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at

$V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 50$ A

T_j : 25 °C
125 °C ———
150 °C - - - - -



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Brake Switching Characteristics

Figure 5. IGBT

Typical switching times as a function of collector current

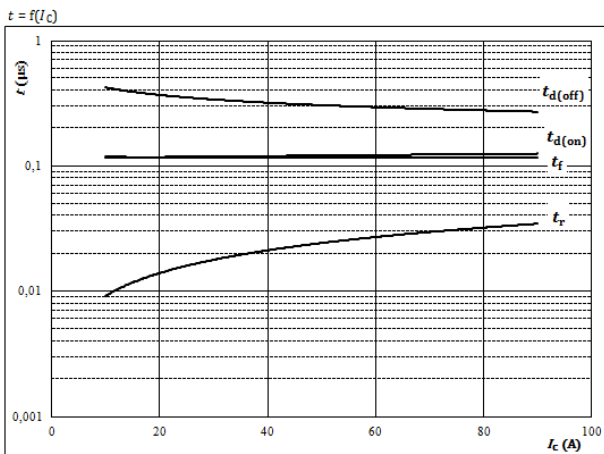


Figure 6. IGBT

Typical switching times as a function of gate resistor

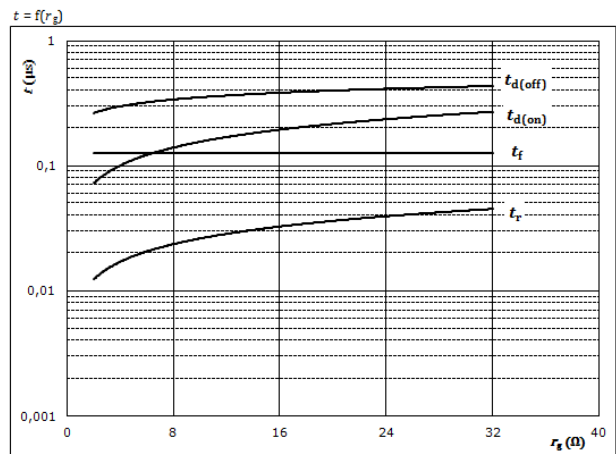


Figure 7. FWD

Typical reverse recovery time as a function of collector current

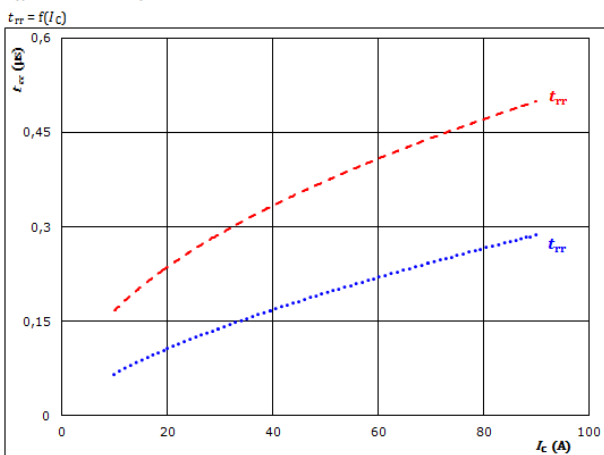
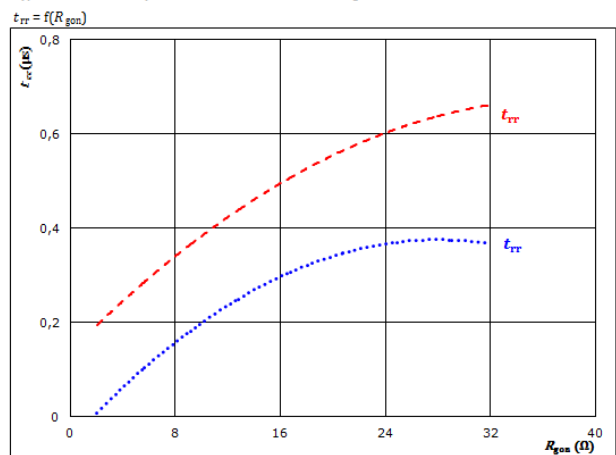


Figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor





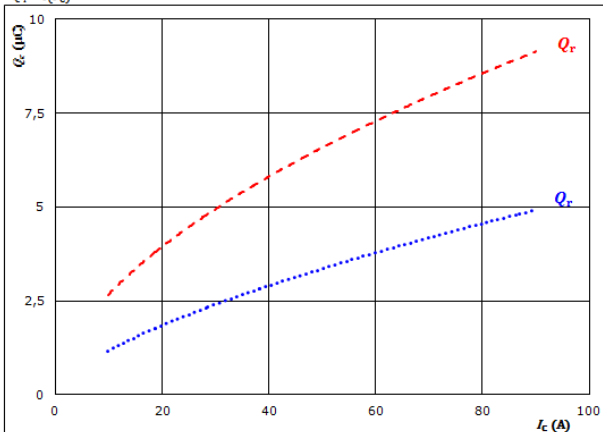
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Brake Switching Characteristics

Figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

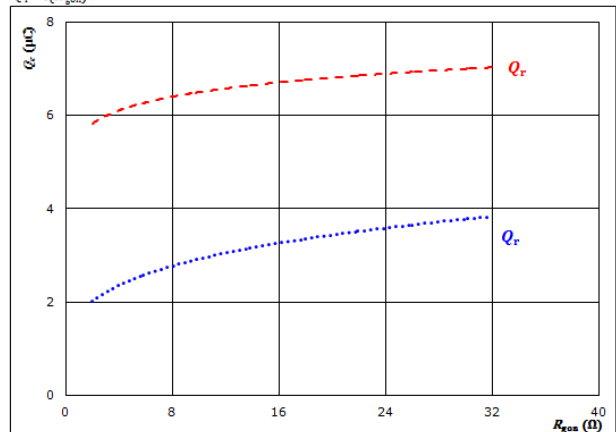


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 8$ Ω
 T_j : 25 °C
125 °C ———
150 °C - - - - -

Figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gon})$$

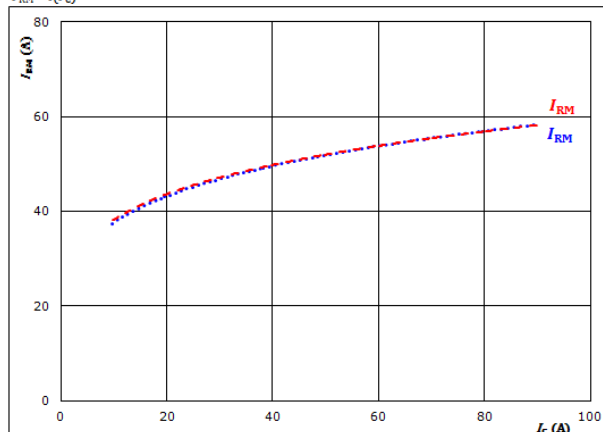


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 50$ A
 T_j : 25 °C
125 °C ———
150 °C - - - - -

Figure 11. FWD

Typical peak reverse recovery current as a function of collector current

$$I_{RM} = f(I_c)$$

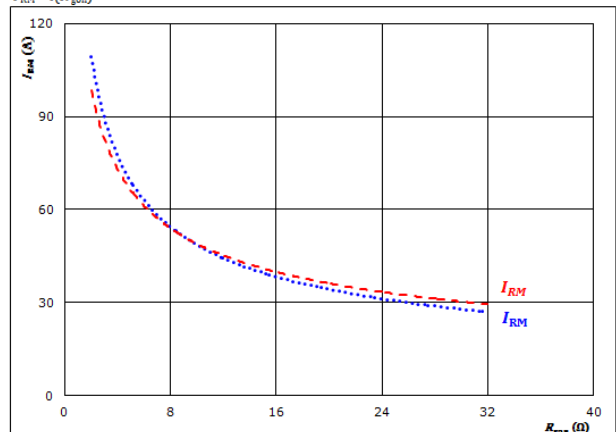


At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 8$ Ω
 T_j : 25 °C
125 °C ———
150 °C - - - - -

Figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gon})$$



At $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_c = 50$ A
 T_j : 25 °C
125 °C ———
150 °C - - - - -



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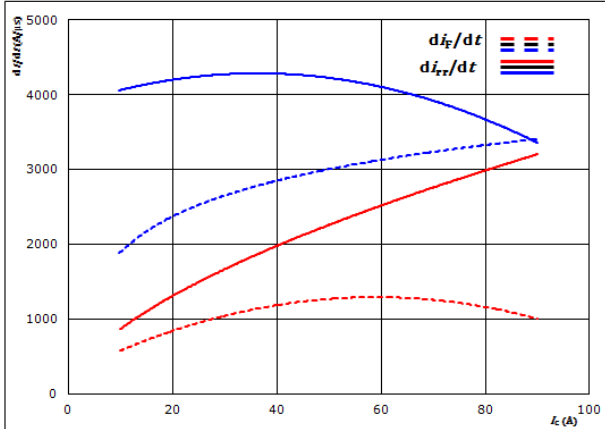
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datasheet

Brake Switching Characteristics

Figure 13. FWD

Typical rate of fall of forward and reverse recovery current as a function of collector current

$$di_F/dt, di_{rr}/dt = f(I_C)$$

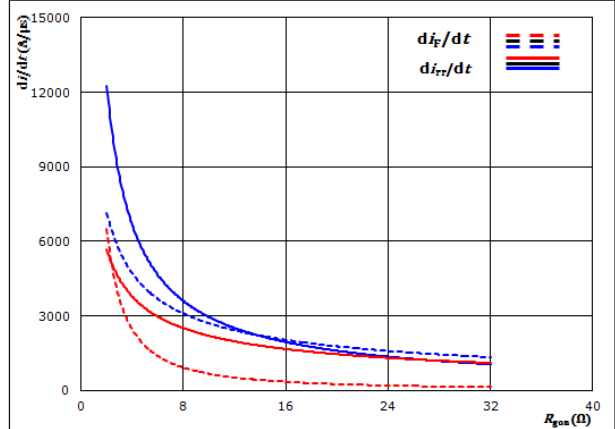


At $V_{CE} = 600$ V
 $V_{CE} = \pm 15$ V
 $R_{gon} = 8$ Ω
 $T_J = 25$ °C
 $T_J = 125$ °C
 $T_J = 150$ °C

Figure 14. FWD

Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor

$$di_F/dt, di_{rr}/dt = f(R_g)$$

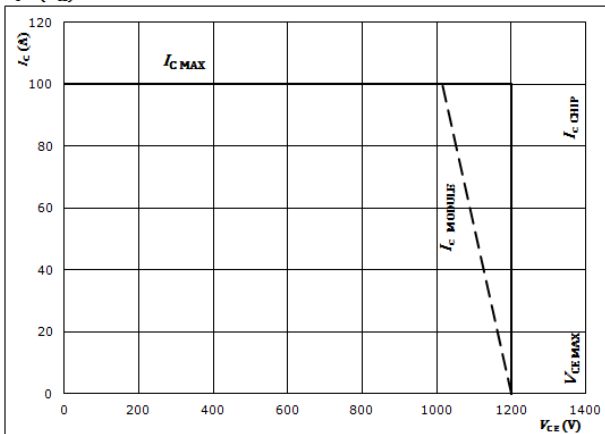


At $V_{CE} = 600$ V
 $V_{CE} = \pm 15$ V
 $I_C = 50$ A
 $T_J = 25$ °C
 $T_J = 125$ °C
 $T_J = 150$ °C

Figure 15. IGBT

Reverse bias safe operating area

$$I_C = f(V_{CE})$$



At $T_J = 175$ °C
 $R_{gon} = 8$ Ω
 $R_{goff} = 8$ Ω



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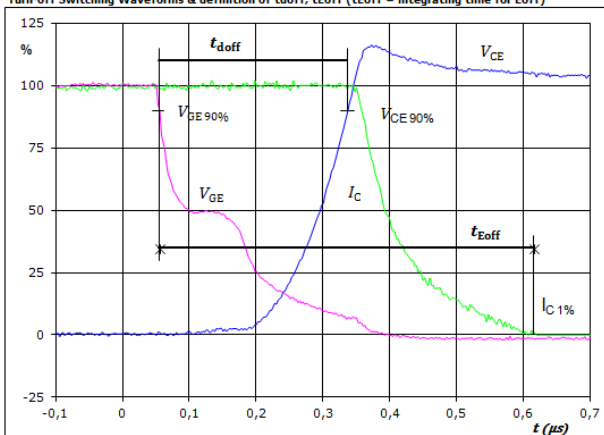
Brake Switching Definitions

General conditions

T_j	=	150 °C
R_{gon}	=	8 Ω
R_{goff}	=	8 Ω

Figure 1. IGBT

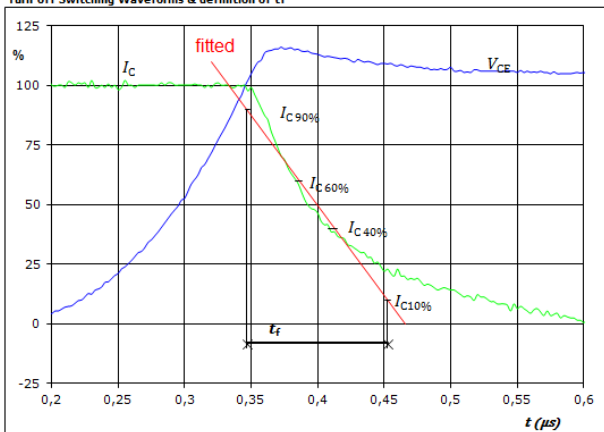
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_{doff} =$	0,284	μs
$t_{Eoff} =$	0,560	μs

Figure 3. IGBT

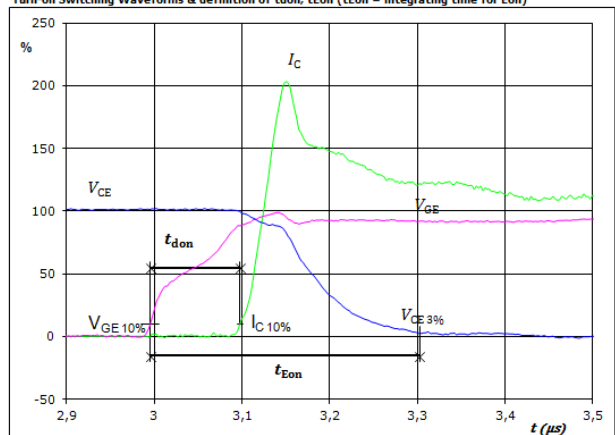
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_f =$	0,112	μs

Figure 2. IGBT

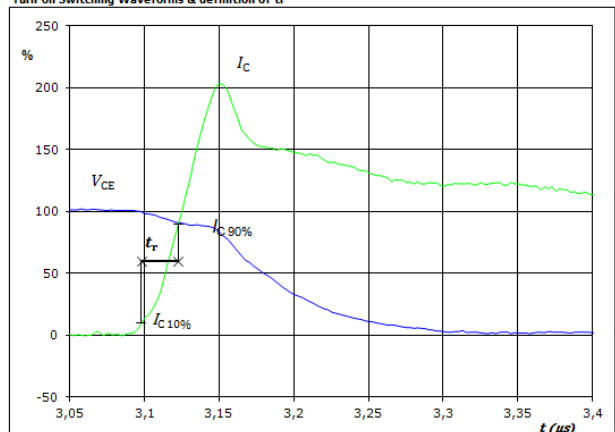
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_{don} =$	0,103	μs
$t_{Eon} =$	0,307	μs

Figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



$V_C(100\%) =$	600	V
$I_C(100\%) =$	50	A
$t_r =$	0,025	μs



Brake Switching Definitions

Figure 5. IGBT

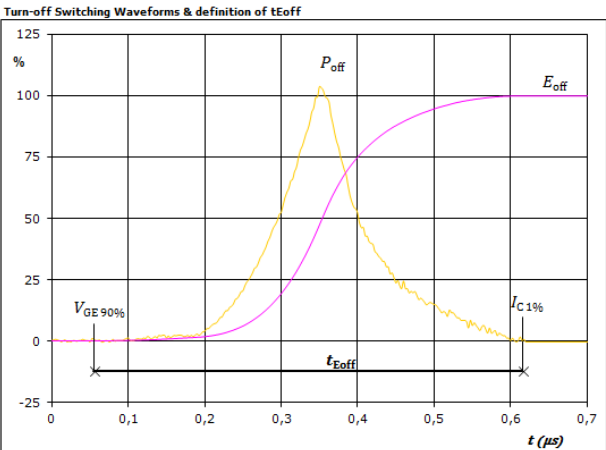


Figure 6. IGBT

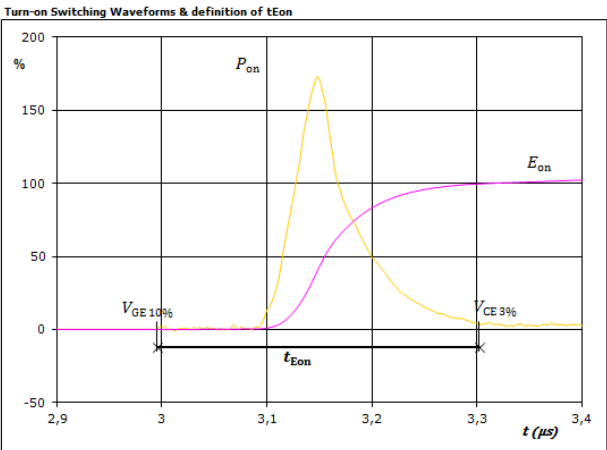
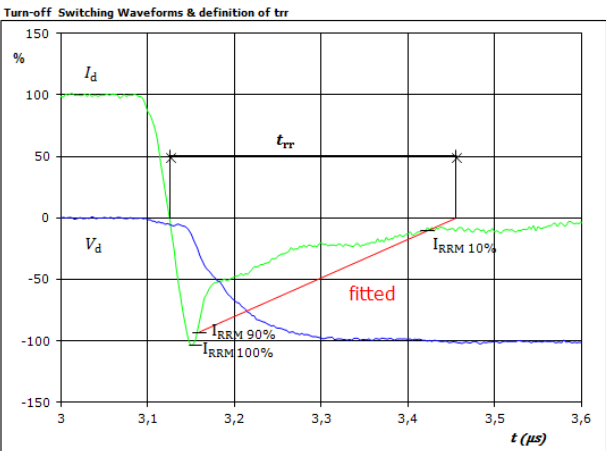


Figure 7. FWD





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Brake Switching Definitions

Figure 8. FWD

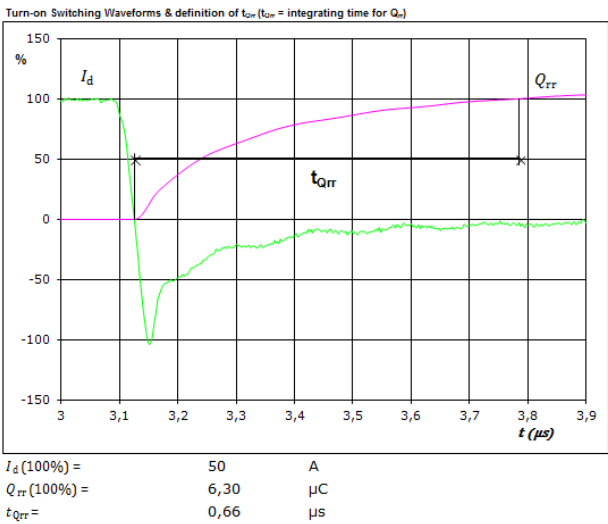
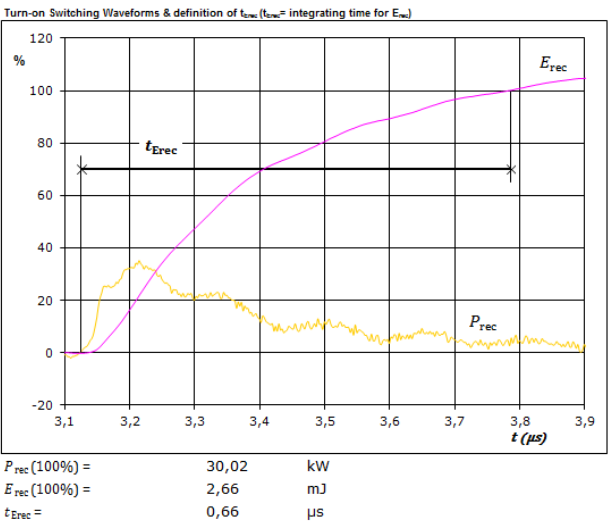


Figure 9. FWD

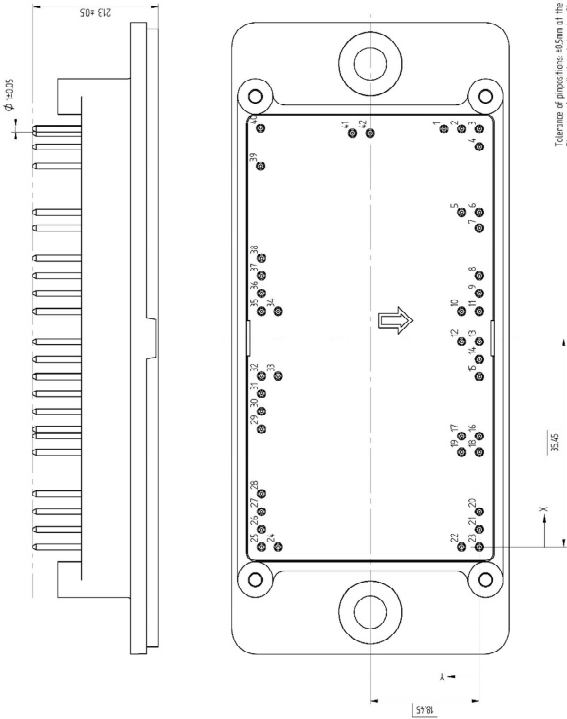


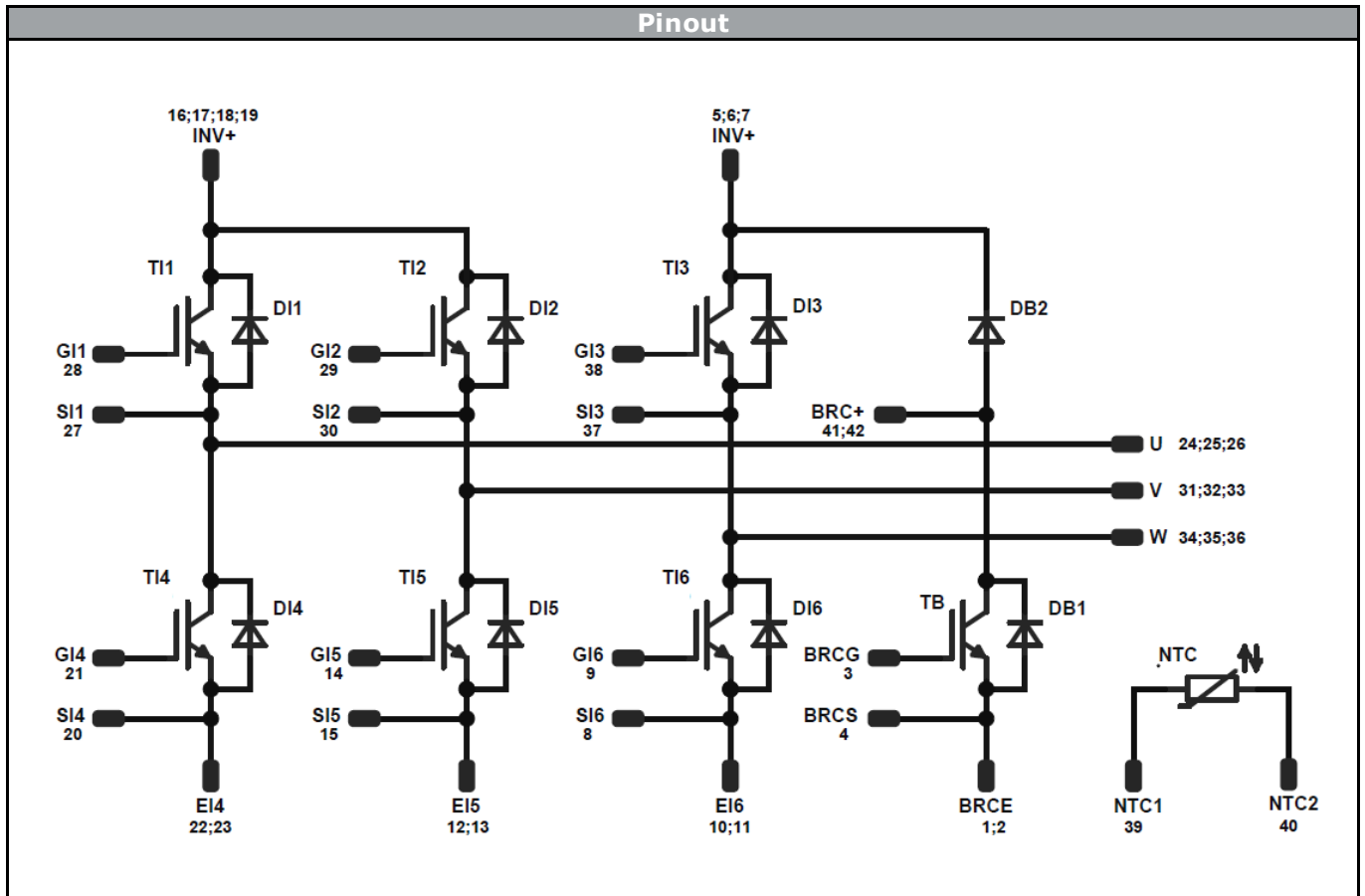


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Ordering Code & Marking						
Version	Ordering Code		in DataMatrix as		in packaging barcode as	
without thermal paste 17mm housing	30-F2127PA075SC-L178E09		L178E09		L178E09	
NN-NNNNNNNNNNNN NNNNNNNN WWYY UL Vinco LLLLL SSSS		Text	Name	Date code	UL & Vinco	Lot
			NN-NNNNNNNNNNNNNN-NNNNNNNN	WWYY	UL Vinco	LLLLL
Datamatrix		Type	Lot number	Serial	Date code	
		TTTT-TTT	LLLLL	SSSS	WWYY	

Outline							
Pin table [mm]							
Pin	X	Y	Function				
1	70,9	6	BRCE				
2	70,9	3	BRCE				
3	70,9	0	BRCG				
4	67,9	0	BRCS				
5	56,8	3	INV+				
6	56,8	0	INV+				
7	54,1	0	INV+				
8	46	0	SI6				
9	43	0	GI6				
10	40	3	EI6				
11	40	0	EI6				
12	34,9	3	EI5				
13	34,9	0	EI5				
14	31,9	0	GI5				
15	28,9	0	SI5				
				Pin table [mm]			
Pin	X	Y	Function	Pin	X	Y	Function
16	18,8	3	INV+	30	23	36,9	SI2
17	18,8	0	INV+	31	26	36,9	V
18	16,1	3	INV+	32	29	36,9	V
19	16,1	0	INV+	33	29	34,1	V
20	6	0	SI4	34	40	34,1	W
21	3	0	GI4	35	40	36,9	W
22	0	3	EI4	36	43	36,9	W
23	0	0	EI4	37	46	36,9	SI3
24	0	34,1	U	38	49	36,9	GI3
25	0	36,9	U	39	64,65	37,05	NTC1
26	3	36,9	U	40	71,05	37,05	NTC2
27	6	36,9	SI1	41	70,2	21,5	BRC+
28	9	36,9	GI1	42	70,2	18,5	BRC+
29	20	36,9	GI2				





Identification					
ID	Component	Voltage	Current	Function	Comment
TI1- TI6	IGBT	1200V	75A	Inverter switch	
DI1- DI6	FWD	1200V	75A	Inverter diode	
TB	IGBT	1200V	50A	Brake switch	
DB2	FWD	1200V	25A	Brake diode	
DB1	FWD	1200V	7,5A	Brake inverse diode	
NTC	NTC	-	-	Thermistor	



Packaging instruction			
Standard packaging quantity (SPQ)	36	>SPQ	Standard
		<SPQ	Sample

Handling instruction
Handling instructions for <i>flow</i> 2 packages see vincotech.com website.

Package data
Package data for <i>flow</i> 2 packages see vincotech.com website.

Document No.:	Date:	Modification:	Pages
30-F2127PA075SC-L178E09-D4-14	06 feb. 2019	flow2 frame modification, updated SPQ	1,28,30

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.