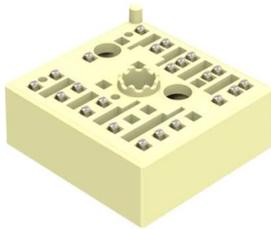
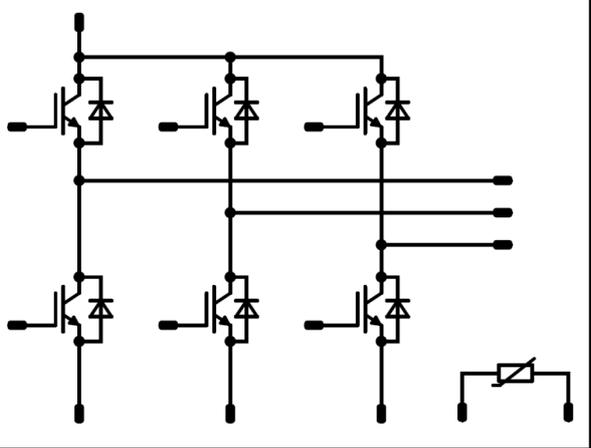




Vincotech

MiniSkiiP®PACK 1	1200 V / 25 A
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Features</div> <ul style="list-style-type: none"> IGBT M7 with low V_{CEsat} and improved EMC behavior Built-in PTC Solder-free spring contact technology Open emitter configuration 	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">MiniSkiiP® 1 housing</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Target applications</div> <ul style="list-style-type: none"> Industrial Drives 	<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Schematic</div> 
<div style="background-color: #eee; padding: 2px; margin-bottom: 5px;">Types</div> <ul style="list-style-type: none"> 80-M1126PA025M7-K219F70 	

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Switch				
Collector-emitter voltage	V_{CES}		1200	V
Collector current	I_C		25	A
Repetitive peak collector current	I_{CRM}	t_p limited by T_{jmax}	50	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	99	W
Gate-emitter voltage	V_{GES}		±20	V
Maximum junction temperature	T_{jmax}		175	°C



Vincotech

Maximum Ratings

$T_j = 25\text{ °C}$, unless otherwise specified

Parameter	Symbol	Condition	Value	Unit
Inverter Diode				
Peak repetitive reverse voltage	V_{RRM}		1200	V
Continuous (direct) forward current	I_F		25	A
Repetitive peak forward current	I_{FRM}	T_j limited by T_{jmax}	50	A
Total power dissipation	P_{tot}	$T_j = T_{jmax}$ $T_s = 80\text{ °C}$	75	W
Maximum junction temperature	T_{jmax}		175	°C

Module Properties

Thermal Properties

Storage temperature	T_{stg}		-40...+125	°C
Operation temperature under switching condition	T_{jop}		-40...($T_{jmax} - 25$)	°C

Isolation Properties

Isolation voltage	V_{isol}	DC Test Voltage* $t_p = 2\text{ s}$	5500	V
		AC Voltage $t_p = 1\text{ min}$	2500	V
Creepage distance		With std lid For more informations see handling instructions	6,3	mm
Clearance		With std lid For more informations see handling instructions	6,3	mm
Comparative Tracking Index	CTI		> 200	

*100% tested in production



Vincotech

Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	

Inverter Switch

Static

Parameter	Symbol	Conditions	V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Gate-emitter threshold voltage	$V_{GE(th)}$	$V_{GE} = V_{CE}$				0,0025	25	5,4	6	6,6	V
Collector-emitter saturation voltage	V_{CEsat}		15			25	25 125 150		1,65 1,89 1,95	1,95	V
Collector-emitter cut-off current	I_{CES}		0	1200			25			70	μA
Gate-emitter leakage current	I_{GES}		20	0			25			500	nA
Input capacitance	C_{ies}								4800		pF
Output capacitance	C_{oes}		0	10		25			170		
Reverse transfer capacitance	C_{res}								57		
Gate charge	Q_g		15	600	25	25			180		nC

Thermal

Parameter	Symbol	Conditions	V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 2,5$ W/mK (HPTP)							0,96		K/W

Dynamic

Parameter	Symbol	Conditions	V_{GS} [V]	V_{GE} [V]	V_{DS} [V]	I_D [A]	T_j [°C]	Min	Typ	Max	Unit	
Turn-on delay time	$t_{d(on)}$	$R_{goff} = 16 \Omega$ $R_{gon} = 16 \Omega$				25	25		147		ns	
Rise time	t_r					125	25		149			
Turn-off delay time	$t_{d(off)}$					150	25		145			
Fall time	t_f					25	25		29			
Turn-on energy (per pulse)	E_{on}	$Q_{rFWD} = 2,5 \mu C$ $Q_{tFWD} = 3,9 \mu C$ $Q_{rFWD} = 4,3 \mu C$				25	±15	600	25	25		mWs
Turn-off energy (per pulse)	E_{off}					125				171		
						150				191		
					150				196			
					25				95			
					125				110			
					150				115			
					25				2,06			
					125				2,66			
					150				2,82			
					25				1,67			
					125				2,18			
					150				2,29			



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Characteristic Values

Parameter	Symbol	Conditions					Value			Unit
		V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max		

Inverter Diode

Static

Parameter	Symbol	V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	Unit
Forward voltage	V_F			25	25 125 150		1,63 1,70 1,69	2,1	V
Reverse leakage current	I_R		1200		25			35	μA

Thermal

Parameter	Symbol	Conditions	Value	Unit
Thermal resistance junction to sink	$R_{th(j-s)}$	$\lambda_{paste} = 2,5$ W/mK (HPTP)	1,26	K/W

Dynamic

Parameter	Symbol	V_{GE} [V]	V_{CE} [V]	I_C [A]	T_j [°C]	Min	Typ	Max	Unit
Peak recovery current	I_{RRM}				25 125 150		21 23 23		A
Reverse recovery time	t_{rr}				25 125 150		254 367 404		ns
Recovered charge	Q_r	$di/dt = 645$ A/μs $di/dt = 673$ A/μs $di/dt = 633$ A/μs	±15	600	25		2,54 3,88 4,28		μC
Reverse recovered energy	E_{rec}				25 125 150		0,88 1,45 1,61		mWs
Peak rate of fall of recovery current	$(di_{rf}/dt)_{max}$				25 125 150		217 134 132		A/μs

Thermistor

Parameter	Symbol	Conditions	Value	Unit
Rated resistance	R		25	kΩ
Deviation of R_{100}	$\Delta_{R/R}$	$R_{100} = 1670$ Ω	100	%
R_{100}	R		100	Ω
Power dissipation constant			25	mW/K
A-value	$A_{(25/50)}$		25	1/K
B-value	$B_{(25/100)}$		25	1/K ²
Vincotech PTC Reference				E

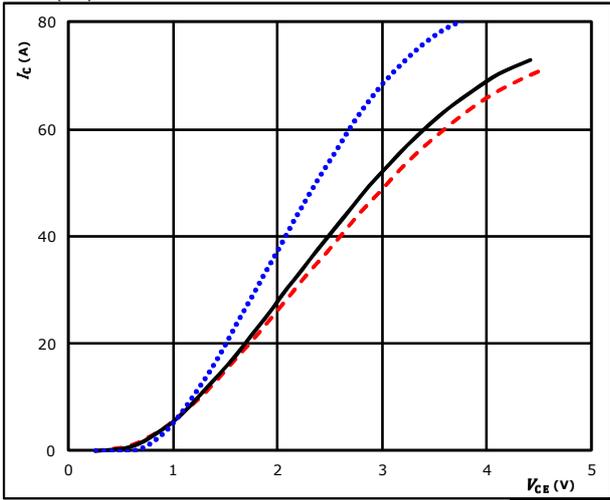


Inverter Switch Characteristics

figure 1. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

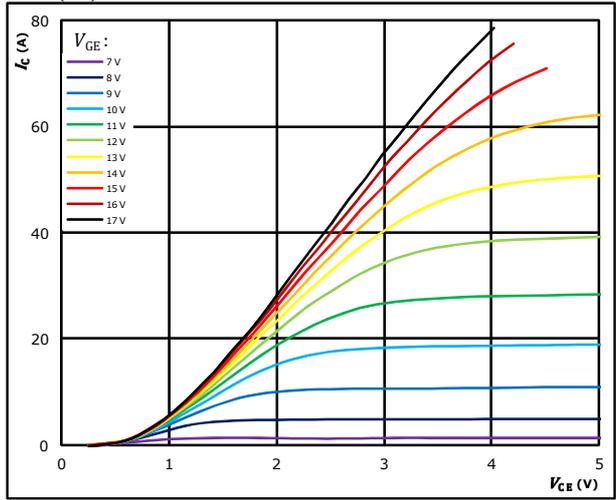


$t_p = 250 \mu s$ $T_j: 25 \text{ }^\circ C$
 $V_{GE} = 15 V$ $T_j: 125 \text{ }^\circ C$ ———
 $T_j: 150 \text{ }^\circ C$ - - - - -

figure 2. IGBT

Typical output characteristics

$$I_C = f(V_{CE})$$

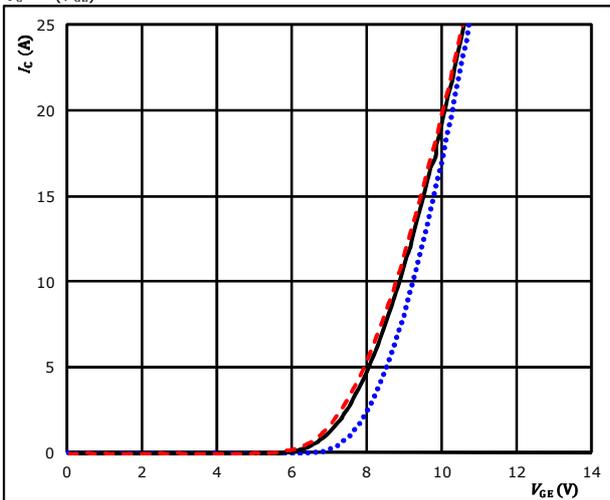


$t_p = 250 \mu s$
 $T_j = 125 \text{ }^\circ C$
 V_{GE} from 7 V to 17 V in steps of 1 V

figure 3. IGBT

Typical transfer characteristics

$$I_C = f(V_{GE})$$

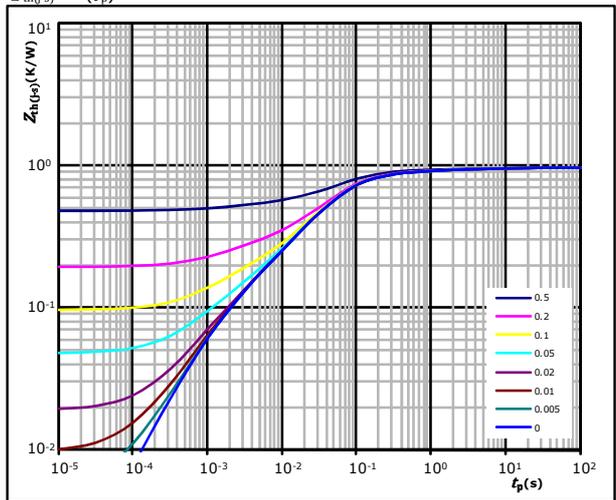


$t_p = 100 \mu s$ $T_j: 25 \text{ }^\circ C$
 $V_{CE} = 10 V$ $T_j: 125 \text{ }^\circ C$ ———
 $T_j: 150 \text{ }^\circ C$ - - - - -

figure 4. IGBT

Transient thermal impedance as function of pulse duration

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$
 $R_{th(j-s)} = 0,96 \text{ K/W}$

IGBT thermal model values

R (K/W)	τ (s)
3,58E-02	7,17E+00
6,71E-02	6,11E-01
1,78E-01	1,09E-01
5,16E-01	3,64E-02
9,61E-02	7,09E-03
6,45E-02	1,09E-03
4,45E-03	5,25E-04

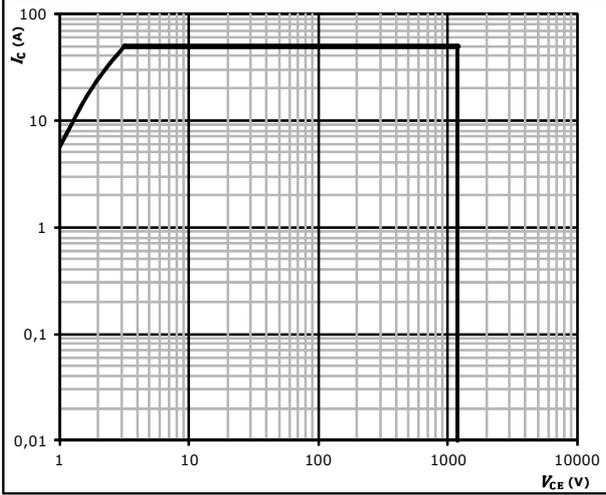


Inverter Switch Characteristics

figure 5. IGBT

Safe operating area

$$I_C = f(V_{CE})$$



- D = single pulse
- T_s = 80 °C
- V_{GE} = ±15 V
- T_j = T_{jmax}

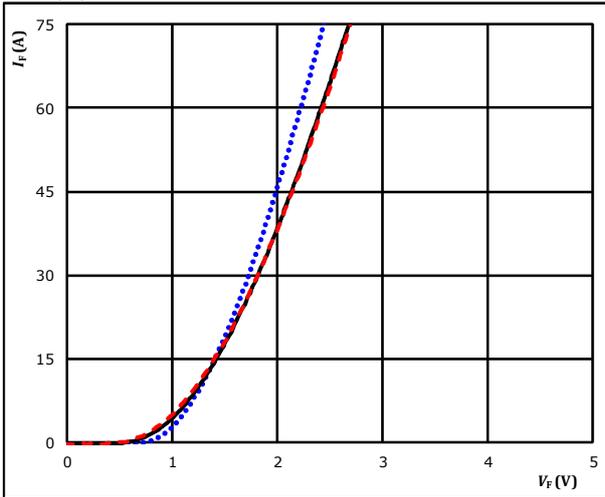


Inverter Diode Characteristics

figure 1. FWD

Typical forward characteristics

$$I_F = f(V_F)$$

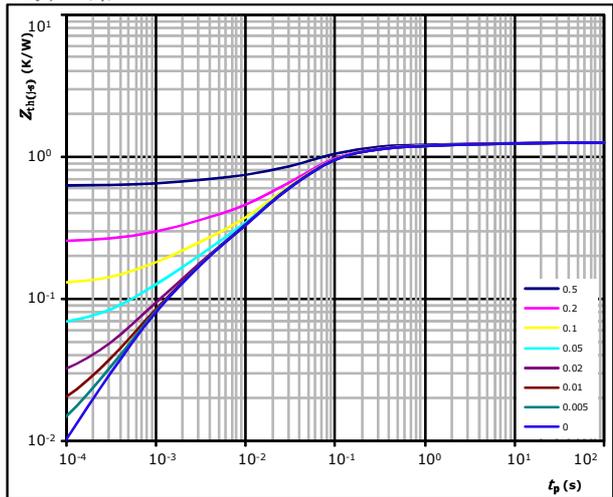


$t_p = 250 \mu s$
 T_j : 25 °C
 125 °C ———
 150 °C - - - -

figure 2. FWD

Transient thermal impedance as a function of pulse width

$$Z_{th(j-s)} = f(t_p)$$



$D = t_p / T$
 $R_{th(j-s)} = 1,26 \text{ K/W}$
 FWD thermal model values

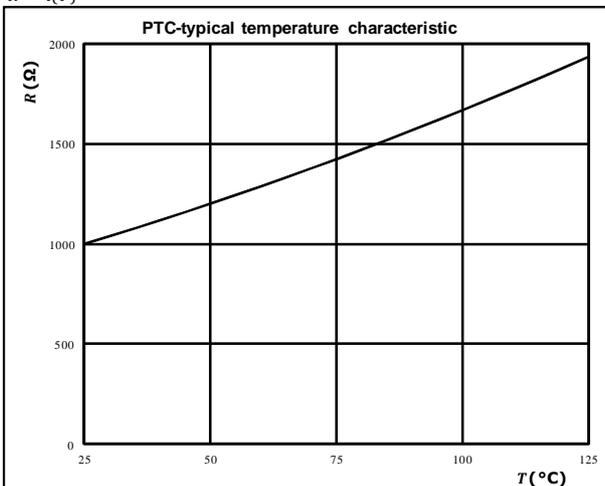
R (K/W)	τ (s)
4,70E-02	9,42E+00
8,81E-02	8,02E-01
2,34E-01	1,43E-01
6,77E-01	4,79E-02
1,26E-01	9,31E-03
8,47E-02	1,43E-03
5,84E-03	6,90E-04

Thermistor Characteristics

figure 1. Thermistor

Typical PTC characteristic
as a function of temperature

$$R = f(T)$$

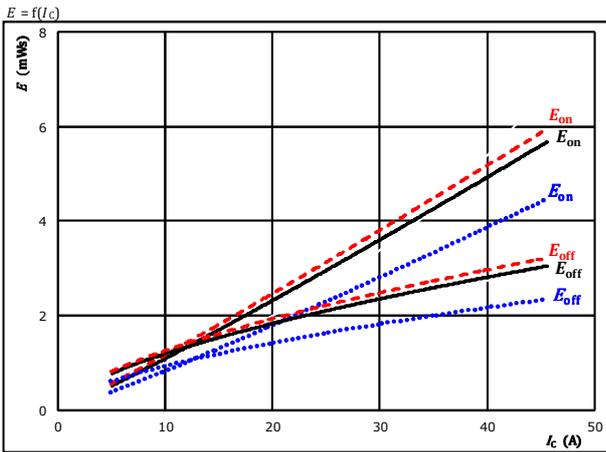




Inverter Switching Characteristics

figure 1. IGBT

Typical switching energy losses as a function of collector current

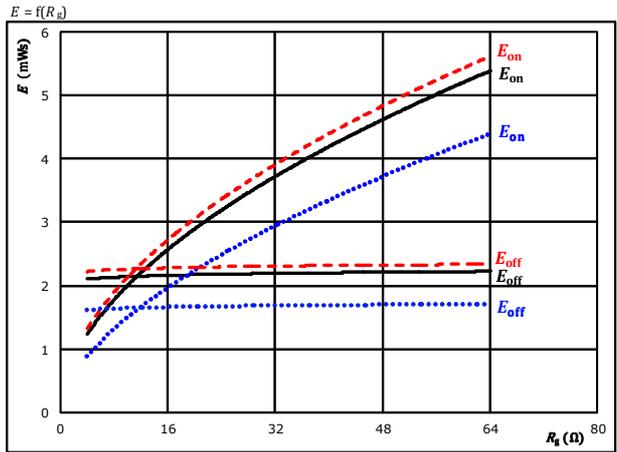


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 16$ Ω
 $R_{goff} = 16$ Ω

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 2. IGBT

Typical switching energy losses as a function of gate resistor

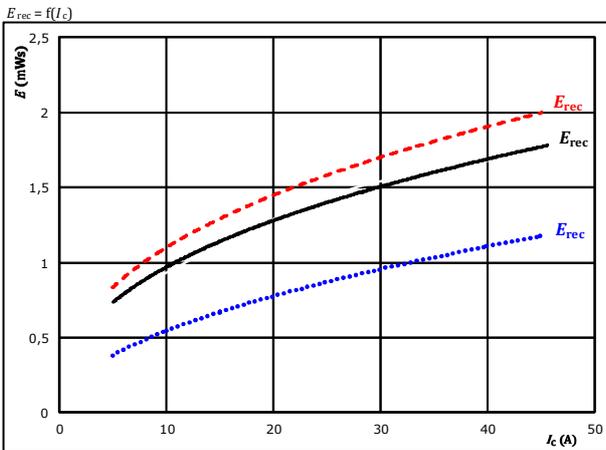


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 25$ A

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 3. FWD

Typical reverse recovered energy loss as a function of collector current

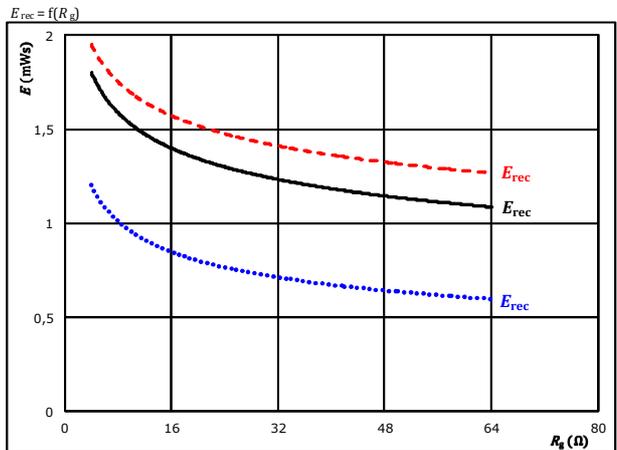


With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{gon} = 16$ Ω

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

figure 4. FWD

Typical reverse recovered energy loss as a function of gate resistor



With an inductive load at
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $I_C = 25$ A

T_j : 25 °C (dotted blue), 125 °C (solid black), 150 °C (dashed red)

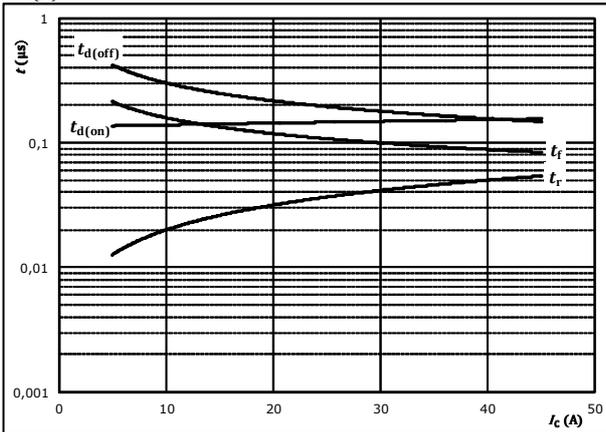


Inverter Switching Characteristics

figure 5. IGBT

Typical switching times as a function of collector current

$$t = f(I_c)$$



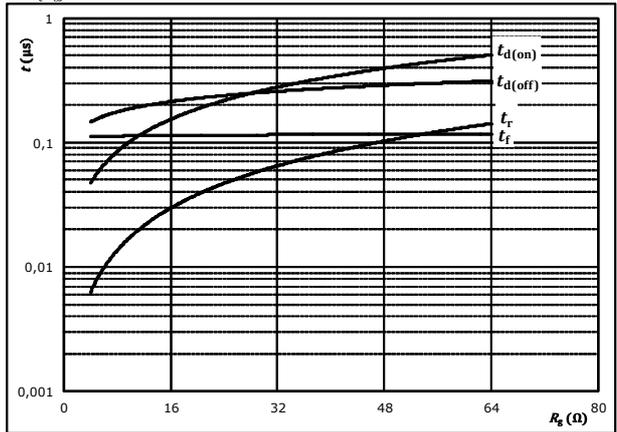
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$R_{gon} =$	16	Ω
$R_{goff} =$	16	Ω

figure 6. IGBT

Typical switching times as a function of gate resistor

$$t = f(R_g)$$



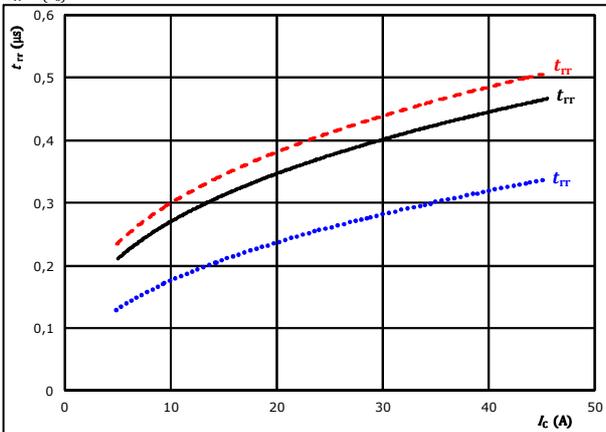
With an inductive load at

$T_j =$	150	°C
$V_{CE} =$	600	V
$V_{GE} =$	±15	V
$I_c =$	25	A

figure 7. FWD

Typical reverse recovery time as a function of collector current

$$t_{rr} = f(I_c)$$

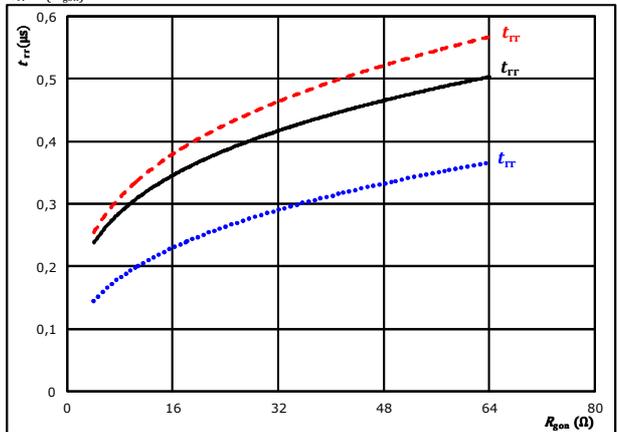


At	$V_{CE} =$	600	V	$T_j =$	25 °C
	$V_{GE} =$	±15	V		125 °C	————
	$R_{gon} =$	16	Ω		150 °C	-----

figure 8. FWD

Typical reverse recovery time as a function of IGBT turn on gate resistor

$$t_{rr} = f(R_{gon})$$



At	$V_{CE} =$	600	V	$T_j =$	25 °C
	$V_{GE} =$	±15	V		125 °C	————
	$I_c =$	25	A		150 °C	-----

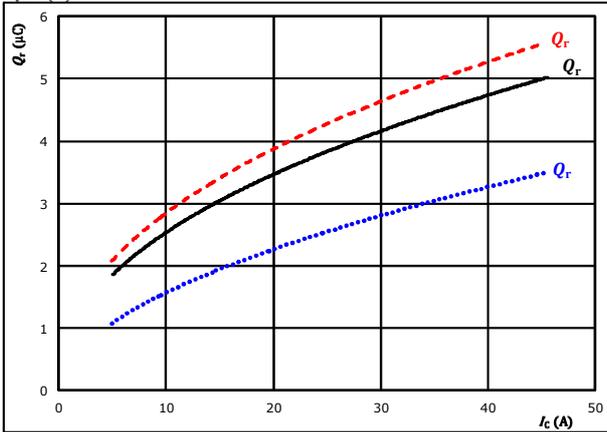


Inverter Switching Characteristics

figure 9. FWD

Typical recovered charge as a function of collector current

$$Q_r = f(I_c)$$

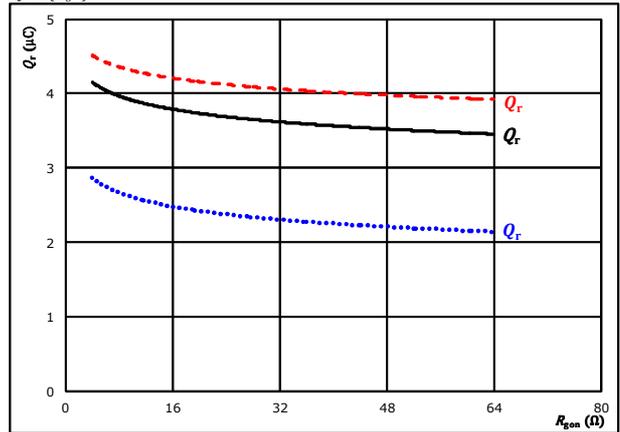


At $V_{CE} = 600$ V $T_j = 25$ °C
 $V_{GE} = \pm 15$ V $T_j = 125$ °C ———
 $R_{gpn} = 16$ Ω $T_j = 150$ °C - - - - -

figure 10. FWD

Typical recovered charge as a function of IGBT turn on gate resistor

$$Q_r = f(R_{gpn})$$

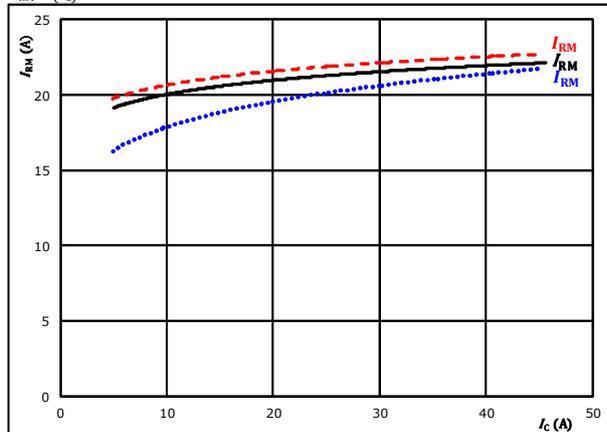


At $V_{CE} = 600$ V $T_j = 25$ °C
 $V_{GE} = \pm 15$ V $T_j = 125$ °C ———
 $I_c = 25$ A $T_j = 150$ °C - - - - -

figure 11. FWD

Typical peak reverse recovery current current as a function of collector current

$$I_{RM} = f(I_c)$$

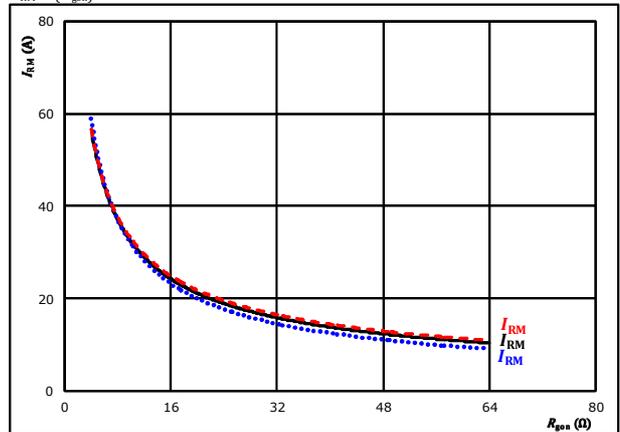


At $V_{CE} = 600$ V $T_j = 25$ °C
 $V_{GE} = \pm 15$ V $T_j = 125$ °C ———
 $R_{gpn} = 16$ Ω $T_j = 150$ °C - - - - -

figure 12. FWD

Typical peak reverse recovery current as a function of IGBT turn on gate resistor

$$I_{RM} = f(R_{gpn})$$



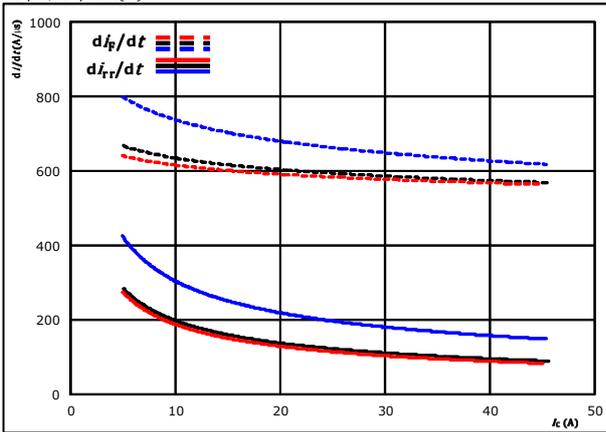
At $V_{CE} = 600$ V $T_j = 25$ °C
 $V_{GE} = \pm 15$ V $T_j = 125$ °C ———
 $I_c = 25$ A $T_j = 150$ °C - - - - -



Inverter Switching Characteristics

figure 13. FWD

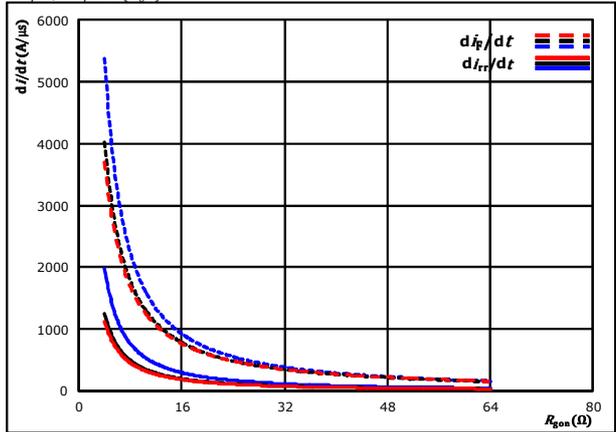
Typical rate of fall of forward and reverse recovery current as a function of collector current
 $di_f/dt, di_{rr}/dt = f(I_c)$



At $V_{CE} = 600$ V $T_j = 25$ °C (.....)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (—)
 $R_{g(on)} = 16$ Ω $T_j = 150$ °C (---)

figure 14. FWD

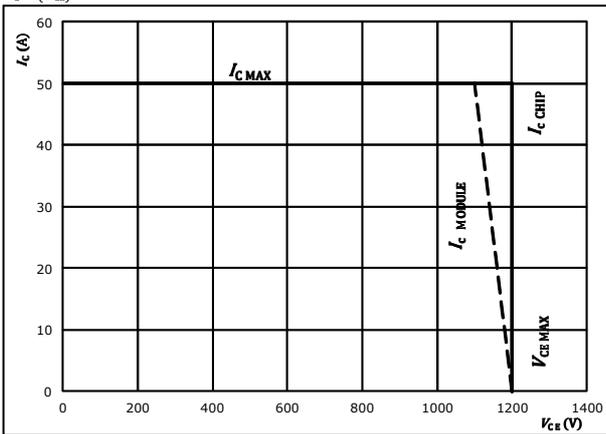
Typical rate of fall of forward and reverse recovery current as a function of IGBT turn on gate resistor
 $di_f/dt, di_{rr}/dt = f(R_{g(on)})$



At $V_{CE} = 600$ V $T_j = 25$ °C (.....)
 $V_{GE} = \pm 15$ V $T_j = 125$ °C (—)
 $I_c = 25$ A $T_j = 150$ °C (---)

figure 15. IGBT

Reverse bias safe operating area
 $I_c = f(V_{CB})$



At $T_j = 175$ °C
 $R_{g(on)} = 16$ Ω
 $R_{g(off)} = 16$ Ω



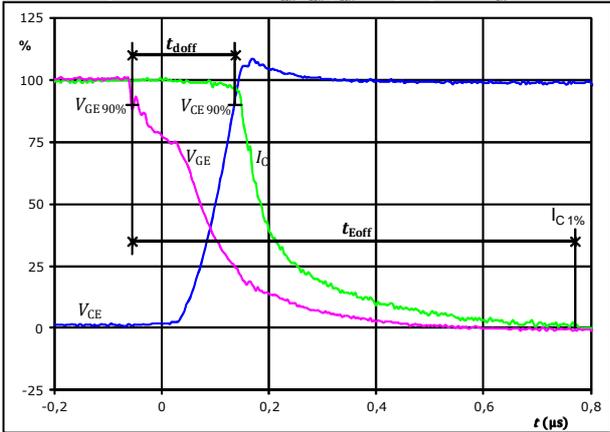
Inverter Switching Characteristics

General conditions

T_j	=	125 °C
R_{gon}	=	16 Ω
R_{goff}	=	16 Ω

figure 1. IGBT

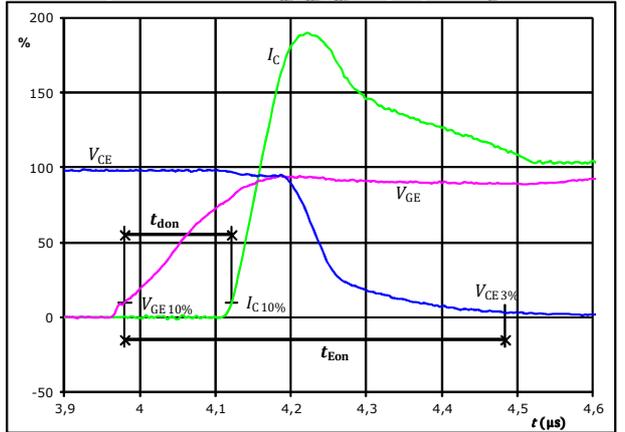
Turn-off Switching Waveforms & definition of t_{doff} , t_{Eoff} (t_{Eoff} = integrating time for E_{off})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{doff} =$	0,191	μs
$t_{Eoff} =$	0,826	μs

figure 2. IGBT

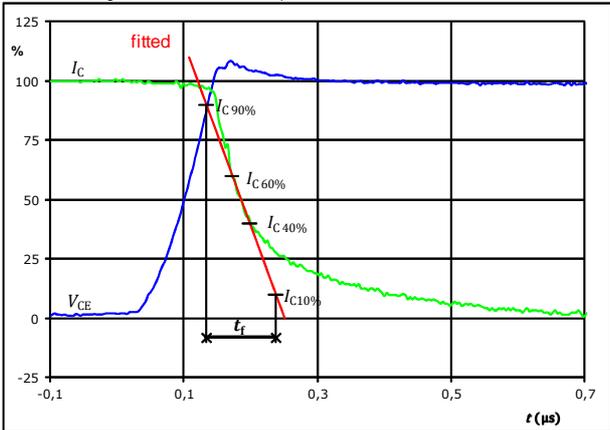
Turn-on Switching Waveforms & definition of t_{don} , t_{Eon} (t_{Eon} = integrating time for E_{on})



$V_{GE}(0\%) =$	-15	V
$V_{GE}(100\%) =$	15	V
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_{don} =$	0,149	μs
$t_{Eon} =$	0,504	μs

figure 3. IGBT

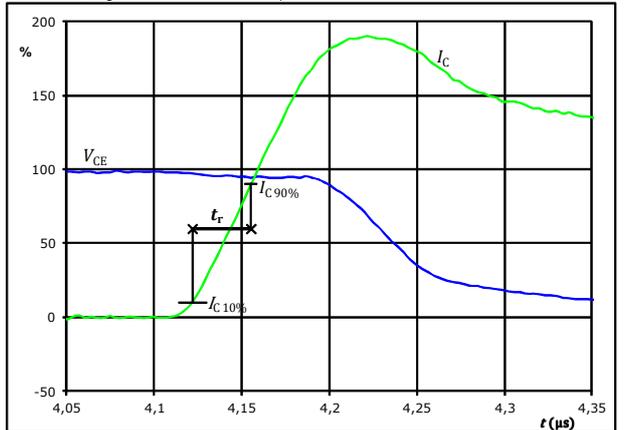
Turn-off Switching Waveforms & definition of t_f



$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_f =$	0,110	μs

figure 4. IGBT

Turn-on Switching Waveforms & definition of t_r



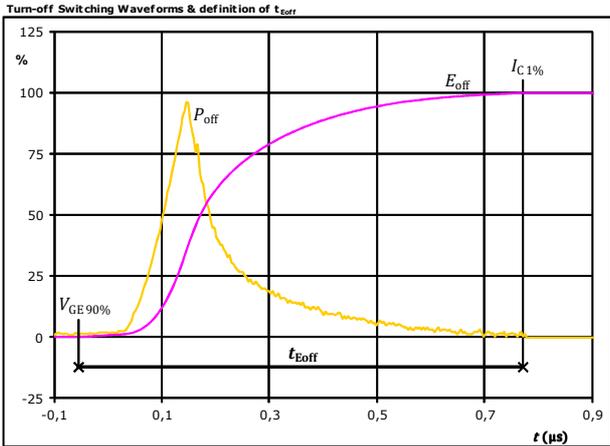
$V_C(100\%) =$	600	V
$I_C(100\%) =$	25	A
$t_r =$	0,033	μs



Vincotech

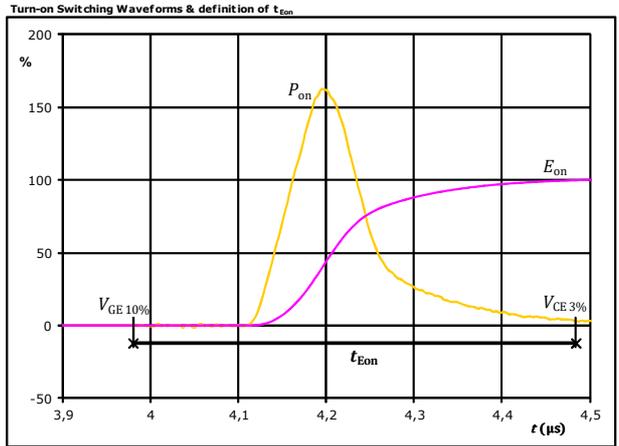
Inverter Switching Characteristics

figure 5. IGBT



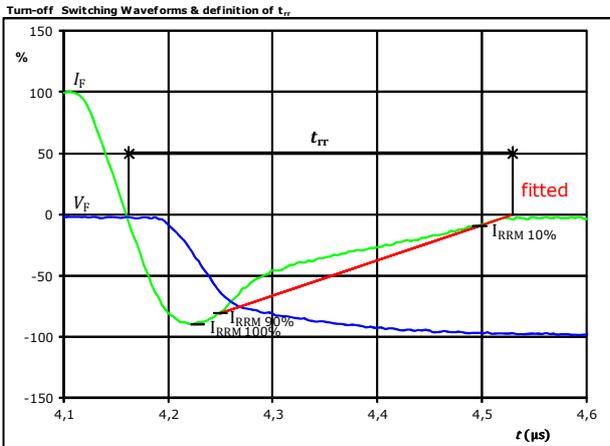
$P_{off}(100\%) =$	15,13	kW
$E_{off}(100\%) =$	2,18	mJ
$t_{Eoff} =$	0,83	µs

figure 6. IGBT



$P_{on}(100\%) =$	15,13	kW
$E_{on}(100\%) =$	2,66	mJ
$t_{Eon} =$	0,50	µs

figure 7. FWD



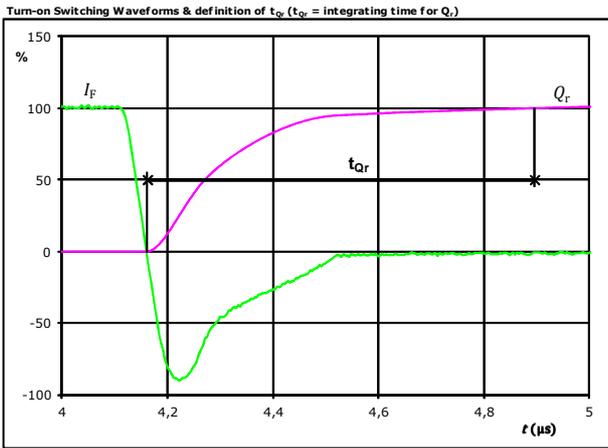
$V_F(100\%) =$	600	V
$I_F(100\%) =$	25	A
$I_{RRM}(100\%) =$	-23	A
$t_{rr} =$	0,367	µs



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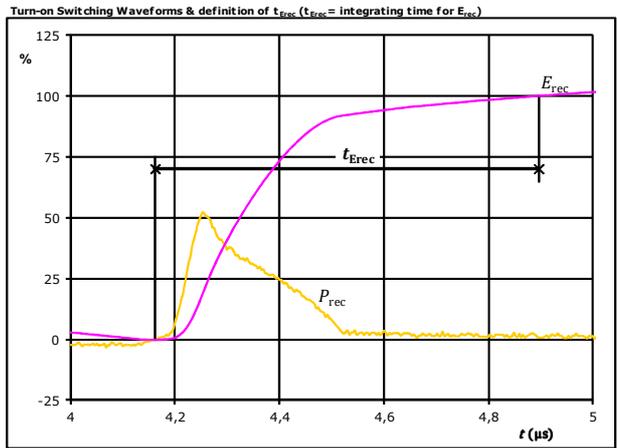
Inverter Switching Characteristics

figure 8. FWD



I_F (100%) = 25 A
 Q_r (100%) = 3,88 μC
 t_{Qr} = 0,73 μs

figure 9. FWD



P_{rec} (100%) = 15,13 kW
 E_{rec} (100%) = 1,45 mJ
 t_{Erec} = 0,73 μs

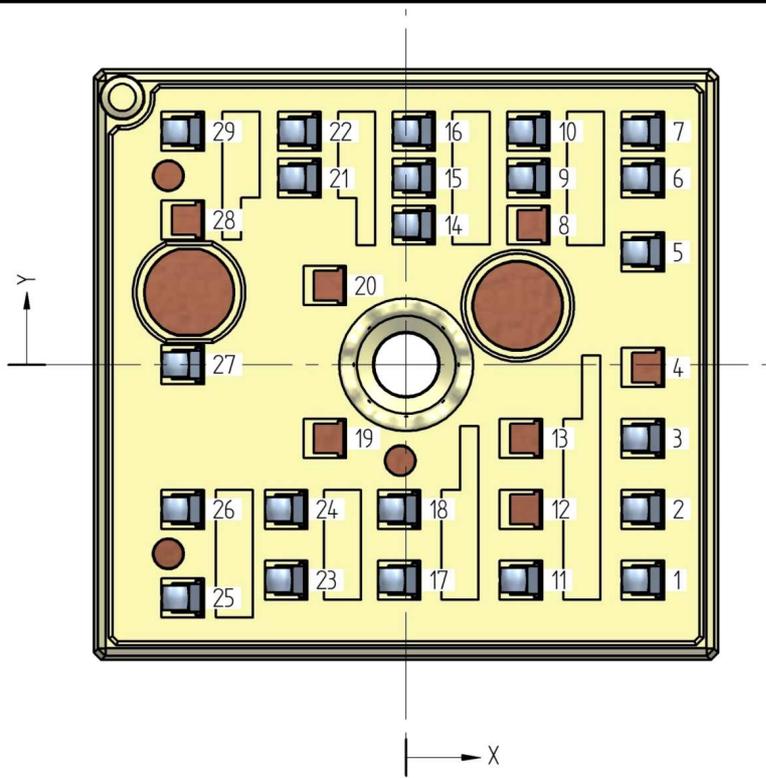


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Ordering Code & Marking							
Version			Ordering Code				
With std lid (6.5mm height) + no thermal grease			80-M1126PA025M7-K219F70-/0A/				
With thin lid (2.8mm height) + no thermal grease			80-M1126PA025M7-K219F70-/0B/				
With std lid (6.5mm height) + thermal grease (0,8 W/mK, P12, silicone-based)			80-M1126PA025M7-K219F70-/1A/				
With thin lid (2.8mm height) + thermal grease (0,8 W/mK, P12, silicone-based)			80-M1126PA025M7-K219F70-/1B/				
With std lid (6.5mm height) + thermal grease (2,5 W/mK, TG20032, silicone-free)			80-M1126PA025M7-K219F70-/4A/				
With thin lid (2.8mm height) + thermal grease (2,5 W/mK, TG20032, silicone-free)			80-M1126PA025M7-K219F70-/4B/				
With std lid (6.5mm height) + thermal grease (2,5 W/mK, HPTP, silicone-based)			80-M1126PA025M7-K219F70-/5A/				
With thin lid (2.8mm height) + thermal grease (2,5 W/mK, HPTP, silicone-based)			80-M1126PA025M7-K219F70-/5B/				
	Text	Name		Date code	UL & VIN	Lot	Serial
		NN-NNNNNNNNNNNNNN-TTTTTWW		WWYY	UL VIN	LLLLL	SSSS
	Datamatrix	Type&Ver	Lot number	Serial	Date code		
		TTTTTWW	LLLLL	SSSS	WWYY		

Outline

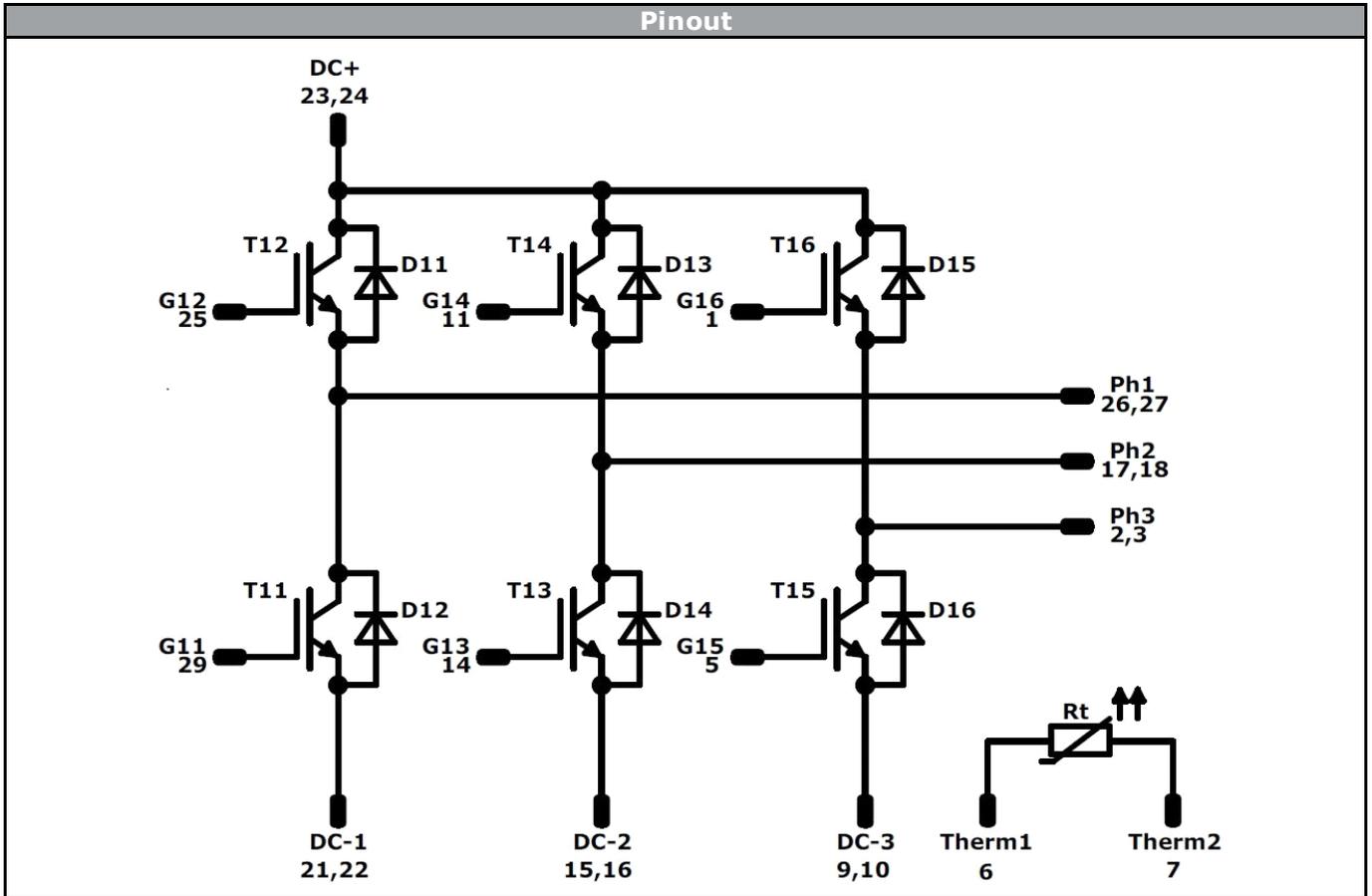
Pin table [mm]			
Pin	X	Y	Function
1	15,93	-14,6	G16
2	15,93	-9,8	Ph3
3	15,93	-5	Ph3
4	Not assembled		
5	15,93	7,62	G15
6	15,93	12,62	Therm1
7	15,93	15,8	Therm2
8	Not assembled		
9	8,23	12,62	DC-3
10	8,23	15,8	DC-3
11	7,73	-14,6	G14
12	Not assembled		
13	Not assembled		
14	0,53	9,45	G13
15	0,53	12,62	DC-2
16	0,53	15,8	DC-2
17	-0,47	-14,6	Ph2
18	-0,47	-9,8	Ph2
19	Not assembled		
20	Not assembled		
21	-7,17	12,62	DC-1
22	-7,17	15,8	DC-1
23	-8,07	-14,6	DC+
24	-8,07	-9,8	DC+
25	-15,02	-15,8	G12
26	-15,02	-9,8	Ph1
27	-15,02	0	Ph1
28	Not assembled		
29	-15,02	15,8	G11



Pad positions refers to center point. For more informations on pad design please see package data



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Identification					
ID	Component	Voltage	Current	Function	Comment
T11, T12, T13, T14, T15, T16	IGBT	1200 V	25 A	Inverter Switch	
D11, D12, D13, D14, D15, D16	FWD	1200 V	25 A	Inverter Diode	
Rt	PTC			Thermistor	



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Packaging instruction			
Standard packaging quantity (SPQ) 120	>SPQ	Standard	<SPQ Sample

Handling instruction
Handling instructions for MiniSkiiP® 1 packages see vincotech.com website.

Package data
Package data for MiniSkiiP® 1 packages see vincotech.com website.

UL recognition and file number
This device is certified according to UL 1557 standard, UL file number E192116. For more information see vincotech.com website. 

Document No.:	Date:	Modification:	Pages
80-M1126PA025M7-K219F70-D1-14	23 Nov. 2017		

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2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.